CHAIN REDUCER LUBRICATION NOTICE

(FOR OIL BATH DRIVE UNIT USED ON 12" COMMERCIAL KLEAN SWEEP)

The chain reducer is shipped without oil.

IMPORTANT: Oil must be added during assembly. Remove vented plug and pour in 4 pints of oil. Replace vented plug. Oil level can be checked by removing check plug. Oil should come to the bottom of opening.

DO NOT add more oil than recommended. Additional oil may damage the seals or be forced out through the vented plug.

![Diagram of chain reducer lubrication](image)

For lubrication in normal operating temperature between 40°F to 120°F, we recommend the use of nonfoaming, multi-purpose gear oil, SAE 90 weight. For temperatures below 40°F, use SAE 80 weight oil. Use grade commercially available for automotive differentials. Extra pressure additives may be of value in severe applications.