The wells are furnished with a wiper belt to prevent grain leaking out the front of the well. Check that the wiper belt is adjusted so it is down touching the top of the control gates.

**IMPORTANT:** All 5/16" nuts must be installed on top side to secure 5/16" x 1 3/4" long roll pin in place.

A 5/16" x 3/4" long hex head cap is installed to prevent the control gate from accidentally being completely pulled out of bin well when opened. Check bolt to see if securely installed.

**DRILL 3/8" Dia hole in center of 7/8" O.D. CONTROL PIPE. LOCATE HOLE 5/8" from end of CONTROL PIPE.**