BAND-ON INTERMEDIATE
CONTROL GATE ASSEMBLY

IMPORTANT: Customer must drill a 3/8" dia. hole through one side of the 1 3/8" O.D. control pipe. Then place the dimple that is on the inside of gate control clamp into the 3/8" dia. hole.

Two 5/16" x 3/4" long hex head cap screws are installed to prevent the control gate from accidentally being opened. Check bolts to see if securely installed.

The wells are furnished with a wiper belt to prevent grain leaking out the front of the well. Check that the wiper belt is adjusted so it is down touching the top of the control gates.

Publication No. 10/276