BAND-ON INTERMEDIATE
CONTROL GATE ASSEMBLY
FOR 6" & 8" WELLS

IMPORTANT: Customer must drill a 3/8" dia. hole through one side of the 1 3/8" O.D. control pipe. Then place the dimple that is on the inside of gate control clamp into the 3/8" dia. hole.

Two 5/16" x 3/4" long hex head cap screws are installed to prevent the control gate from accidentally being opened. Check bolts to see if securely installed.

The wells are furnished with a wiper bolt to prevent grain leaking out the front of the well. Check that the wiper bolt is adjusted so it is down touching the top of the control gates.

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