Flush Floor Aeration
Installation Recommendations

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NOTE: These are strictly suggestions for the installation of the flush floor aeration system. There are many methods to get to the same end result, this is just one method. Contractor or installer may have experience with another method.
INSTALL AERATION FLOOR SUPPORTS

Reference manufacturer’s tank aeration drawing for general construction guidelines and details. See also the example on the following page and drawing #12682 on page 7 for additional suggested flush floor support details. Cut ½” stabilizing rod into suitable lengths to join the supports together. This length will depend on the number of supports and the width of the tunnel. Field weld every four feet alternating top and bottom. See “Typical Support Layout” drawing #12682 for details. Contractor or installer may have experience with another cut schedule that works better.

NOTE: Field weld all support joints.

NOTE: Supports will need to be trimmed to fit around the Tunnel Stiffener (if required). DO NOT WELD SUPPORTS TO TUNNEL STIFFENER.
FLUSH FLOOR SUPPORT LAYOUT
(Example)

* CUT FLOOR SUPPORTS TO FIT BETWEEN END WALL AND SUPPORT AT END OF TUNNEL

** CENTER FLOOR SUPPORTS IN TUNNEL

FIELD WELD ALL SUPPORT JOINTS (TYPICAL)

1/2" ROD

REFERENCE MANUFACTURER'S DRAWING FOR ROD PLACEMENT

TYPICAL AT ALL TUNNEL INTERSECTIONS

CUT FLOOR SUPPORT TO FIT BETWEEN TUNNEL WALLS.

POSITION FLUSH WITH THIS WALL.
FLOOR PANEL INSTALLATION

Install floor panels using self drilling screws.

See manufacturer’s Steel Tank Aeration drawing and attached drawing #12682 for fastening instruction and S-Strip details & locations.

Some tunnel designs are angled to match bin curvature. Field trimming of floor panel is required in such designs.

LAST FLOOR PANEL MAY NEED TO BE TRIMMED IF IT INTERFERES WITH THE PANELS IN THE MAIN TUNNEL.
INSTALL TUNNEL TRANSITION AND FAN

Field trim tunnel adapter section as required to clear floor supports and any tunnel stiffeners (see detail below). Once installed, seal tunnel transition to tunnel with tar or other sealing method.

NOTE: Tunnel transition and adapter section are not load bearing. Consult AIRLANCO Centrifugal Fan Manual for installation and support.