Hutchinson/Mayrath  
ASSEMBLY INSTRUCTIONS

The following instructions are to be used for assistance with the set-up and installation of equipment, accessories, and serviceable parts used on this machinery and are not meant to replace any operating or safety procedures as outlined in the Operator's Manual included with the auger.

This safety symbol is used throughout these instructions to alert you to information about unsafe actions or situations, and will be followed by the word DANGER, WARNING, or CAUTION. Be Alert! Your safety and the safety of others is involved.

DANGER - Indicates immediate hazards that may result in severe injury or death. WARNING - Indicates unsafe actions or situations that may cause severe injury, death and/or major equipment or property damage. CAUTION - Indicates unsafe actions or situations that may cause injury, and/or minor equipment or property damage.

CONNECTING BAND CLAMP ASSEMBLY
Part No. 1033444
for
13” Swing-Aways, 62’ to 102’ Models
and
13” Top Drive 62’ to 82’ Models

CAUTION! To prevent serious injury, always use the proper personal protective gear when working with metal materials, i.e. safety glasses, gloves, ear protection, etc.

Install Connecting Band
1. Note the flanges on the connecting band. One flange protrudes (overhangs) farther than the other. Position the connecting band on the auger tube so the flange that overhangs the most is on the top (See Fig. 1).

Fig. 1

2. Position the backing plate with holes over the holes on the connecting band flange. Position the backing plate with square holes, with the square holes in the connecting band flange (See Fig. 2).

3. Insert the ten (10) 7/16” x 1 3/4” carriage bolts through each backing plate and connecting band flanges. Secure using the 7/16” nylon locknuts provided. Do Not tighten any bolts until all bolts have been installed.

Fig. 2

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Install Connecting Band (con’t.)

4. Snug the bolts until they are flush with the clamps. Tighten all bolts starting in the middle and working to one end, then start again on the next middle bolt and tighten to the other end. Repeat this process until all bolts are tight and the overhang flanges are tight together (See Fig. 3). IMPORTANT! The overhangs on the flanges are meant to be tight against each other, but Do Not tighten so tight that the flanges are crushed and become deformed (See Fig. 3).

The connecting band should be tight on the auger tube, flanges should be parallel to each other and all bolts evenly tightened.

NOTE: If it is impossible to get the connecting band tight on the tube without overly deforming the clamp, a new connecting band may be necessary.

Connecting Band Kit Part No. 1033444

<table>
<thead>
<tr>
<th>Ref. No.</th>
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<th>Description</th>
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</thead>
<tbody>
<tr>
<td>1</td>
<td>1036947</td>
<td>Connecting Band f/ 13” Augers</td>
</tr>
<tr>
<td>2</td>
<td>1036828</td>
<td>Backing Plate w/holes</td>
</tr>
<tr>
<td>3</td>
<td>1036829</td>
<td>Backing Plate w/square holes</td>
</tr>
<tr>
<td>4</td>
<td>1025522</td>
<td>Carriage Bolt, 7/16-14 x 1 3/4” G5 PLT</td>
</tr>
<tr>
<td>5</td>
<td>33137</td>
<td>Nut, 7/6-14 Nylon Lock</td>
</tr>
</tbody>
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Fig. 3