CLEANING SCREEN KIT FOR 10" SWING-AWAY AUGER
FIELD FIT INSTRUCTION

1. Remove the swing-away auger incline tube and hopper assembly from the portable auger. Then remove the hopper from the incline tube.

2. Completely remove the flight assembly from the incline tube.

3. Cut openings in incline tube using a hacksaw or plasma torch. (See drawing on back for size and location of openings.)
   IMPORTANT: It is best not to use an acetylene torch to cut openings. The heat will distort the tube causing it to warp. If possible, place the incline tube into a fixture where both ends can be clamped down before cutting.

4. Weld cleaning screen #1497 over opening using 1/8" welds 2" long that are spaced 9" apart.
   IMPORTANT: Alternate welding to prevent heat build-up on tube. Example: First make a 2" weld to the lower screen, then make a 2" weld on the upper screen, alternating work from the lower to upper screen. (See drawing on back for location of screens on tube.)

5. Allow to cool and paint screen and incline tube.

6. Replace safety decals if damaged. See drawing on back for decal location.

7. Reassemble flight into the incline tube and assemble incline tube to hopper. Install the incline tube and hopper assembly onto the portable auger.

8. Install screen covers 106485 by using three cover bands 106446 per screen.
   DO NOT cover safety signs when installing bands.