Please remember that safety is the number one priority. Use caution during all phases of the assembly process. Wear proper PPE (protective personal equipment) and follow the safety recommendations included in the manual provided with your equipment.

**PERMANENTLY INSTALLED STATIONARY AUGERS**

**NOTICE:** This auger assembly does not include a support or lifting system. It is important that a proper structure for support or a lifting system be incorporated to support the auger adequately and safely.

The auger must be adequately supported and securely anchored. The angle iron track on the bottom side of the auger tube can be used to permanently attach the supports. If the auger is equipped with a top truss, or a top and under truss, these trussing systems are to be used only to keep the auger housing straight and in line.

**WARNING!** Do not use the trussing system as a means of supporting the auger over a spanned area or used for any other means than what the truss system was designed for. Hutchinson/Mayrath is not responsible for the support structures. It is recommended that a structural engineer be sought to establish a safe and adequate support system.

The stationary auger can be used with an Electric or PTO drive system. Refer to the Owner’s & Operator’s Manual shipped with the unit for specific power requirements.

This unit is **Not** to be installed on any type of undercarriage and is not to be used as a portable unit.