

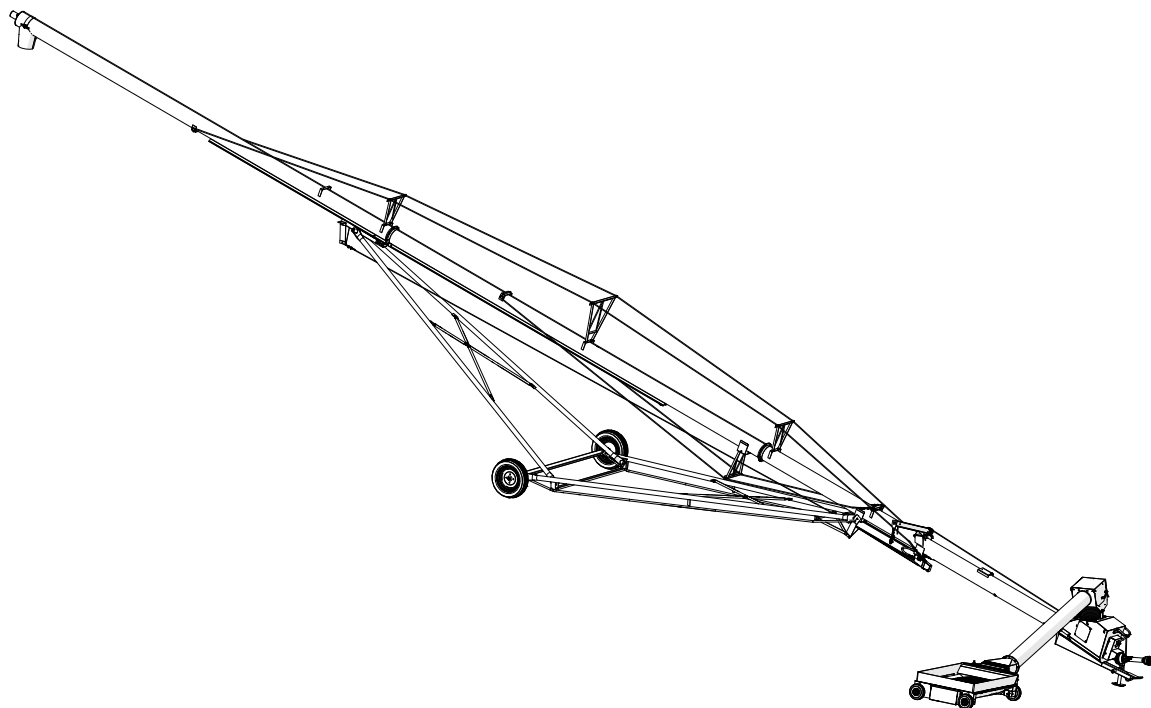


Swing-Away Grain Auger

MKX 100 Operator's Manual

This manual applies to:

MKX 100-53, MKX 100-63, MKX 100-73, MKX 100-83



Original Instructions



Read this manual before using product. Failure to follow instructions and safety precautions can result in serious injury, death, or property damage. Keep manual for future reference.

Part Number: 30939 R1

Revised: January 2019

We strongly recommend that all personnel associated with this equipment be trained in the correct operational and safety procedures required for this product. This product has been designed and constructed according to general engineering standards, other local regulations may apply and must be followed by the operator. Use the sign-off sheet below to record initial and periodic reviews of this manual with all such personnel.

[illegible]

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1. Introduction

Thank you for purchasing a Westfield Swing-Away Grain Auger. This equipment will allow safe and efficient operation when you read and follow all of the instructions contained in this manual. With proper care, your auger will provide you with many years of trouble-free operation.

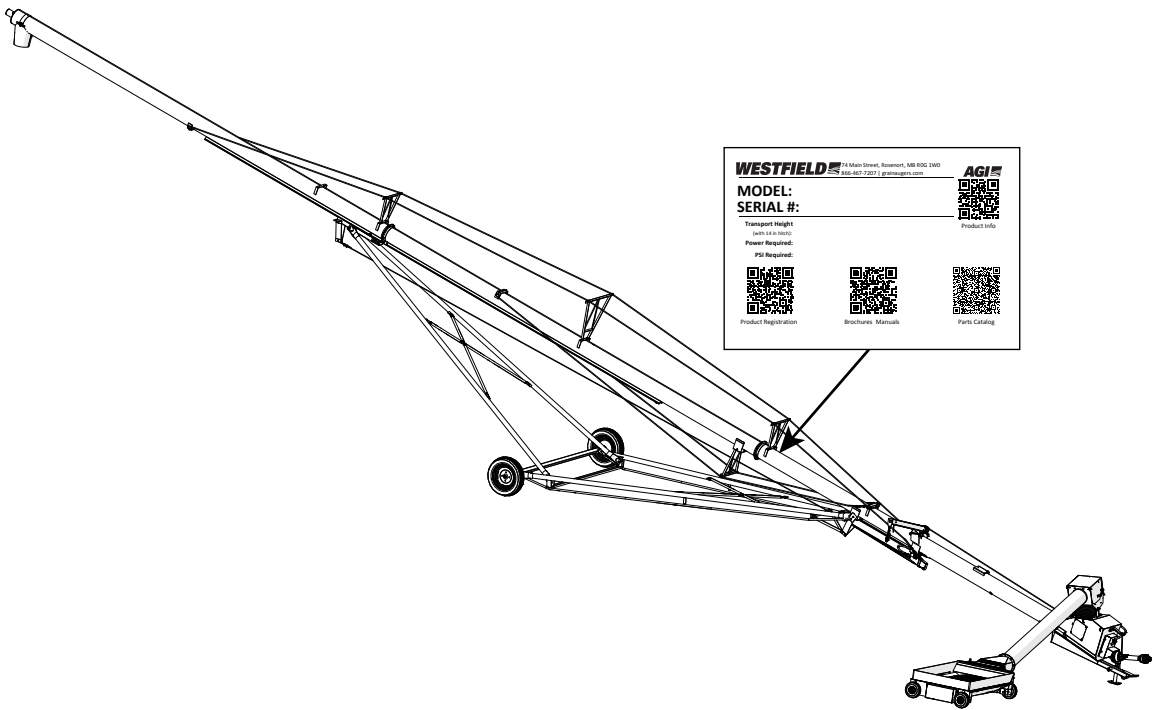
Keep this manual handy for frequent reference and to review with new personnel. A sign-off form is provided on the inside front cover for your convenience. If any information in this manual is not understood or if you need additional information, please contact your local distributor or dealer for assistance.

This manual should be regarded as part of the equipment. Suppliers of both new and second-hand equipment are advised to retain documentary evidence that this manual was provided with the equipment.

1.1. Serial Number Location

The serial number location for your auger can be seen in the figure below. Always give your dealer the serial number on your auger (shown below) when ordering parts or requesting service or other information. Please record this information in the table below for easy reference.

Model Number	
Serial Number	
Date Received	



1.2. Intended Use

The auger is designed solely for use in the intended agricultural use as listed below. Use in any other way is considered as contrary to the intended use. Compliance with and strict adherence to the conditions of operation and maintenance as specified by the manufacturer, also constitute essential elements of the intended use.

The auger should be operated, maintained, serviced, and repaired only by persons who are familiar with its particular characteristics and who are acquainted with the relevant safety procedures.

Accident prevention regulations and all other generally recognized regulations on occupational health and safety must be observed at all times.

Any modifications made to the auger may relieve the manufacturer of liability for any resulting damage or injury.

Intended use for the auger:

- Handling grain, pulse crops, treated seeds, or other similar materials.

Use in any other way is considered as contrary to the intended use and is not covered by the warranty.

1.2.1 Misuse

Do not use the auger for/with:

- transferring material other than dry, free-flowing food-grains.
- lifting or using as a hoist or crane.

2. Safety

2.1. Safety Alert Symbol and Signal Words



This safety alert symbol indicates important safety messages in this manual. When you see this symbol, be alert to the possibility of injury or death, carefully read the message that follows, and inform others.

Signal Words: Note the use of the signal words **DANGER**, **WARNING**, **CAUTION**, and **NOTICE** with the safety messages. The appropriate signal word for each message has been selected using the definitions below as a guideline.



Indicates an imminently hazardous situation that, if not avoided, will result in serious injury or death.



Indicates a hazardous situation that, if not avoided, could result in serious injury or death.



Indicates a hazardous situation that, if not avoided, may result in minor or moderate injury.



Indicates a potentially hazardous situation that, if not avoided, may result in property damage.

2.2. General Product Safety

YOU are responsible for the **SAFE** use and maintenance of your auger. **YOU** must ensure that you and anyone else who is going to work around the auger understands all procedures and related **SAFETY** information contained in this manual.

Remember, **YOU** are the key to safety. Good safety practices not only protect you, but also the people around you. Make these practices a working part of your safety program. All accidents can be avoided.

- It is the auger owner, operator, and maintenance personnel's responsibility to read and understand **ALL** safety instructions, safety decals, and manuals and follow them when operating, or maintaining the equipment.
- Owners must give instructions and review the information initially and annually with all personnel before allowing them to operate the auger. Untrained users/operators expose themselves and bystanders to possible serious injury or death.
- The auger is not intended to be used by children.
- Use the auger for its intended purposes only.
- Do not modify the auger in any way without written permission from the manufacturer. Unauthorized modification may impair the function and/or safety, and could affect the life of the auger. Any unauthorized modification will void the warranty.
- Follow a health and safety program for your worksite. Contact your local occupational health and safety organization for information.



2.3. Rotating Flighting Safety

DANGER

- KEEP AWAY from rotating flighting.
- DO NOT remove or modify flighting guards, doors, or covers. Keep in good working order. Have replaced if damaged.
- DO NOT operate the auger without all guards, doors, and covers in place.
- NEVER touch the flighting. Use a stick or other tool to remove an obstruction or clean out.
- Shut off and lock out power to adjust, service, or clean.



2.4. Overhead Power Lines

DANGER

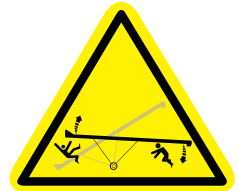
- When operating or moving, keep auger away from overhead power lines and devices.
- The auger is not insulated.
- Electrocution can occur without direct contact.



2.5. Upending

WARNING

- Anchor intake end and/or support discharge end to prevent upending.
- Intake end must always have downward weight. Do not release until attached to tow bar or resting on ground.
- Do not raise intake end above tow bar height.
- Empty the auger and fully lower before moving.



2.6. Rotating Parts Safety

WARNING

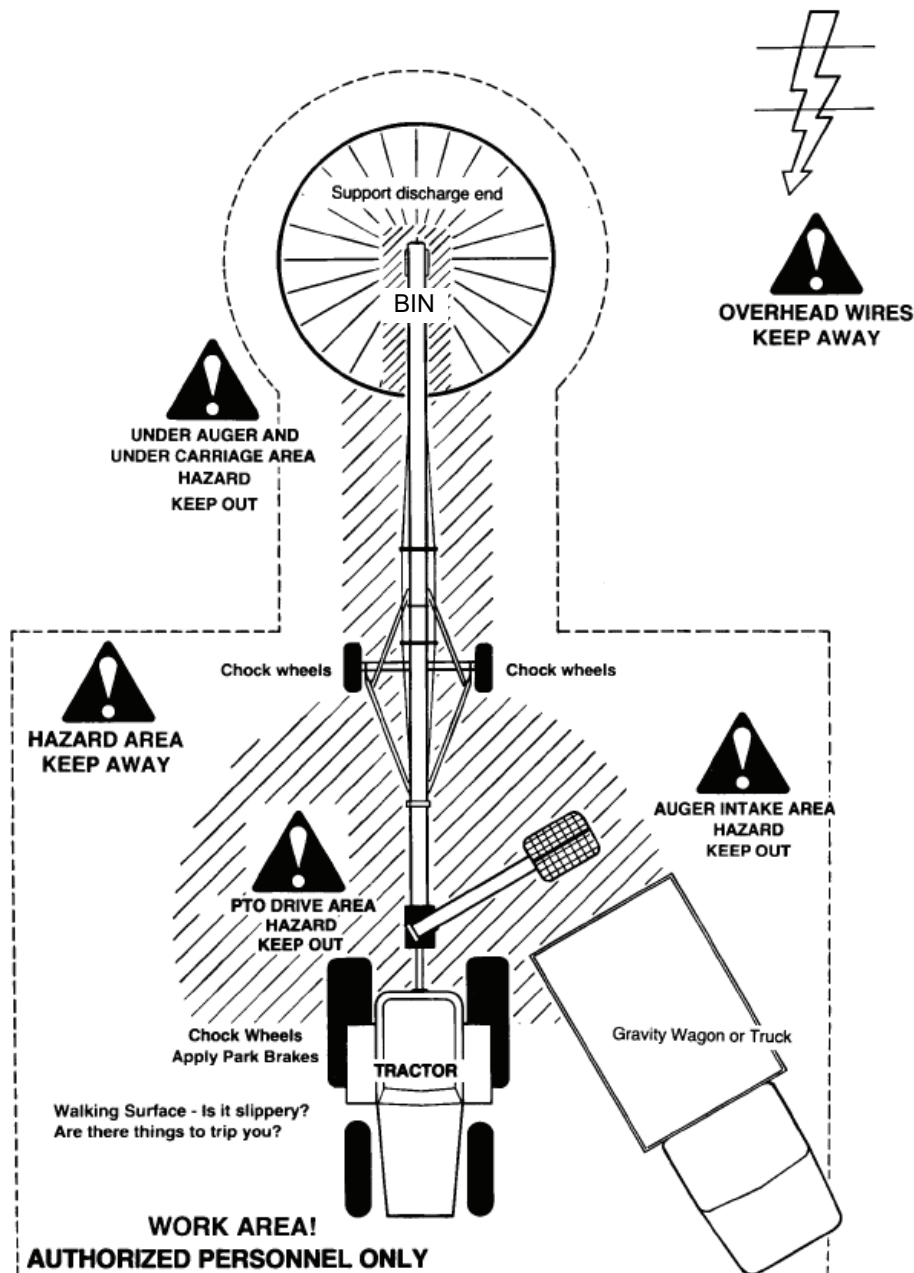
- Keep body, hair, and clothing away from rotating pulleys, belts, chains, and sprockets.
- Do not operate with any guard removed or modified. Keep guards in good working order.
- Shut off and remove key or lock out power source before inspecting or servicing machine.



2.7. Work Area Safety

- Have another trained person nearby who can shut down the auger in case of accident.
- The work area should be kept clear of bystanders.
- Keep the work area clean and free of debris.

Figure 1. Auger Work Area



2.8. Guards Safety

WARNING

- Keep guards in place and do not operate unless all guards are in place.
- Do not walk on, step on, or damage guards.
- Lock out power before removing a guard.
- Ensure all guards are replaced after performing maintenance.

2.9. Raising and Lowering the Auger

WARNING

- Before raising/lowering/moving/adjusting the auger, make sure the area around the auger is clear of obstructions and/or untrained personnel. Never allow anyone to stand on or beneath the auger when it is being placed.
- Lower the auger to its lowest position when not in use.
- Empty the auger before raising or lowering.
- Do not get on or beneath the auger when raising or lowering.
- Raise and lower auger on reasonably level ground only.
- Never attempt to increase height of the tube by positioning wheels on lumber, blocks, or by any other means. To do so will result in damage to auger and/or serious injury.
- Do not raise the auger in high winds.

2.10. Positioning the Auger

WARNING

- Transport and place equipment on reasonably level ground when raising, lowering, positioning, or operating.
- Move the auger into position slowly. Do not unhitch and attempt to move by hand.
- Chock wheels and anchor intake end after placement.

2.11. Towing the Auger

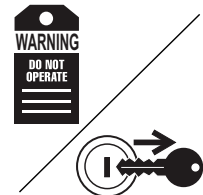
The auger is not intended for transport on public roads. If it requires transport on a public roadway, the following steps should be taken:

WARNING

- Check with local authorities regarding transport on public roads. Obey all applicable laws and regulations.
- Always travel at a safe speed, never exceeding 20 mph (32 km/h).
- Reduce speed on rough surfaces.
- Do not transport on slopes greater than 20°.
- Use caution when turning corners or meeting traffic.
- Make sure the SMV (slow moving vehicle) emblem and all the lights and reflectors that are required by local authorities are in place, are clean, and can be seen by all over-taking and oncoming traffic.
- Always use hazard-warning flashers on tractor/towing vehicle when transporting unless prohibited by law.
- Do not allow riders on the auger or towing vehicle during transport.
- Attach to towing vehicle with an appropriate pin and retainer. Always attach safety chains.
- Place the auger in the transport position before moving on roads.

2.12. Drives and Lockout Safety

Inspect the power source(s) before using and know how to shut down in an emergency. Whenever you service or adjust your equipment, make sure you shut down the power source and follow lockout and tagout procedures to prevent inadvertent start-up and hazardous energy release. Know the procedure(s) that applies to your equipment from the following power source(s). Ensure that only 1 key exists for each assigned lock, and that you are the only one that holds that key. Ensure that all personnel are clear before turning on power to equipment.



2.12.1 PTO Driveline Safety

WARNING**Drive**

- Keep body, hair, and clothing away from rotating PTO driveline.
- Make certain the driveline shields telescope and rotate freely on driveline before attaching.
- Make certain the driveline is securely attached at both ends.
- Do not operate auger unless all driveline, tractor, and equipment shields are in place and in good working order.
- Do not exceed the specified operating speed.
- Keep universal joint angles small and equal. Do not exceed maximum recommended length for PTO driveline.
- Engage tractor park brake and/or chock wheels.

**Lockout**

- Position all controls in neutral, shut off tractor's engine, and remove key from tractor.
- If removing key is impossible, remove PTO driveline from tractor.

2.12.2 Hydraulic Power Safety

WARNING Power Source

- Refer to the rules and regulations applicable to the power source operating your hydraulic drive.
- Do not connect or disconnect hydraulic lines while system is under pressure.
- Keep all hydraulic lines away from moving parts and pinch points.
- Escaping hydraulic fluid under pressure will cause serious injury if it penetrates the skin surface (serious infection or toxic reaction can develop). See a doctor immediately if injured.
- Use metal or wood as a backstop when searching for hydraulic leaks and wear proper hand and eye protection.
- Check all hydraulic components are tight and in good condition. Replace any worn, cut, abraded, flattened, or crimped hoses.
- Clean the connections before connecting to equipment.
- Do not attempt any makeshift repairs to the hydraulic fittings or hoses with tape, clamps, or adhesive. The hydraulic system operates under extremely high pressure; such repairs will fail suddenly and create a hazardous and unsafe condition.

Lockout

- Always place all hydraulic controls in neutral and relieve system pressure before disconnecting or working on hydraulic system.



2.13. Tire Safety



WARNING

Failure to follow proper procedures when mounting a tire on a wheel or rim can produce an explosion that may result in serious injury or death.

- DO NOT attempt to mount a tire unless you have the proper equipment and experience to do the job.
- Have a qualified tire dealer or repair service perform required tire maintenance.
- When replacing worn tires, make sure they meet the original tire specifications. Never undersize the replacement tire.
- DO NOT weld to the tire rim with the tire mounted on the rim. This action may cause an explosion which could result in serious injury or death.
- Inflate tires to the manufacturer's recommended pressure.
- Tires should not be operated at speeds higher than their rated speed.
- Keep wheel lug nuts tightened to manufacturer's recommendations.
- Never reinflate a tire that has been run flat or seriously under-inflated without removing the tire from the wheel. Have the tire and wheel closely inspected for damage before remounting.

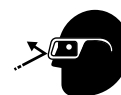


2.14. Personal Protective Equipment

The following Personal Protective Equipment (PPE) should be worn when operating or maintaining the equipment.

Safety Glasses

- Wear safety glasses at all times to protect eyes from debris.



Coveralls

- Wear coveralls to protect skin.



Hard Hat

- Wear a hard hat to help protect your head.



Steel-Toe Boots

- Wear steel-toe boots to protect feet from falling debris.



Work Gloves

- Wear work gloves to protect your hands from sharp and rough edges.



Dust Mask

- Wear a dust mask to prevent breathing potentially harmful dust.



2.15. Safety Equipment

The following safety equipment should be kept on site:

Fire Extinguisher

- Provide a fire extinguisher for use in case of an accident. Store in a highly visible and accessible place.



First-Aid Kit

- Have a properly-stocked first-aid kit available for use should the need arise, and know how to use it.



2.16. Safety Decals

- Keep safety decals clean and legible at all times.
- Replace safety decals that are missing or have become illegible. See decal location figures that follow.
- Replaced parts must display the same decal(s) as the original part.
- Replacement safety decals are available **free of charge** from your distributor, dealer, or factory as applicable.

2.16.1 Decal Installation/Replacement

1. Decal area must be clean and dry, with a temperature above 50°F (10°C).
2. Decide on the exact position before you remove the backing paper.
3. Align the decal over the specified area and carefully press the small portion with the exposed sticky backing in place.
4. Slowly peel back the remaining paper and carefully smooth the remaining portion of the decal in place.
5. Small air pockets can be pierced with a pin and smoothed out using the sign backing paper.

2.16.2 Safety Decal Locations and Details

Replicas of the safety decals that are attached to the auger and their messages are shown in the figure(s) that follow. Safe operation and use of the auger requires that you familiarize yourself with the various safety decals and the areas or particular functions that the decals apply to, as well as the safety precautions that must be taken to avoid serious injury, death, or damage.

Figure 2. Hydraulic Cylinder Safety Decals

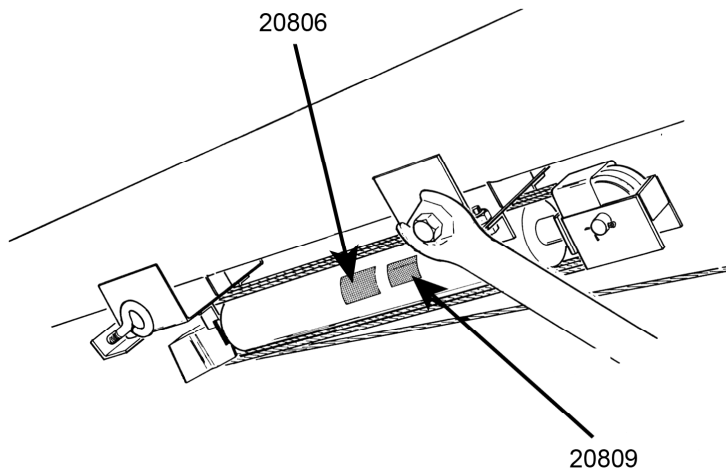


Figure 3. PTO and Tow Bar Safety Decals

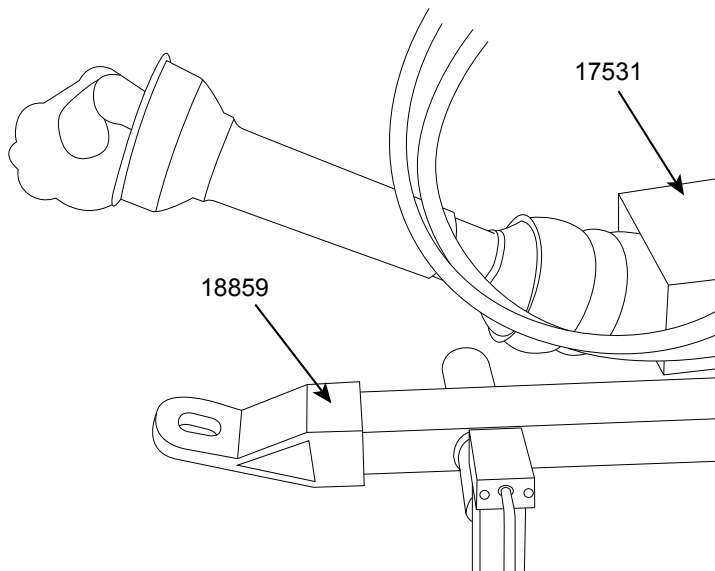


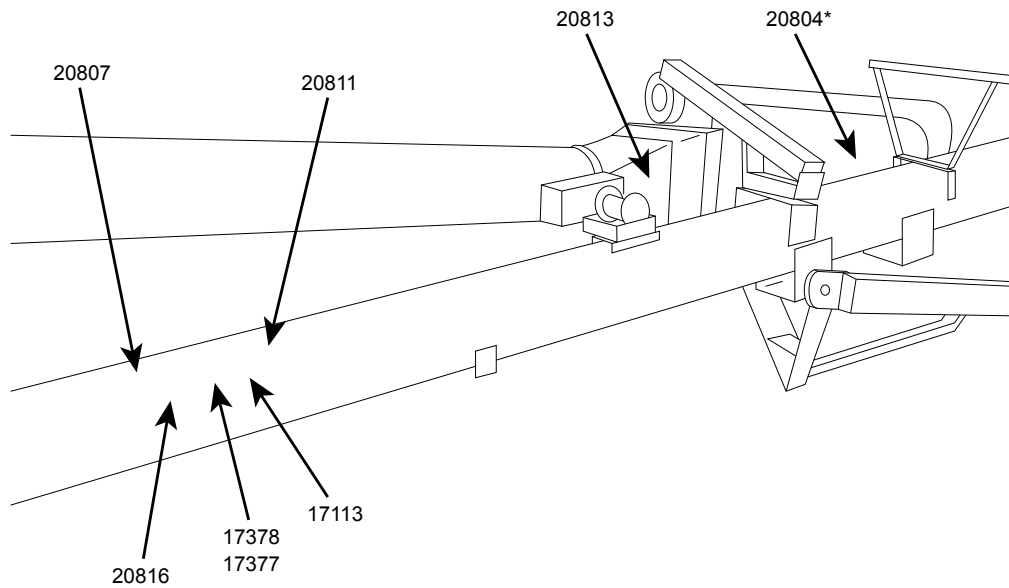
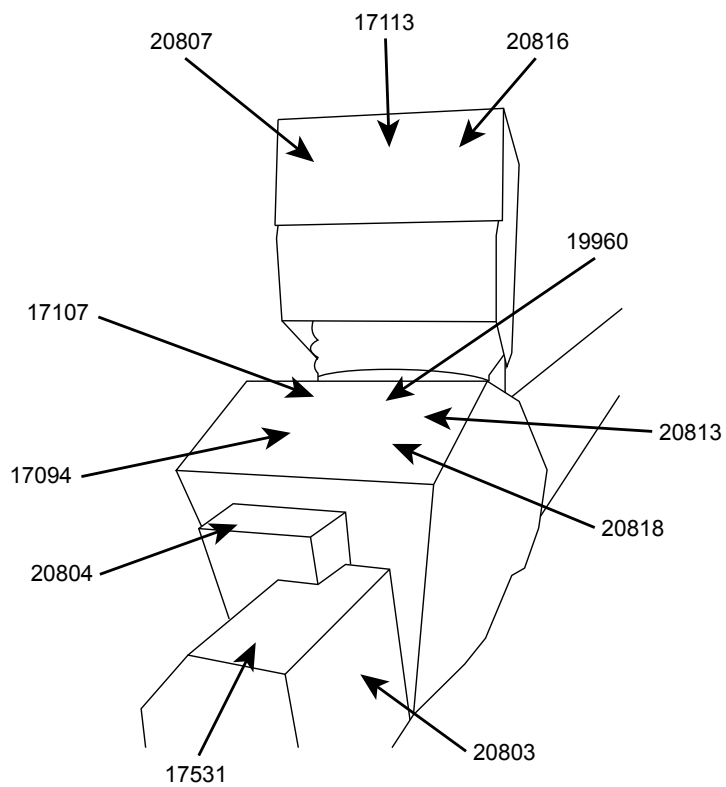
Figure 4. Auger Tube and Hopper Safety Decals**Figure 5. Boot Safety Decals**

Figure 6. Roll-Over / Transport Safety Decal

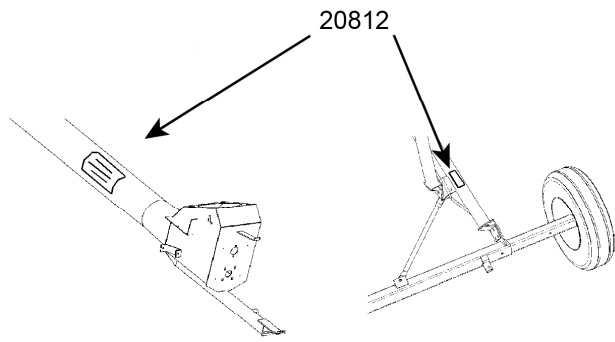


Table 1. Safety Decals


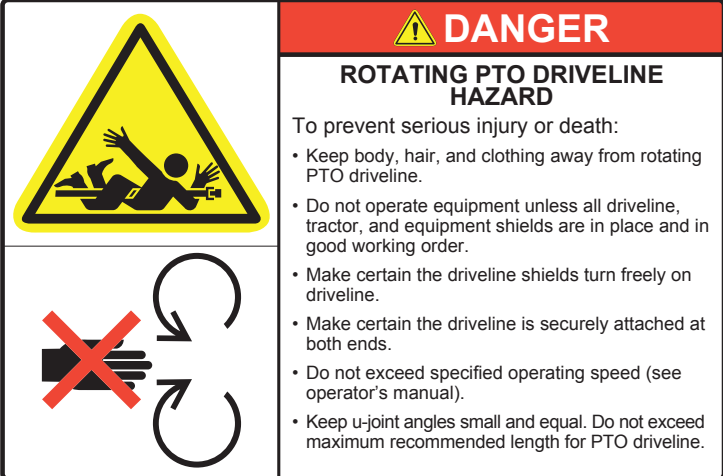
Part Number	Description
20813	<div data-bbox="456 275 1166 1285">  <p>ROTATING FLIGHTING HAZARD</p> <p>To prevent death or serious injury:</p> <ul style="list-style-type: none"> • KEEP AWAY from rotating auger flighting. • DO NOT remove or modify auger flighting guards, doors, or covers. Keep in good working order. Have replaced if damaged. • DO NOT operate the auger without all guards, doors, and covers in place. • NEVER touch the auger flighting. Use a stick or other tool to remove an obstruction or clean out. • Shut off and lock out power to adjust, service, or clean. </div>
20818	<div data-bbox="451 1339 1170 1812">  <p>ROTATING PTO DRIVELINE HAZARD</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Keep body, hair, and clothing away from rotating PTO driveline. • Do not operate equipment unless all driveline, tractor, and equipment shields are in place and in good working order. • Make certain the driveline shields turn freely on driveline. • Make certain the driveline is securely attached at both ends. • Do not exceed specified operating speed (see operator's manual). • Keep u-joint angles small and equal. Do not exceed maximum recommended length for PTO driveline. </div>

Table 1 Safety Decals (continued)




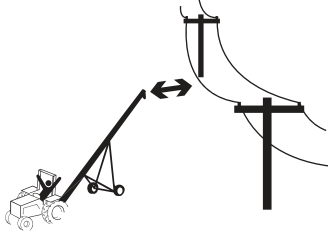

Part Number	Description
17094	<div style="border: 1px solid black; padding: 10px;"> <div style="background-color: red; color: white; text-align: center; padding: 5px;">  DANGER </div> <div style="padding: 10px;"> <p>ROTATING FLIGHTING INSIDE</p> <p>To prevent serious injury or death, do not operate auger unless swing-hopper is securely attached to boot.</p> </div> </div>
20816	<div style="border: 1px solid black; padding: 10px;"> <div style="background-color: red; color: white; text-align: center; padding: 5px;">  DANGER </div> <div style="display: flex; justify-content: space-around; align-items: center; padding: 10px;">   </div> <div style="padding: 10px;"> <p style="text-align: center;">ELECTROCUTION HAZARD</p> <p>To prevent death or serious injury:</p> <ul style="list-style-type: none"> • When operating or moving, keep equipment away from overhead power lines and devices. • Fully lower equipment before moving. <p>This equipment is not insulated.</p> <p>Electrocution can occur without direct contact.</p> </div> </div>
17113	<div style="border: 1px solid black; padding: 10px;"> <div style="background-color: orange; color: black; text-align: center; padding: 5px;">  WARNING </div> <div style="padding: 10px;"> <p style="text-align: center;">TRANSPORT HAZARD</p> <p>To prevent serious injury or equipment damage, before towing:</p> <ul style="list-style-type: none"> • Lift up wheel frame completely and secure with safety chain. • Pull handle to disengage drive wheel motors. </div> </div>

Table 1 Safety Decals (continued)


Part Number	Description
20804 (*Located on Hopper Chain Guard)	<div data-bbox="456 275 1167 1121">  <p>WARNING</p> <p>ENTANGLEMENT HAZARD</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Keep body, hair, and clothing away from rotating pulleys, belts, chains, and sprockets. • Do not operate with any guard removed or modified. Keep guards in good working order. • Shut off and remove key or lock out power source before inspecting or servicing machine. </div>

Table 1 Safety Decals (continued)


Part Number	Description
20811	<div data-bbox="456 275 1170 1066">  <p>WARNING</p> <p>UPENDING HAZARD</p> <p>To prevent death or serious injury:</p> <ul style="list-style-type: none"> • Anchor intake end and/or support discharge end to prevent upending. • Intake end must always have downward weight. Do not release until attached to tow bar or resting on ground. • Do not raise intake end above tow bar height. • Empty and fully lower before moving. </div>

Table 1 Safety Decals (continued)


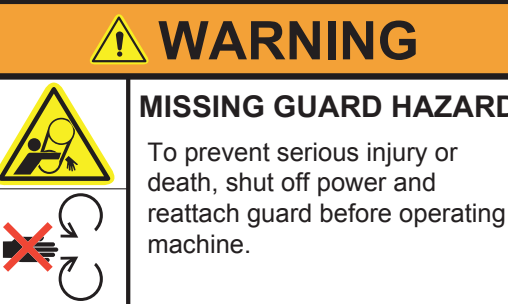
Part Number	Description
20807	<div data-bbox="456 275 1166 1528">  <p>WARNING</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Read and understand the manual before assembling, operating, or maintaining the equipment. • Only trained personnel may assemble, operate, or maintain the equipment. • Children and untrained personnel must be kept outside of the work area. • Do not modify the equipment. Keep in good working order. • If the manual, guards, or decals are missing or damaged, contact factory or dealer for replacements. • Lock out power before performing maintenance. • To prevent equipment collapse, support equipment tube while disassembling certain components. • Electric motors must be grounded. Disconnect power before resetting overloads. </div>
20803 (placed behind guard)	<div data-bbox="456 1583 1003 1892">  <p>WARNING</p> <p>MISSING GUARD HAZARD</p> <p>To prevent serious injury or death, shut off power and reattach guard before operating machine.</p> </div>

Table 1 Safety Decals (continued)

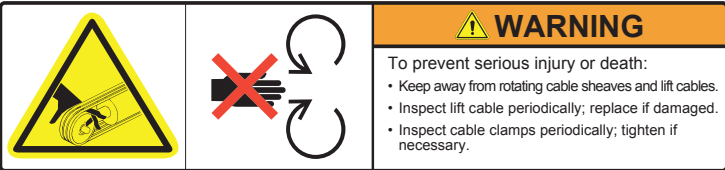
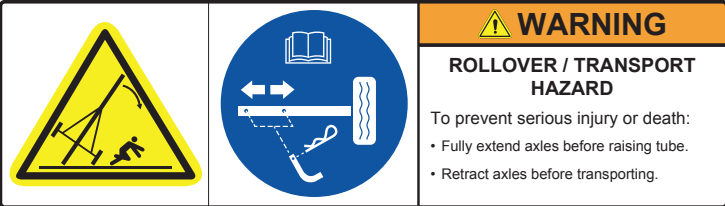
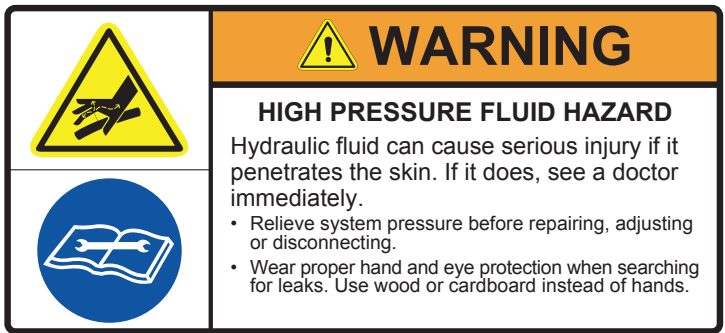
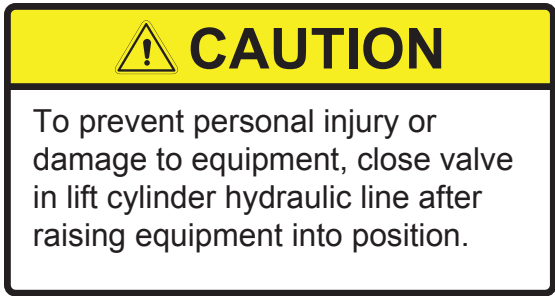
Part Number	Description
20809	 <p>WARNING</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Keep away from rotating cable sheaves and lift cables. • Inspect lift cable periodically; replace if damaged. • Inspect cable clamps periodically; tighten if necessary.
20812 (83' Only)	 <p>WARNING</p> <p>ROLLOVER / TRANSPORT HAZARD</p> <p>To prevent serious injury or death:</p> <ul style="list-style-type: none"> • Fully extend axles before raising tube. • Retract axles before transporting.
20806	 <p>WARNING</p> <p>HIGH PRESSURE FLUID HAZARD</p> <p>Hydraulic fluid can cause serious injury if it penetrates the skin. If it does, see a doctor immediately.</p> <ul style="list-style-type: none"> • Relieve system pressure before repairing, adjusting or disconnecting. • Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.
17107	 <p>CAUTION</p> <p>To prevent personal injury or damage to equipment, close valve in lift cylinder hydraulic line after raising equipment into position.</p>

Table 1 Safety Decals (continued)

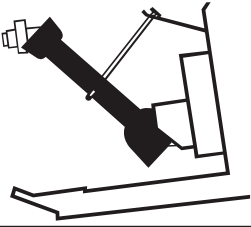

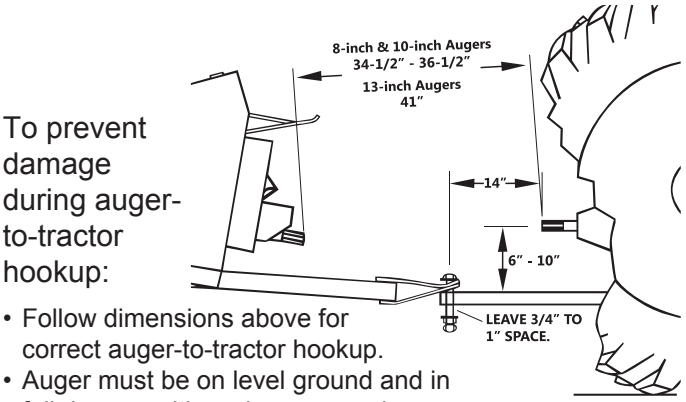
Part Number	Description
18859	<div data-bbox="451 268 719 835"> <p>NOTICE</p>  <p>Disconnect PTO driveline from tractor before moving equipment.</p> <p>If attached, driveline will bottom out, severely damaging the CV u-joint and lower flight shaft.</p> <p>See manual for maintenance.</p> </div>
17531	<div data-bbox="451 877 1170 1493"> <p>NOTICE</p> <p>To prevent damage during auger-to-tractor hookup:</p> <ul style="list-style-type: none"> • Follow dimensions above for correct auger-to-tractor hookup. • Auger must be on level ground and in full down position when measuring. • Adjust drawbar as needed. <p>See operation manual for complete details. </p>  <p>8-inch & 10-inch Augers 34-1/2" - 36-1/2"</p> <p>13-inch Augers 41"</p> <p>14"</p> <p>6" - 10"</p> <p>LEAVE 3/4" TO 1" SPACE.</p> </div>

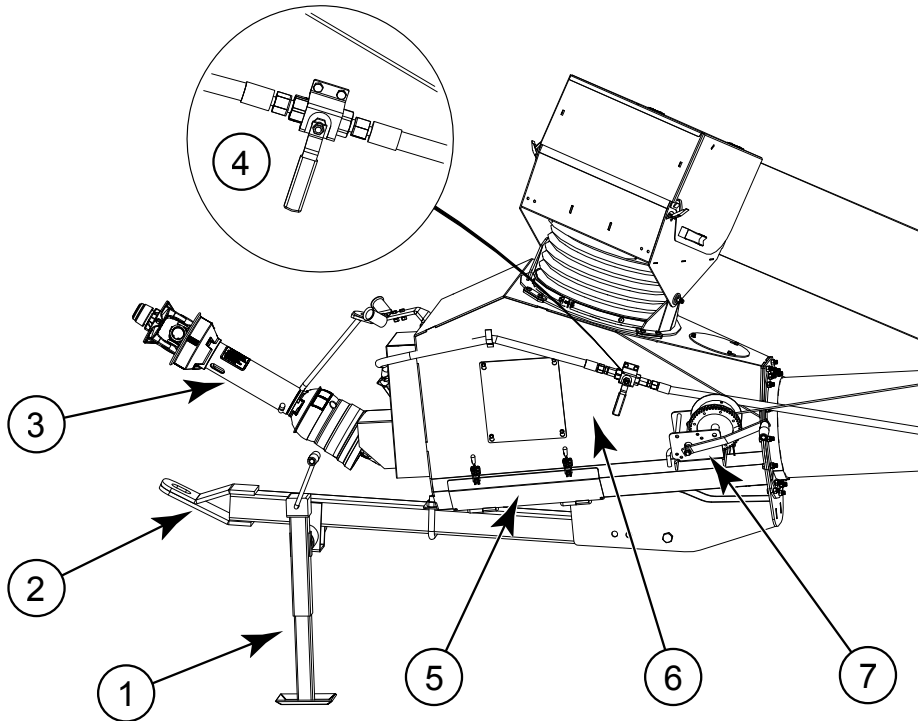
Table 1 Safety Decals (continued)

Part Number	Description
17378 (83' Only)	<div data-bbox="456 275 1003 667"> <p>NOTICE</p> <p>This equipment is not intended for transport on public roads. If it must be moved, check local regulations.</p> <p>To avoid damaging the equipment:</p> <ul style="list-style-type: none"> • Be careful when turning corners. • Watch for low overhead objects. • Retract axles before transporting unit. </div>
17377 (83' Only)	<div data-bbox="456 722 1003 1100"> <p>NOTICE</p> <p>To lower equipment, start tractor, then engage hydraulic lever in down position.</p> <ul style="list-style-type: none"> • This pumps oil to upper chamber of the hydraulic cylinders preventing overfill of tractor reservoir. </div>
19960	<div data-bbox="456 1152 1003 1478"> <p>NOTICE</p> <p>To prevent damage, wheels must be free to move when raising or lowering equipment.</p> <p>When equipment is positioned, chock all wheels.</p> </div>

3. Features

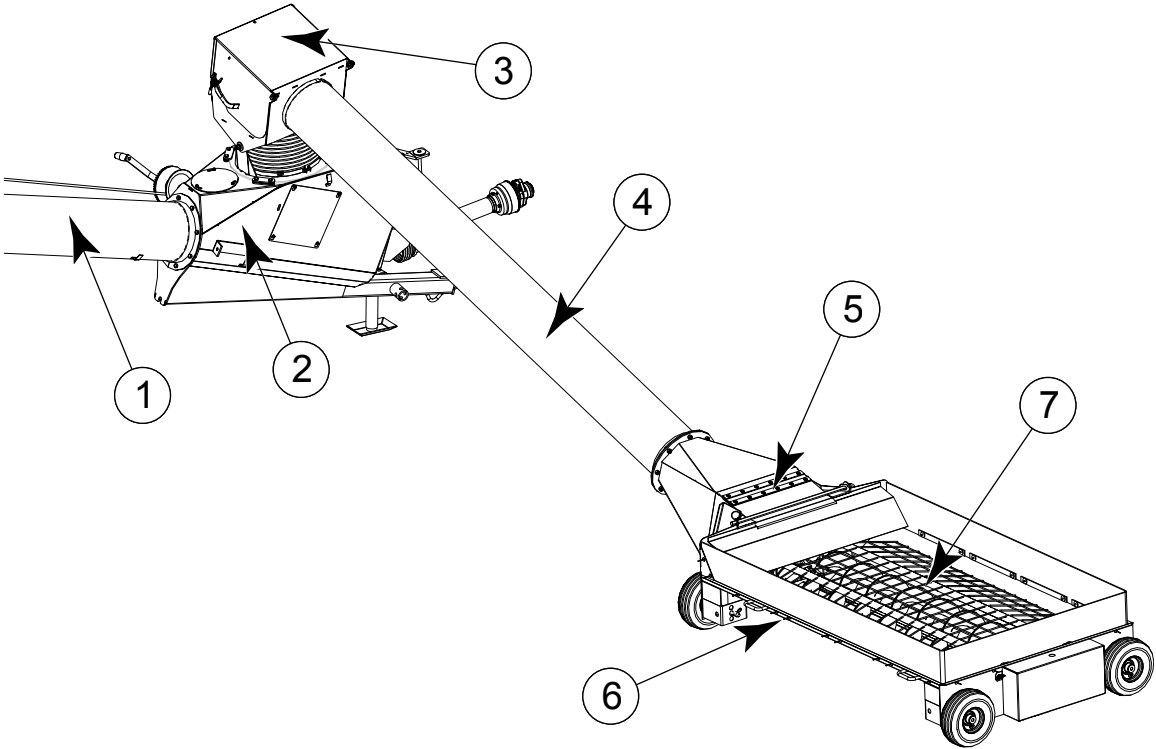
This section covers the main features of the auger.

Figure 7. Grain Transfer Boot Features



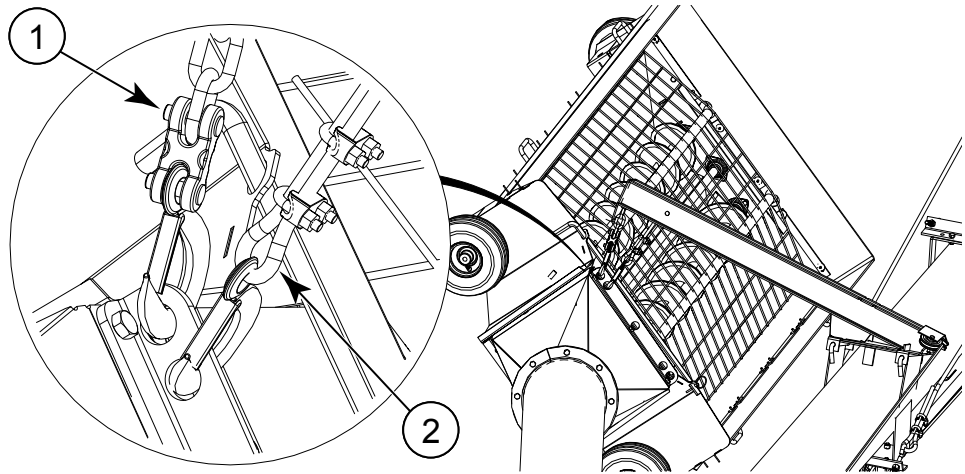
Item	Description	Item	Description
1	Hitch Jack	6	Swing Arm Spout Head
2	Hitch	7	Spout Head Service Cover
3	PTO Driveline	8	Hopper Manual Winch – <u>OR</u> Optional Hydraulic Winch
4	Main Auger Tube Lift Shut-off Valve	9	Grain Transfer Boot
5	Overflow Panel	10	Clean-Out Hatch

Figure 8. Grain Hopper Features



Item	Description	Item	Description
1	Main Auger Tube	5	Maintenance Hatch
2	Boot	6	Hopper
3	Spout Head	7	Flights and Flight Guarding
4	Swing Tube		

Figure 9. Grain Hopper Lifted into Transport Position



Item	Description	Item	Description
1	Transport Chain and Hook	2	Winch Cable and Hook

4. Transport

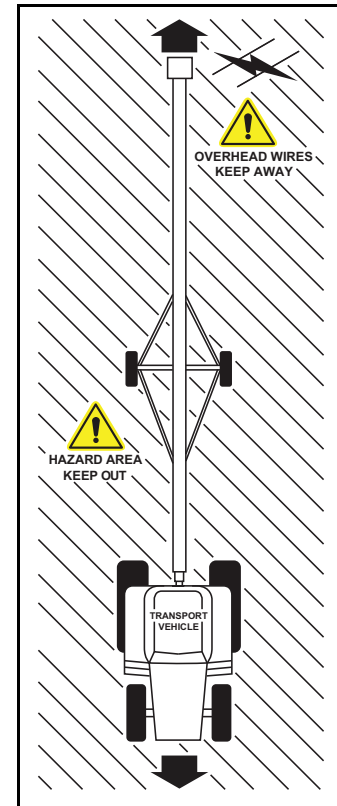


Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

4.1. Transport Safety

WARNING

- Check with local authorities regarding transport on public roads. Obey all applicable laws and regulations.
- Always travel at a safe speed, never exceeding 20 mph (32 km/h). Reduce speed on rough surfaces. Use caution when turning corners or meeting traffic.
- Yield to other drivers and allow faster traffic to pass.
- Make sure the SMV (slow moving vehicle) emblem and all the lights and reflectors that are required by local authorities are in place, are clean, and can be seen by all over-taking and oncoming traffic. Always use hazard-warning flashers on tractor/towing vehicle when transporting unless prohibited by law.
- Do not transport during times of limited visibility such as fog, snow, or heavy rain. Take extra precautions at night and at dusk.
- Keep others away from the transport vehicle and auger.
- Do not allow riders on the auger or towing vehicle during transport.
- Stay away from overhead obstructions and power lines when operating and transporting. Electrocutation can occur without direct contact.
- Fully lower the auger before transporting, and only raise when next to storage facility.
- Attach to a proper towing vehicle with a pin and retainer. Always attach safety chain(s).
- Do not raise the intake end above drawbar, upending may occur.
- Empty auger of all grain before transporting. Transporting a full auger will place excessive loads on the tube, frame, axle, hitch, and tow vehicle.
- Do not transport on slopes greater than 20°.
- Do not transport with an under-inflated tire(s).
- If the auger wheels are partially or fully buried in snow or grain, failure to clear area around the wheels before transporting may cause damage to the auger or result in serious injury.



4.2. Transport Preparation

1. It is not recommended that the auger be transported faster than 20 mph (32 km/h). [Table 2](#) references the acceptable transport speed as per the ratio of tractor weight versus auger weight. See Specifications ([Section 10. – Specifications on page 67](#)) for auger weights.



WARNING A weight imbalance between the and the towing vehicle could result in a collision from reduced stability, handling, and braking ability.

2. Ensure the auger will clear any overhead obstructions or electrical wires prior to transporting. Refer to [Section 10. – Specifications on page 67](#) for the transport height of your auger.
3. Longer augers have a large turning radius. Allow ample room for turning as the discharge end may swing dramatically. Allow all oncoming traffic to pass before turning right or left.



WARNING A collision with an oncoming vehicle could occur if the auger discharge swings into the opposing lane.

Table 2. Speed versus Weight Ratio

Road Speed	Weight or fully equipped or loaded implement(s) relative to weight of towing machine
Up to 32 km/h (20 mph)	1 to 1, or less
Up to 16 km/h (10 mph)	2 to 1, or less
Do not tow if	More than 2 to 1

4.3. Connecting the Auger to the Towing Vehicle

This section provides an overview of how to connect the auger to the towing vehicle. For specific information on the components, refer to the applicable section.

Follow all safety precautions when transporting the auger and use a proper towing vehicle.

1. Fully lower the auger.
2. Disconnect the PTO driveline and hydraulics (as applicable) from the tractor.
3. Fully retract the wheel axles.
4. Place the hitch in transport position (if applicable).
5. Connect the auger to the two vehicle with a hitch pin. Use a hitch pin that will not allow the auger to separate from the towing vehicle.
6. Connect the safety chain securely, forming a cradle to prevent the auger from digging into the road surface (should a breakaway occur). Do not use the safety chain if one or more links or end fittings are stretched, broken, damaged, or deformed.

Important

The safety chain should have a load rating at least as high as the auger weight.

7. Move the jack into storage position.
8. Place the intake hopper into transport position.
9. Place the swivel jack (on side of hitch) in transport position and lock.

10. Use caution when transporting the auger over rolling terrain. In severe dips, the intake end may contact the ground.

Refer to [Section 10. – Specifications on page 67](#) for auger weight and hitch pin information.

Figure 10. Safety Chain and Hitch Connection

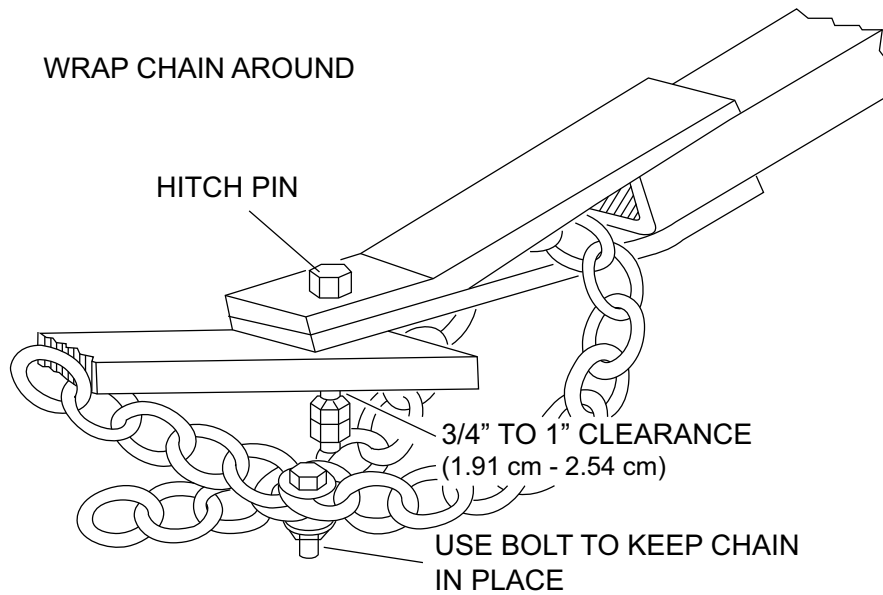
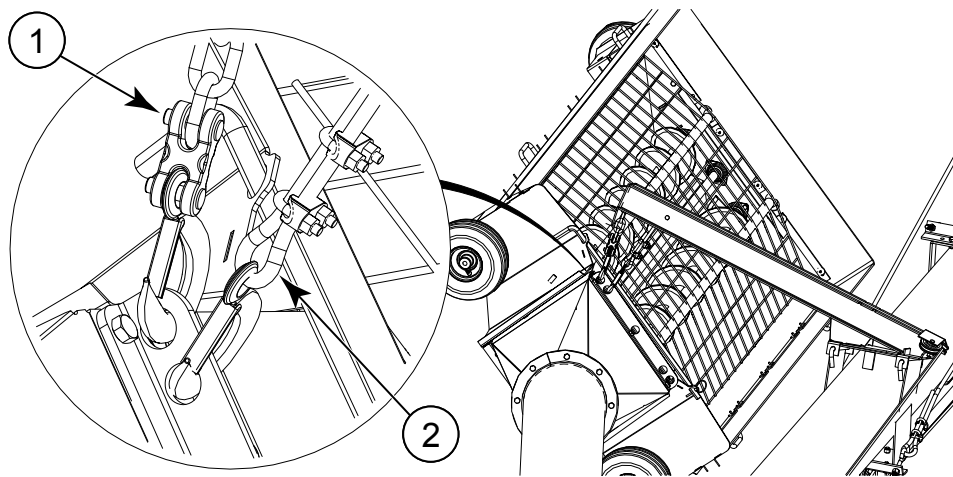


Figure 11. Hopper in Transport Position



Item	Description
1	Transport Chain and Hook
2	Winch Cable and Hook

5. Placement



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

5.1. Placement Safety

WARNING

- The auger is not insulated, keep away from overhead power lines. Electrocutation can occur without direct contact.
- Anchor intake end before using.
- Place the auger on reasonably level ground before operating. The auger could topple if ground is too uneven.
- Chock the auger wheels after placement.
- Empty the auger before raising, lowering, or positioning.
- Check that wheels are free to move before raising or lowering the auger.
- Never attempt to increase height of the auger by positioning wheels on lumber, blocks, or by any other means.
- Do not permit anyone to stand beneath the auger when raising or lowering.
- Move the auger into position slowly. Do not unhitch and attempt to move by hand.
- Do not leave tube in raised position when not in use.

5.2. Positioning the Auger

Filling Bins

The auger is designed to be transported and operated without unhitching unit from tractor.

1. Disconnect the PTO driveline from the tractor and secure it in the transport saddle.

NOTICE

Failure to disconnect from the tractor will damage the PTO driveline.

2. Ensure that the tractor and auger are securely hitched together.

Important

Use a type of hitch pin (see Auger / Tractor Hookup section) that will not allow the auger to separate from towing vehicle.

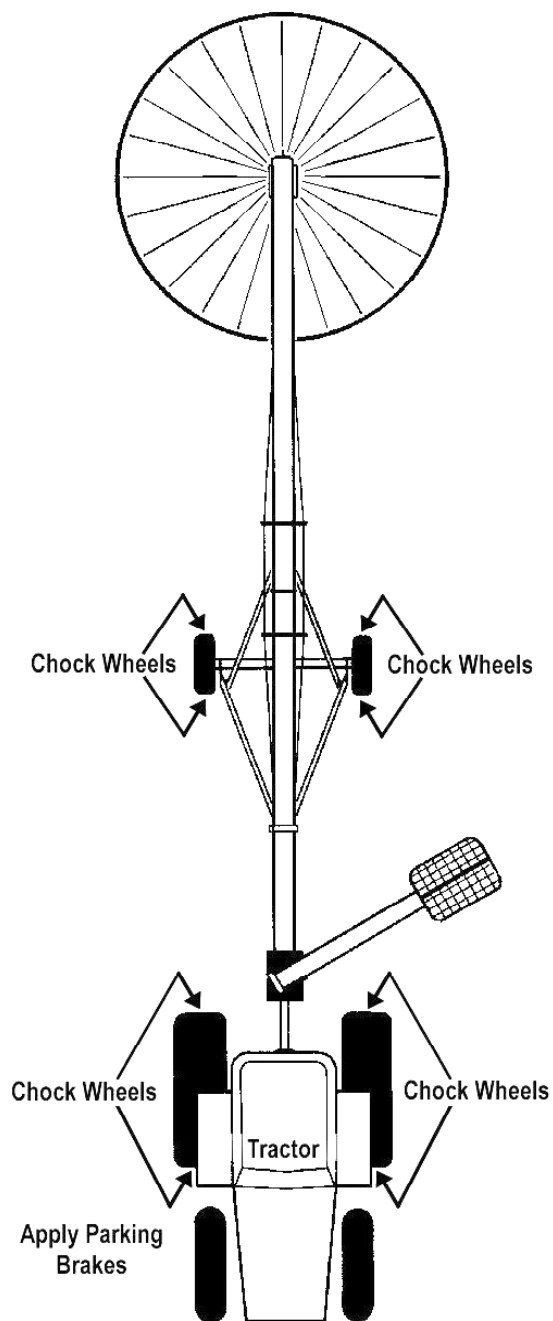
3. Disconnect the safety chain from the intake hopper.
4. Before connecting the hydraulics, ensure that the quick-connect coupler on the auger and tractor is clean and free of dirt by wiping with a cloth.



WARNING Dirt in the hydraulic system can damage the cylinder o-rings, causing leakage and the possible failure of the system and personal injury.

5. Connect hydraulic hoses, ensure connections are tight. Check for leaks, binding, flattening, kinks, or wear.
6. Fully extend wheel axles, see Extendable Axle Positioning.
7. Move the jack into storage position.

8. Move the auger into working position slowly. Do not unhitch and attempt to move the auger by hand.
9. Back the auger up to the storage facility while it is in its lowered configuration.
10. Raise the auger so it clears the storage facility. See **Raising and Lowering**.
11. Slowly back the auger up until the outlet is over the opening in the storage facility.
12. Slowly lower the auger to the bin.
13. Set the park brake on the tractor before dismounting, or chock its wheels.
14. Once the auger is in position, chock its wheels.
15. Lower the intake hopper to the ground, see Raising and Lowering the Intake Hopper.
16. See Operation for correct operating procedures.

Figure 12. Auger Placement (Direct PTO Drive)

5.2.1 Raising and Lowering

The intake hopper must be off the ground when raising and lowering the auger.

Before using the hydraulic lift cylinder:

- The hydraulic cylinders are shipped without oil and must be charged with oil before operating the first time. See the Appendix section for charging instructions.
- Check that the hydraulic hoses are free from leaks, binding, flattening, kinks, or wear.

Raising

1. Before connecting the hydraulic hose, wipe the hose coupler clean.

NOTICE

Dirt in the hydraulic system can damage the cylinder o-rings and can cause leakage and failure of the system.

2. Connect the hydraulic hoses, ensure the connections are tight. Visually check for leaks, binding, flattening, kinks, or wear.
3. Open the ball valve on the hose connected to the cylinder.
4. Start tractor and idle at low rpm.
5. Engage hydraulic lever to power the cylinder.
6. Increase tractor rpm until desired rate of lift is reached.
7. Raise the auger to the desired height.
8. Close the hydraulic ball valve when the auger is fully raised.

NOTICE

Failure to close the ball valve will cause the frame to lower, damaging the auger.

Lowering:

1. Reconnect the hydraulic hose coupler to tractor, if disconnected. Keep the tractor running while lowering the auger should the need arise to re-lift it.

NOTICE

Some augers are equipped with dual acting hydraulic cylinders, for these units the tractor must be running to pump oil to the upper chamber of the hydraulic cylinder(s) to prevent overfilling of the tractor reservoir.

2. Open the ball valve.
3. Open the tractor valve, feathering the control to prevent too rapid a descent.

Note

Once the valves are opened, the auger tube lowers by gravity. As the tube nears the full down position, the rate of descent will increase. Do not operate with the tractor valve fully open.

4. Turn off the tractor, and lock out the tractor power source.
5. Before disconnecting hydraulic couplers, relieve the hydraulic pressure.

**WARNING**

Disconnecting a hydraulic hose under pressure can result in serious injury.

6. Adjust the auger in the full down position until there is a slight tension on the lift cable. Do not leave the cable slack.

5.3. Extendable Axle Positioning



When equipped with extendable axles:

Important

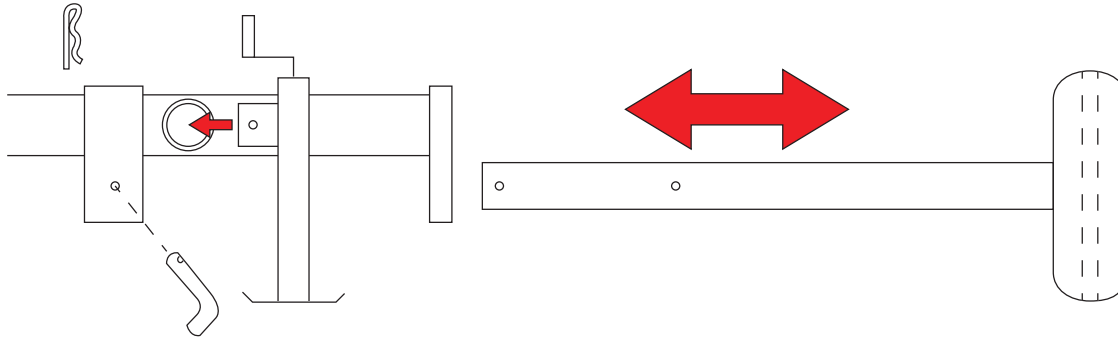
Do not raise the auger unless the axles are in the extended position. Do not transport the auger unless the axles are in the retracted position.

**WARNING**

Rollover can occur if axles are not extended before raising the auger.

1. Ensure the auger is on level ground before attempting to extend or retract the axles. **The auger must be attached to tractor at all times.**
2. Using the jack supplied, insert it into one of the jack stubs located on one end of the axle. Jack must be secured to jack stub using pin (attached to jack).
3. Raise one side at a time. Raise until the tire clears the ground.
4. Remove the axle pin from the axle and position the axle as desired until the holes line up. Reinsert the axle pin and secure with hairpin. Lower the jack.
5. Repeat the process on the opposite side of the axle.

Figure 13. Typical Extendable Axle



5.4. Auger-to-Tractor Hookup

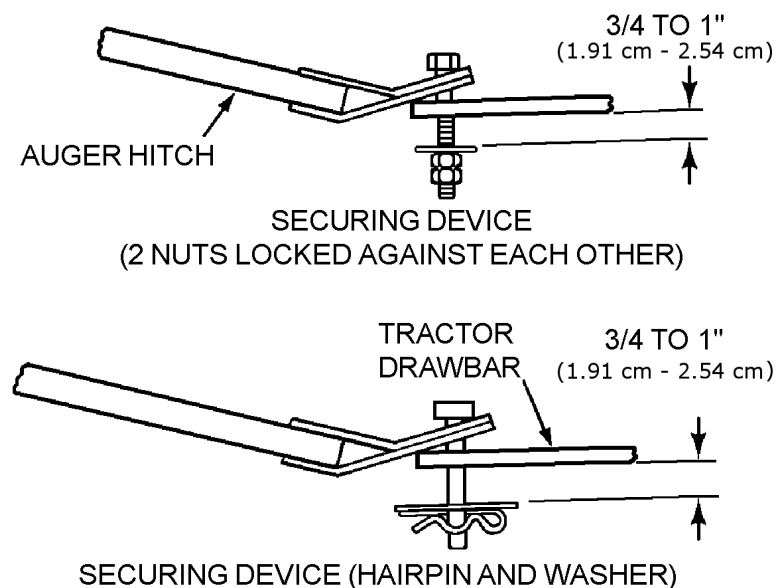
The auger must be correctly connected to the tractor for all operations, including transport, raising, placement, and augering grain.

To secure the auger hitch to the tractor, use:

- a suitable bolt with 2 nuts locked against each other as a pin, or
- a hitch pin, a washer, and a hairpin.

A space between 3/4" (1.91 cm) and 1" (2.54 cm) must be provided between the bottom of the tractor drawbar and the top of the securing device on the pin.

The bolt/hitch pin must be 3/4" x 5" minimum.

Figure 14. Hitching the Auger to a Tractor**Measurements Between Drawbar and Driveline**

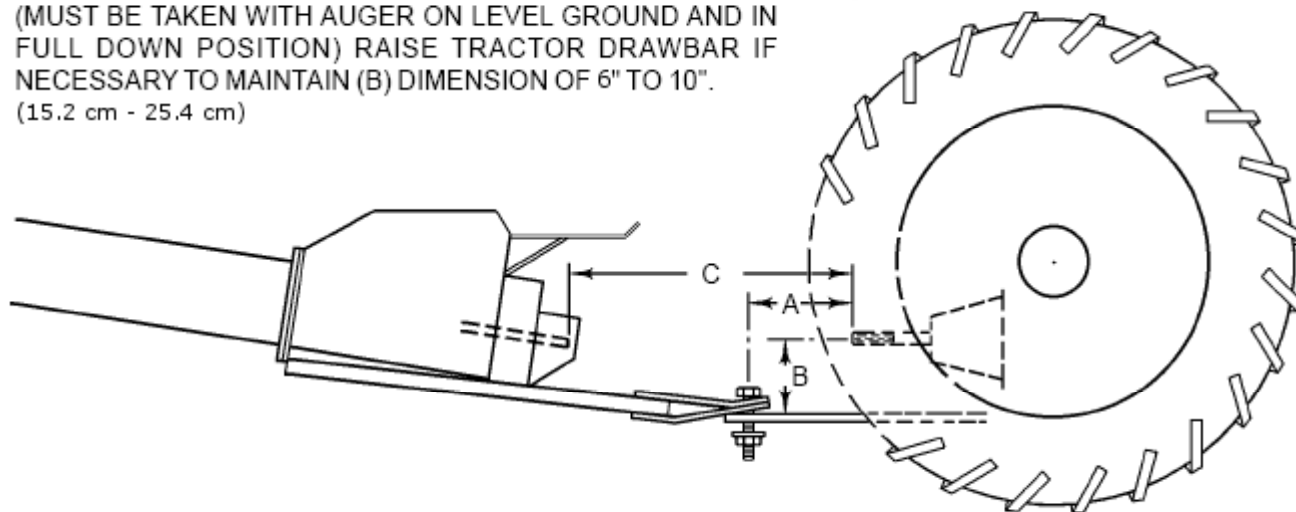
Since the auger and tractor become an integral unit during transport, placement, and operation, the configuration and measurements between the tractor drawbar and the tractor PTO driveline are very important.

The ideal measurements are shown in [Figure 15 on page 37](#).

- Dimension (B) may range from 6" (15.2 cm) to 10" (25.4 cm) with 8" (20.3 cm) being ideal.
- If dimensions (A) and (B) on your tractor are as shown, then dimension (C), which is critical, will be correct.
- If (A) and (B) vary on your tractor from the recommended dimensions, consult the table below for potential problems and their solutions.

Figure 15. Measurements Between Drawbar and PTO Driveline

A 14" (35.6 cm)
 B 6" TO 10" (15.2 cm - 25.4 cm)
 C 34-1/2" - 36-1/2" (87.6 cm - 92.7 cm)
 (MUST BE TAKEN WITH AUGER ON LEVEL GROUND AND IN
 FULL DOWN POSITION) RAISE TRACTOR DRAWBAR IF
 NECESSARY TO MAINTAIN (B) DIMENSION OF 6" TO 10".
 (15.2 cm - 25.4 cm)



Measurement	Problem	Solution
If (A) is less than 14" (35.6 cm) (C) will be less than the recommended 34-1/2" to 36-1/2" (87.6cm to 92.7cm).	The PTO driveline will bottom out when auger is in raised position, causing damage to the PTO driveline, the bearing, or the boot housing.	Pull out or lengthen the tractor drawbar as needed to make (C) 34-1/2" to 36-1/2" (87.6 cm to 92.7 cm) when the auger is in full down position.
If (A) is more than 14" (35.6 cm) (C) may be more than the recommended 34-1/2" to 36-1/2" (87.6 cm to 92.7 cm).	The PTO driveline will separate from the auger in the lowered position, causing damage to equipment and/or injury to personnel.	Shorten distance (C) to the recommended 34-1/2" to 36- 1/2" (87.6 cm to 92.7 cm) by attaching hitch to tractor drawbar at a point closer to the tractor PTO shaft.
If (B) is more than 10" (25.4 cm) (C) (between tractor PTO shaft and auger input shaft) shortens more quickly when auger is being raised.	The u-joint angle on the PTO driveline will be too severe in the raised position, causing the PTO driveline to bottom out before auger is fully raised. This will cause damage to the PTO driveline, flight shaft, bearing, and boot.	Raise the tractor drawbar until dimension (B) is within the recommended 6" to 10" (15.2 cm - 25.4 cm).

5.5. Raising and Lowering the Intake Hopper

1. Attach the winch cable hook to the appropriate hopper lifting point.
2. Fully raise the hopper with intake side facing towards the main auger tube.
3. Secure the hopper with the transport chain and hook.

NOTICE

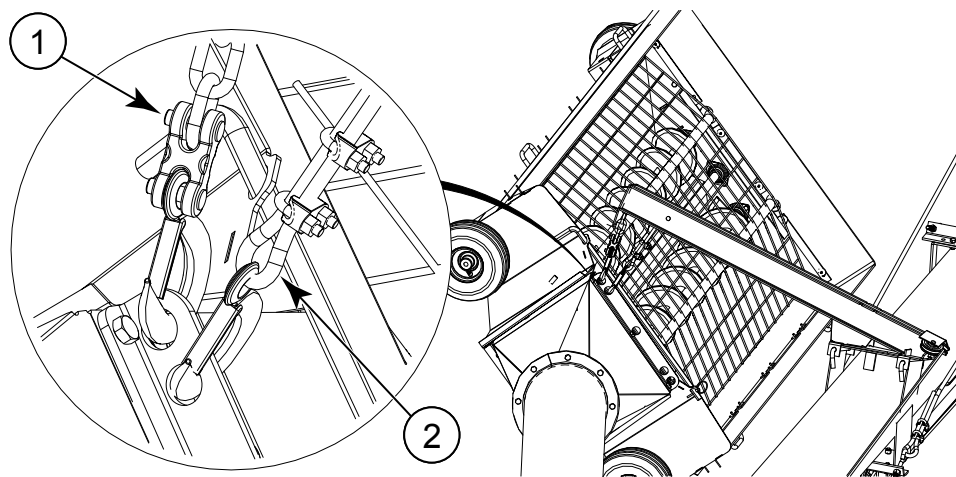
Do not operate auger with intake hopper in transport position. This will damage the u-joint.

Important

The hopper intake must face the main auger when in transport, see [Figure 16](#).

4. Ensure swing-away is empty before raising or lowering.
5. Do not permit anyone to stand near the swing-away when raising or lowering.

Figure 16. Hopper in Transport Position



Item	Description
1	Transport Chain and Hook
2	Winch Cable and Hook

5.5.1 Swing-Away Hydraulic Winch Operation

➡ When equipped with a hydraulic winch:

1. Before connecting hose, wipe coupler clean.

NOTICE

Dirt in the hydraulic system can damage the winch motor and can cause failure of the system.

2. Connect hydraulic hoses, ensure connections are tight. Visually check for leaks, binding, flattening, kinks, or wear.
3. Check that cable anchor on winch drum is tight, cable clamps are secure, lift cable is seated in cable pulley, and inspect cable before operating. If damaged, replace immediately.
4. Always keep a minimum of 3 cable wraps on the drum with the swing-away hopper fully lowered.
5. Start tractor and idle at low rpm. Engage hydraulic lever to power winch. Test the direction of rotation of winch to ensure drum is moving in the direction required. Increase tractor rpm until desired rate of lift or descent is reached.
6. Do not touch, grab, or guide cable while equipment is being raised or lowered.

CAUTION

Do not continue to supply power to winch when swing-away is fully up. Damage to equipment and/or personal injury could result.

5.6. Grain Hopper Positioning

The low-profile grain hopper is designed to be rolled into position to receive grain for transfer through the boot to the auger discharge spout. Ground clearance can be adjusted by raising or lowering the position of the hopper wheel axles.

The grain hopper must be lifted and secured for transport using the hopper lift arm, hydraulic winch, and transport chain and hook. The hopper lift arm can be reconfigured for lifting on either side of the auger.

5.6.1 Hydraulic Power Swing Operation

➡ The Hydraulic Power Swing is an optional component for some auger models.

1. Connect the hydraulic hoses to the power source.
2. Use the valve handle to move the Swing Away Transfer to the desired position.

Note

When adjusting the power swing, it is normal to hear high pitched sounds depending on the power source. This sound is caused by a safety device which restricts hydraulic oil flow and prevents the power swing from moving too quickly.

Figure 17. Power Swing Control Valve



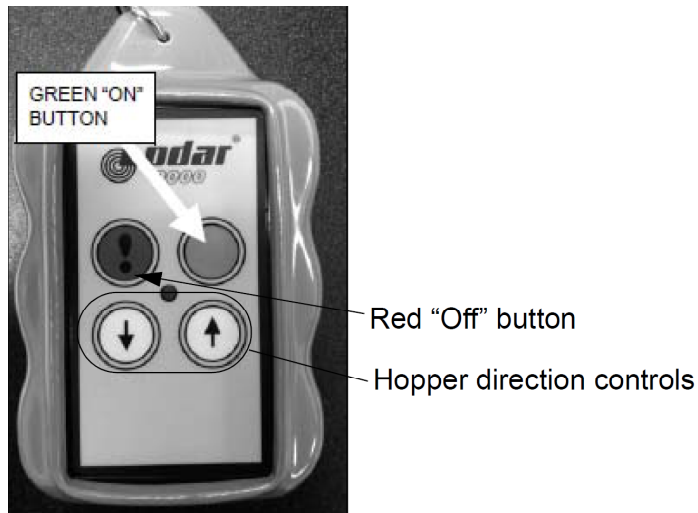
5.6.2 Electric Power Swing Operation

➡ The Electric Power Swing is an optional component for some auger models.

Remote transmitters are pre-programmed from the factory — to reprogram your remote (or to add additional remotes), please see the Appendix.

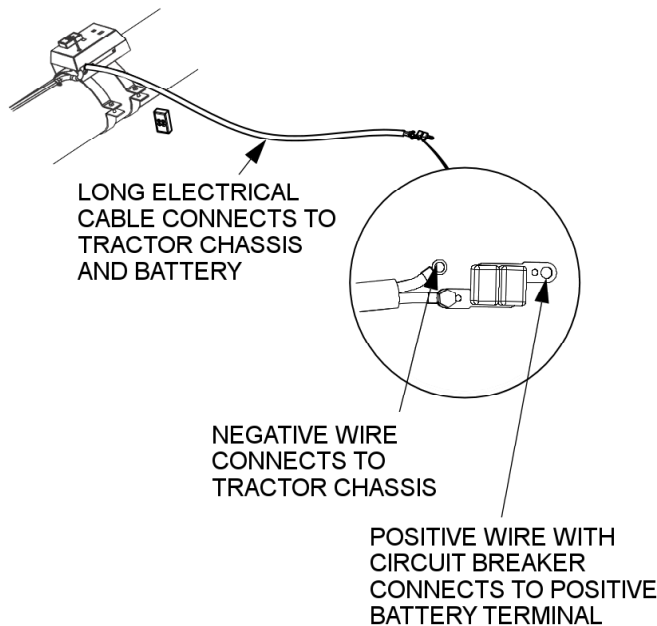
You can register more than one remote transmitter to a single Power Swing. However, it is not recommended to register one remote transmitter to multiple Power Swings.

Figure 18. Power Swing Remote Transmitter



1. Connect the positive wire directly to the positive terminal on the tractor battery and the negative wire to the tractor chassis (see [Figure 19](#)). The negative terminal on the tractor battery should also be grounded to the chassis. There are 5/16" lugged terminals supplied with the kit.

Figure 19. Electrical Cables



NOTICE

If these electrical cables are not hooked up properly the electric controller will be damaged.

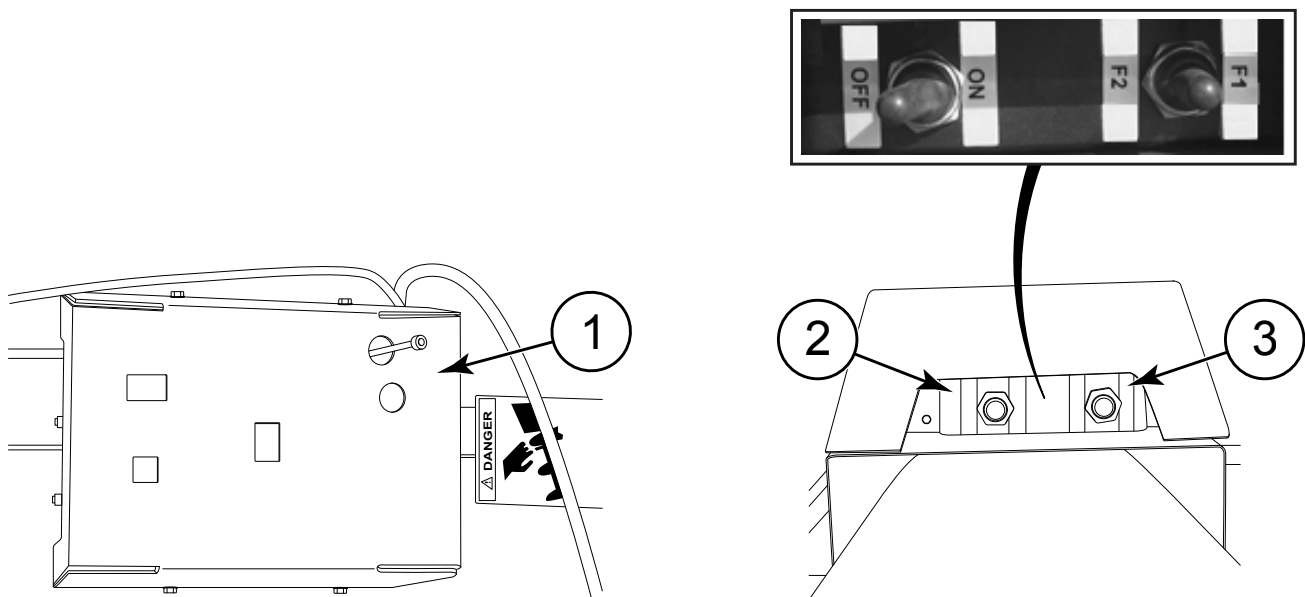
Important

If the Electric Power Swing will need to be moved from one tractor to another on a regular basis, 200 Amp booster-style cable clamps can be installed at the owner's own risk and expense.

- On the high end of the Power Swing remote receiver box, flip the power switch (Figure 20) to the ON position.

Table 3. Power Swing Receiver Box

Item	Description
1	Receiver Box
2	Power Switch
3	Direction switch

Figure 20. Power Swing Receiver Box**For Receiver Box Operation:**

- Using the direction switch, move the switch in the desired direction of travel (either F1 or F2).
- Once finished moving the hopper, release the switch to stop operation (it should return to the neutral position).

For Remote Transmitter Operation:

- Push the green button (no symbol) to turn the remote ON (Figure 18).
- Push the yellow directional buttons (marked with arrows) located below the ON/OFF buttons in the direction you want the hopper to move (Figure 18).
- If this does not work:
 - Push the red button (with an exclamation mark) to turn the remote OFF.
 - Then push the green button (no symbol) to turn the remote back ON.

4. Operate the remote as outlined above, using the two yellow directional buttons (marked with arrows) located at the bottom of the remote to move the hopper as desired.

5.7. Positioning the Tractor for Right Angle Drive Operation

Before setting up for right angle drive operation, the auger must first be positioned at the bin with a tractor with the auger wheels securely chocked, and the ball valve for lifting must be closed.

➡ The right angle drive is an optional component.

1. Position hitch jack with a board underneath, then raise the auger hitch slightly.
2. Relieve pressure in the hydraulic hose, then disconnect from tractor and place in the auger's hose rack.
3. Remove the safety chain and hitch pin, then move the tractor.
4. Attach the support leg as shown in [Figure 22](#), and secure with a pin and hairclip.
5. Place a board under the support leg if needed, then lower the hitch jack until the auger's intake weight is supported with the support leg. Place the hitch jack into the transport position. See [Figure 21](#).
6. Position the tractor at a right angle to the auger intake; apply the parking brake, and chock the tractor wheels.
7. Securely connect the non-separable PTO driveline to the tractor. Make sure all guards and master guards are in place.
8. Do not exceed the maximum PTO operating length of 80" (2.03 m) or a maximum angularity of 15° from the ideal 90° drive angle.

Figure 21. Right Angle Drive Support Leg Working (left) and Storage Positions (right)

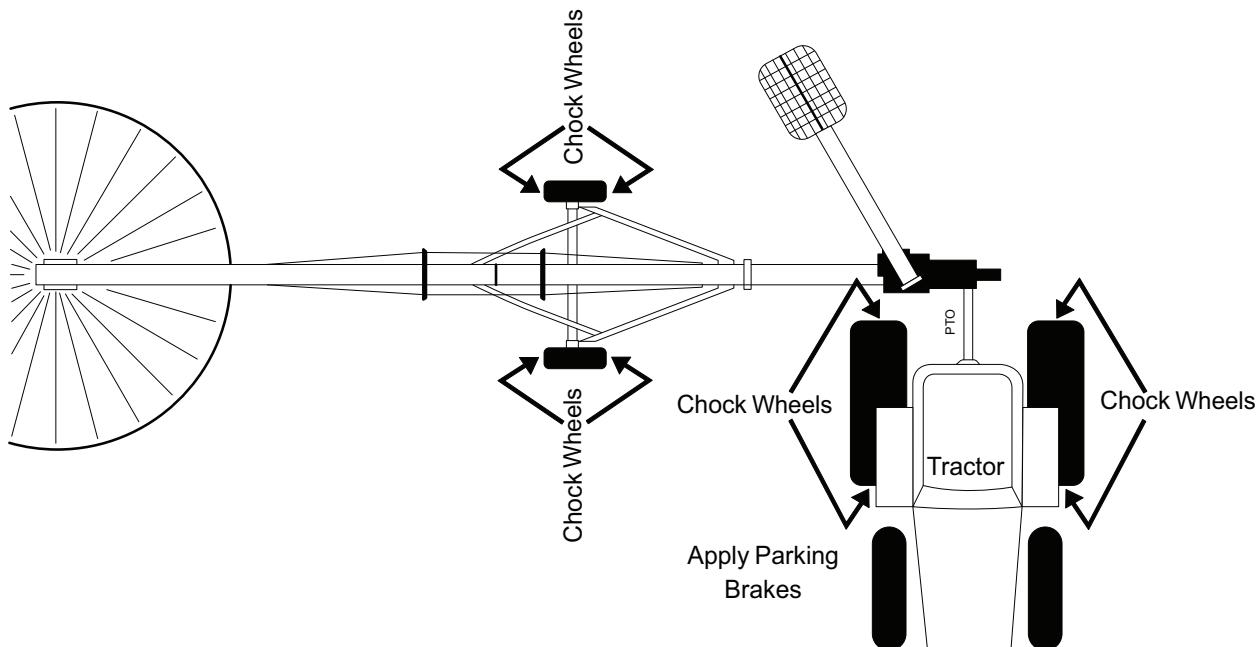
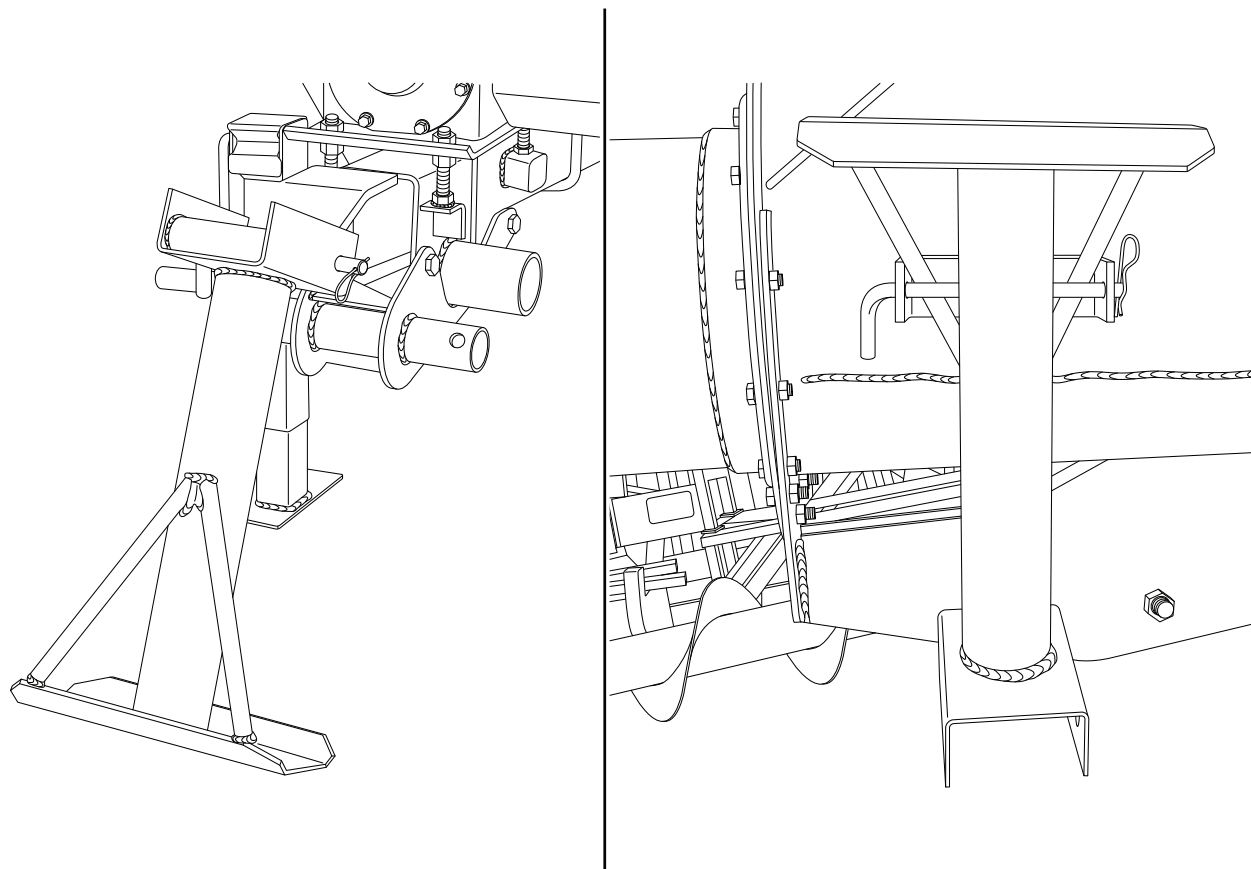


Figure 22. Right Angle Drive Support Leg Working (left) and Storage Positions (right)

6. Operation



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

6.1. Operation Safety



WARNING

- Keep away from rotating and moving parts, including the auger flighting, drive components, shafts, and bearings.
- Do not enter the grain bin while the auger is operating.
- Always operate with guards, covers, and shields in place.
- Have another trained person nearby who can shut down the equipment in case of accident.
- Keep the work area clear of bystanders.
- Keep the work area clean and free of debris.
- Ensure maintenance has been performed and is up to date.



Refer to your bin operation manual for specific operating and safety information for your bin.

6.2. Start-up and Break-in

Although there are no operational restrictions on the auger when used for the first time, it is recommended that the following items be checked during the first hours of operation.

1. Check that the auger intake and discharge areas are free of obstructions.

NOTICE

Foreign objects can damage the auger. Remove any obstructions from the intake and discharge areas before operating the auger.

2. Visually inspect the auger, see Visual Inspection in Maintenance Section.
3. Check tightness of all bolts/nuts, fasteners, and hardware (re-torque if necessary).
4. Ensure adequate power is supplied to operate the auger, see [Section 10. – Specifications on page 67](#).
5. Start the tractor and idle at low rpm. Slowly engage the PTO drive. Refer to PTO Drive Operation.
6. Gradually begin feeding grain into the hopper, bringing the tractor PTO drive to roughly half speed. Do not overfeed the hopper on initial loads; keep the feed of grain at about half capacity.
7. Be aware of unusual sounds. If any are heard, determine the source and stop the auger. Lock out and correct the problem before resuming work. If your unsure of the problem or procedure, contact your local dealer.

Note

The auger may run rough until the tube is polished.

8. After the auger tube is polished and runs fairly smoothly, proceed to unload at the specified full PTO speed. Do not exceed the specified full PTO speed (see [Section 10. – Specifications on page 67](#)).
9. Do not run the auger for long periods of time without material because it increases wear. Try to run only when moving material.

10. Stop the auger when it is empty of grain and lockout power, lower fully.

Important

After the initial start-up and inspection, the auger should be shut down and visually inspected (see Maintenance Section) after approximately ten hours of operation.

6.3. Operation - PTO Drive

1. Attach the PTO driveline securely to the tractor and confirm the connection to the auger shaft is secure.
2. Confirm the PTO driveline rotating shield and other shields/guards are in place and in good working order.
3. Align the tractor axis with the auger input shaft to minimize the angles of the universal joints on the PTO driveline.

Important

Check that the PTO does not exceed the maximum operating angle, refer to [Section 10. – Specifications on page 67](#).

4. Confirm that the auger-to-tractor PTO hookup distances are set as required.
5. Ensure the PTO drive on the tractor is in the off position before starting the tractor.
6. Start tractor engine at low idle, slowly engage the PTO with the tractor idling to prevent unneeded stress on the drive components and shear bolts.
7. If everything is operating normally, start running grain through the auger and increase the tractor PTO to the specified full speed to produce the required flow.
8. To shut down, reduce the speed to low idle and lock out the PTO.
9. Disconnect the PTO driveline from the tractor and secure it to the PTO transport saddle with the safety chain and keep it in transport saddle when transporting.

When raising or lowering the auger:

Disconnect the PTO driveline.

When starting under load:

If restarting the auger under load (tube is full), engage the PTO with the tractor idling.

NOTICE

Engaging the PTO at high engine speed under load will result in equipment damage.

Shear Bolts:

If a shear bolt in the PTO driveline fails, shut down and lock out the tractor to replace the shear bolt. Ensure that the shear point is through the shank of the bolt, not the threads. Refer to [Section 10. – Specifications on page 67](#) for shear bolt sizes.

6.3.1 PTO Operation — Forward and Reverse Modes

**WARNING**

Shut down and lock out power before changing to forward or reverse modes.

To Operate in Forward Mode:

The stub spline on the PTO driveline must be inserted into the forward spline coupler and securely locked into place.

To Operate in Reverse Mode:

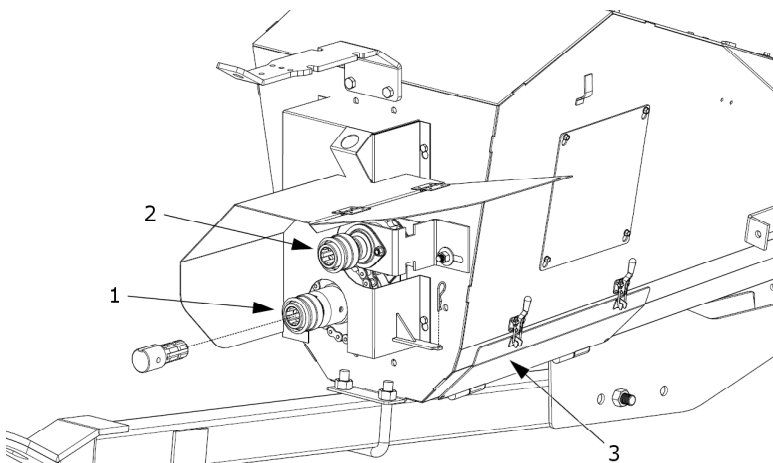
1. Insert the stub spline on the PTO driveline into the reverse spline coupler, see [Figure 23](#), making certain it is securely locked into place.
2. Remove the cleanout cover before operating in reverse mode.
3. Operate the auger slowly in reverse for a short period of time. **Do not exceed 100 RPM.**
4. When the boot is nearly full, shut off and lock out power, then clean out any remaining grain from the boot using a stick. Do not use your hands. Repeat the above procedure as needed.

Note

Reverse mode is intended to assist in clean out of the auger. It is not designed to unplug the auger. When operating in reverse mode, the auger must be monitored to prevent the boot from overfilling.

NOTICE

Excessive back pressure will cause extensive damage to the auger which is not covered by warranty.

Figure 23. Forward and Reverse PTO Positions

Item	Description
1	Forward Position
2	Reverse Position
3	Cleanout Cover

6.4. Safety Discharge Door

The auger is equipped with a safety discharge door which will allow grain to overflow out of the swing-away discharge spout and prevent the main auger tube from plugging. This will happen when the auger is at a steeper angle because the capacity of the auger will decrease as the tube angle increases. If the safety discharge door opens, decrease the flow of grain to the swing-away intake hopper or lower the angle of the auger tube.

6.5. Emergency Shutdown

In an emergency situation:

1. Stop or shut down the power source immediately and lock out all power.

2. Stop the flow of material (if applicable).
3. Ensure the machine components come to a stop before inspecting.
4. Correct the emergency situation before resuming work.

6.6. Restarting with a Full Tube

When the auger is shut down inadvertently or due to an emergency, the tube may still be filled with grain.

1. With the power source locked out, remove as much of the grain as possible from the tube and intake using a shop vacuum or other tool. Do not use your hands.

NOTICE

Starting under load may result in damage to the auger.

2. If guards or covers have been opened or removed, close or replace them before restarting the unit.
3. If the auger tube is full of grain, do not restart at full speed. Engage the drive at low power, gradually increasing until normal operating speed is reached.
4. Once the auger has been started, you may resume normal operation.

6.7. Bin Level Indicators

These augers are fast and bins fill up quickly. A full bin will cause auger to plug, which can damage the flighting and other drive components. Installing quality grain-level indicators on your bins will allow you to monitor bin filling and help prevent damage to your auger.

6.8. Use of Grain Spreaders

Many grain spreaders cannot handle the large capacity of some augers and can cause the auger to plug, damaging the flighting and other drive components. This type of damage is not covered by warranty. To avoid this:

- Make sure spreader is turned on and operating.
- When using a flex down spout, center auger spout above spreader and do not lower auger spout into spreader.
- Suspend the spreader lower from bin ceiling leaving extra room for excess grain to flow over the spreader.
- Get a larger spreader, if available.
- Remove the spreader.

6.9. Shutdown

When operation has been completed:

1. Once auger is clear of grain, lock out the power source.
2. Clean out any remaining grain from the auger with a vacuum or sweep out.
3. Clean the entire work area.
4. Remove anchors, supports, and chocks.

5. Disconnect the PTO driveline, and raise the intake hopper off the ground.
6. Move the auger away from the bin, and ensure that there is nothing under the auger that would make contact when the auger tube is lowered.
7. Lower the auger, refer to Raising and Lowering.
8. Lift the intake feed hopper fully into transport position, and secure it with the safety chain, refer to Raising and Lowering the Intake Hopper.

6.10. Operating the Auger with Fertilizer

If auger has been used to move fertilizer, it should be cleaned out to prevent corrosion. The easiest way to prevent corrosion is to run a load of grain through it after moving fertilizer or clean the machine as noted in the Maintenance section.

6.11. Storage

After the season's use, the auger should be thoroughly inspected and prepared for storage. Repair or replace any worn or damaged components and perform maintenance as described in the Maintenance Section to prevent any unnecessary downtime at the start of the next season.

To ensure a long, trouble-free life, this procedure should be followed when preparing the unit for storage.

1. Remove all residual material from the hopper and the tube.
2. Wash the entire auger thoroughly using a water hose or pressure washer to remove all dirt, mud, debris, or residue.
3. Inspect all moving or rotating parts to see if anything has become entangled in them. Remove any entangled material.
4. Touch up all paint nicks and scratches to prevent rusting.
5. Check tire pressure and inflate. For inflation pressure, refer to [Section 10. – Specifications on page 67](#).
6. Inspect the auger for cracks, tightness of fittings and fasteners, hydraulic hose cracks (if applicable). Have required repairs performed to replace worn or damaged components.
7. Store in an area that is dry, level, free of debris, and away from human activity. Store inside if possible.
8. Chock wheels.
9. Support intake on blocks to eliminate prolonged contact with the ground.
10. Clean and lightly lubricate the spline on the PTO driveline. Cover the PTO driveline with a plastic bag to protect it from the weather and place it in the transport saddle.
11. Lower the auger fully for storage.
12. Place the swing-away hopper in transport position, ensuring there will be adequate drainage of any moisture.

Power Swing




When Equipped:


1. Raise wheels to full up position.
2. Clean out axle assembly and lubricate chains with a light coating of oil.

3. Inspect unit for damage and note any repairs required. Order replacement parts from your dealer.
4. Check tire pressure and inflate according to tire side-wall recommendations.

7. Maintenance

 Before continuing, ensure you have completely read and understood this manual’s Safety section, in addition to the safety information in the section(s) below.

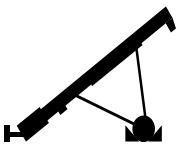
7.1. Maintenance Safety

-  **WARNING**
- Keep components in good condition. Follow the maintenance procedures.
 - Ensure the service area is clean, dry, and has sufficient lighting.
 - Do not modify any components without written authorization from the manufacturer. Modification can be dangerous and result in serious injuries.
 - Shut down and lock out power before maintaining equipment.
 - After maintenance is complete, replace all guards, service doors, and/or covers.
 - Use only genuine Westfield replacement parts or equivalent. Use of unauthorized parts will void warranty. If in doubt, contact Westfield or your local dealer.



Before attempting maintenance of any kind:

- Lower the auger fully.
- Chock wheels.
- Support tube if performing maintenance on the undercarriage assembly.
- **If equipped with hydraulics:** Before applying pressure to a hydraulic system, make sure all components are tight and that hoses and couplings are in good condition.




7.2. Maintenance Schedule

Proper maintenance habits mean a longer life, better efficiency, and safer operation. Please follow the Maintenance Schedule below. Keep good records of the hours the auger has been operated and the maintenance performed.

Daily:
Section 7.3 – Visually Inspect the Equipment on page 51
Section 7.4 – Lubricate the Equipment on page 52
Monthly:
Section 7.5 – Inspect Hydraulic Hoses and Fittings on page 54

Section 7.10.1 – Check the Gearbox Oil on page 58
Section 7.12 – Check Speed Reducer Gearbox Oil Level on page 58
Annually:
Section 7.15 – Clean and Wash the Equipment on page 59
2–3 Years:
Section 7.11 – Change the Gearbox Oil on page 58
Section 7.13 – Change the Speed Reducer Gearbox Oil on page 59
Section 7.9 – Service the Boot and Hopper Chain Drive on page 56
Section 7.8 – Service the Swing Tube Coupler Chain on page 56
Section 7.14 – Service the Power Swing Drive Chain on page 59
When equipped: Section 7.6 – Inspect and Service the Hand Winch and Lift Cable on page 54
When equipped: Section 7.7 – Inspect and Service the Hydraulic Winch and Lift Cable on page 55
As Required:
Section 7.16 – Repack the Wheel Bearings with Grease on page 59
Section 7.17 – Check/Adjust the Truss Cables on page 60

7.3. Visually Inspect the Equipment

 **WARNING** Lock out power before inspecting.

Check the following during a visual inspection:

1. Ensure all guards are in place and in good working order.
2. Examine the auger for damage or unusual wear.
3. Check tightness of bolts/nuts, fasteners, and hardware (re-torque if necessary).
4. Be sure all safety decals are in place and are legible.
5. Check that the discharge and intake area are free of obstructions.
6. Inspect all moving or rotating parts to see if anything has become entangled in them. Remove any entangled material.
7. Inspect hydraulic hoses and fittings for leaks and wear. Fix or replace where necessary.
8. Check wheel bolts are tight and examine tires for gashes, uneven wear, or loss of air pressure. See [Section 10. – Specifications on page 67](#) for recommended tire pressure.
9. Check all operating, lifting, and transport components. Replace damaged or worn parts before using the auger.
10. Inspect the auger shaft bushing for unusual wear or discoloration.
11. Check the PTO shield & replace if damaged.
12. Inspect the winch cable for fraying, kinking, unwinding, or other possible damage.
13. Inspect the truss cables for proper tension and possible damage such as fraying, kinking, or unwinding.

7.4. Lubricate the Equipment

Your equipment can operate at top efficiency only if clean fluids and lubricants are used. Use clean containers to handle all fluids and lubricants. Store them in an area protected from dust, moisture, and other contaminants.

1. Wipe the grease fittings with a clean cloth before greasing to avoid injecting dirt and grit.
2. Use a hand-held grease gun for all greasing.
3. If fittings will not take grease, remove and clean thoroughly.
4. Replace fittings if they are broken or will not accept grease.
5. If Intake Bushing is present in your auger, lubricate it.

Use SAE multi-purpose high-temperature grease with extreme pressure (EP) performance. SAE multi-purpose lithium-based grease is also acceptable.

7.4.1 Grease Points

Apply grease to the locations shown in the following figures:

Figure 24. PTO Grease Fitting Locations

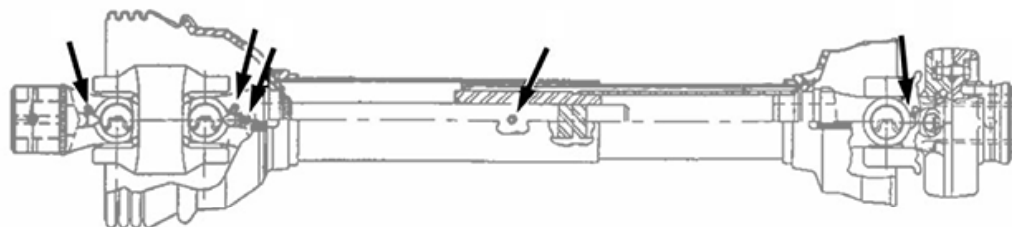


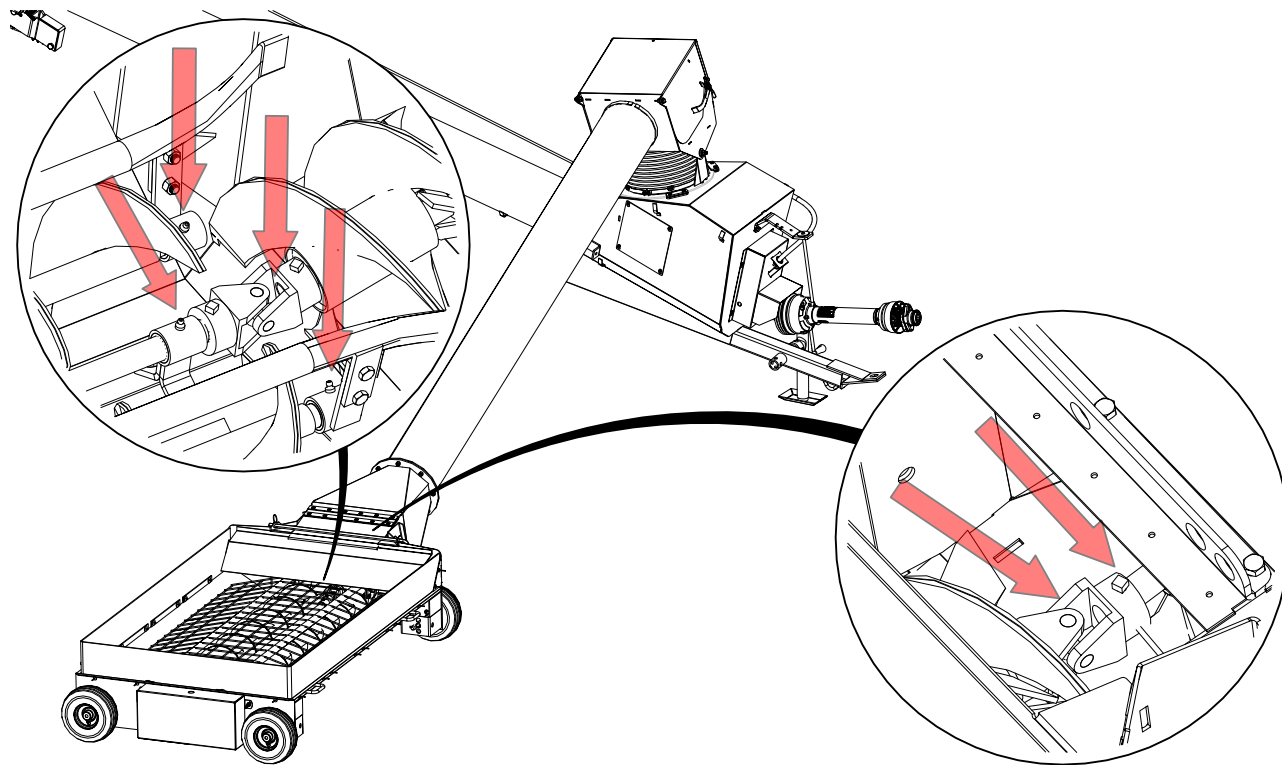
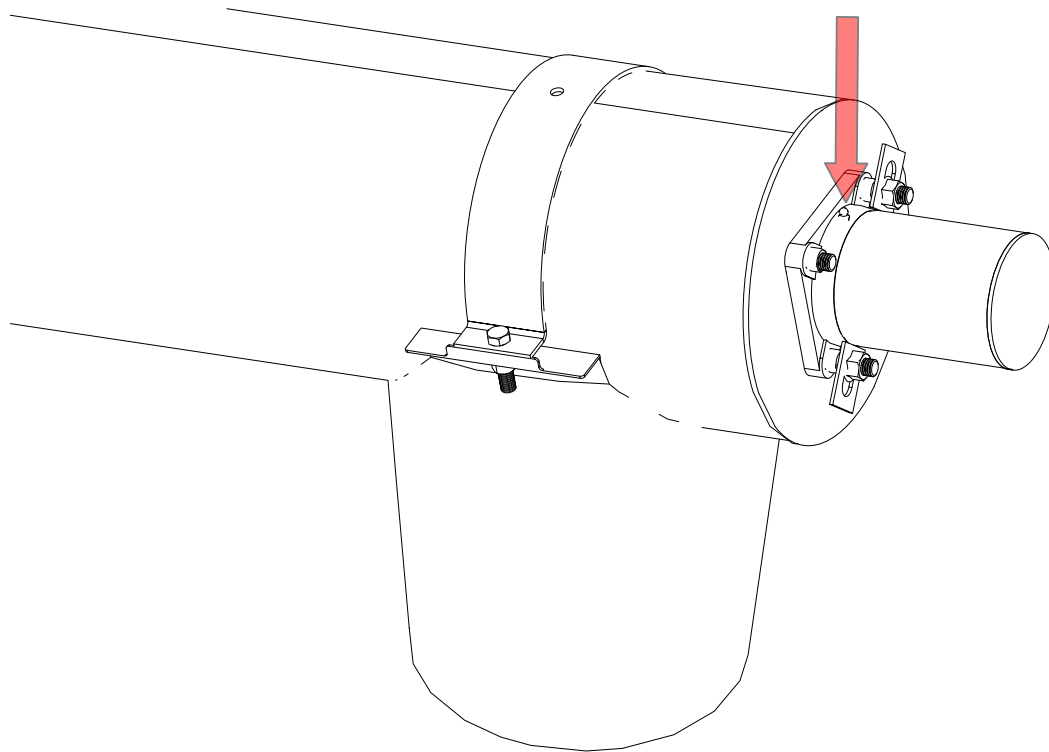
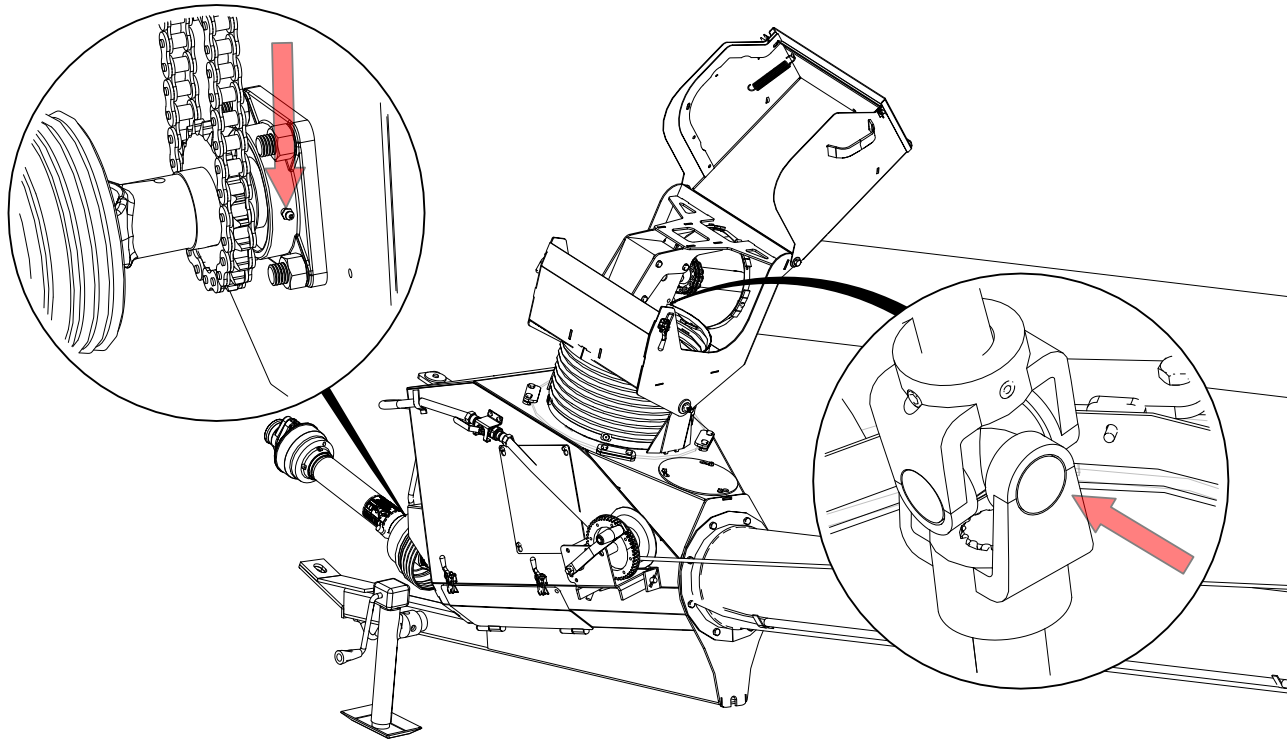
Figure 25. Hopper Grease Points**Figure 26. Upper Flighting Bearing Grease Point**

Figure 27. Boot Grease Points

7.5. Inspect Hydraulic Hoses and Fittings

➡ When equipped:

1. Pressurize the system.
2. Using a piece of cardboard or wood, run it along the length of the hose and around all fittings.

⚠ WARNING

 Escaping hydraulic fluid under pressure will cause serious injury if it penetrates the skin surface.
3. Replace the hose or tighten/replace the fitting if a leak is found. For replacement hoses, refer to [Section 10. – Specifications on page 67.](#)
4. Replace any hose that is badly cut, nicked, abraded, or is separating from the crimped end of the fitting.
5. Secure hoses to the machine.

7.6. Inspect and Service the Hand Winch and Lift Cable

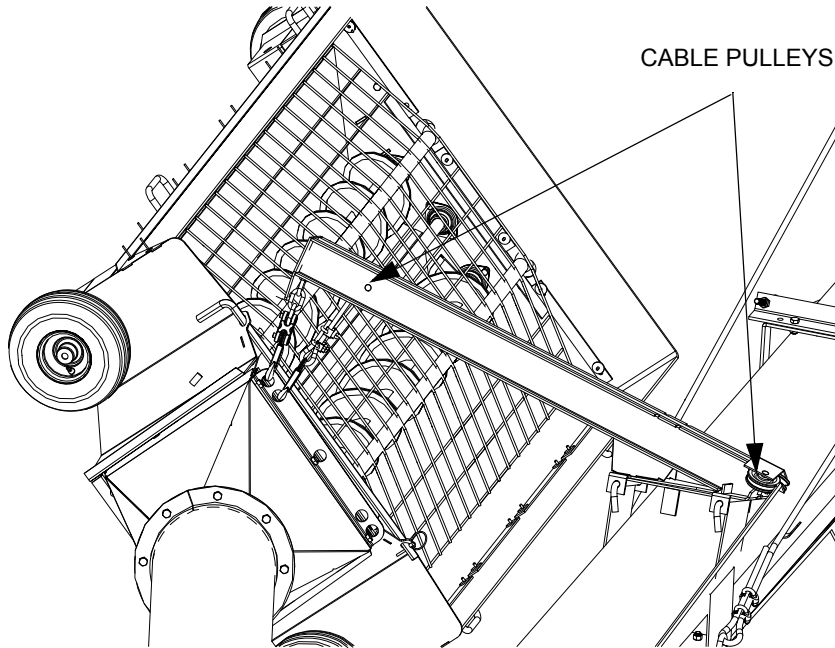
➡ When equipped:

⚠ WARNING Place auger in fully lowered position with cable slack.

1. Inspect the cable for damage such as fraying, kinking, or unwinding. Replace if damaged (see below).
2. Check to make sure cable clamps are secure.

3. Oil cable pulleys as needed. See [Figure 28](#)
4. Keep a film of grease on the gears. Occasionally oil the bushings, drum shaft, and ratchet.
5. Do not get oil or grease on brake discs.
6. Replace brake discs if less than 1/16" (1.6 mm) thick.
7. Check for proper ratchet pawl operation:
 - When cranking in (clockwise) = loud clicking
 - When cranking out (counterclockwise) = no clicking and ratchet pawl fully engaged into gear teeth.

Figure 28. Cable Pulleys



To Replace the Lift Cable:

1. Unwind the winch drum until cable is slack and remove all cable clamps.
2. Free the cable from the winch and pulleys.
3. Remove the cable clamps that secure the hook in place.
4. Reverse the above steps to install the new cable.

7.7. Inspect and Service the Hydraulic Winch and Lift Cable



WARNING Place the auger in the fully lowered position with the cable slack.

To Inspect the Lift Cable:

1. Inspect the cable for damage such as fraying, kinking, or unwinding. Replace if damaged (see below).
2. Check to make sure the cable clamps are secure.
3. Oil the cable pulleys as needed.
4. Keep a film of grease on the gears. Occasionally oil the bushings, drum shaft, and ratchet.

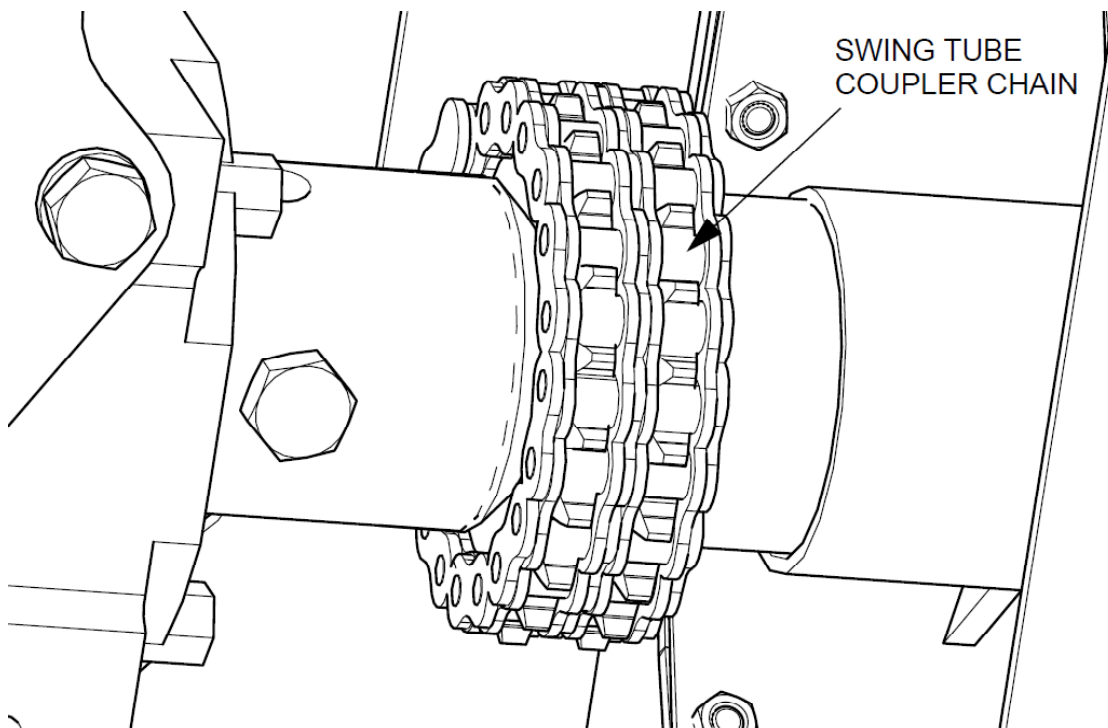
To Replace the Lift Cable:

1. Unwind the winch drum until the cable is slack and remove the cable clamps.
2. Free the cable from the winch and pulleys.
3. Remove the cable clamps that secure the hook in place.
4. Reverse the above steps to install the new cable.

7.8. Service the Swing Tube Coupler Chain

1. Remove any accumulated debris with a cloth or a soft wire brush.
2. Inspect the power transfer chain for wear.
3. Lightly oil the chain.

Figure 29. Swing Tube Coupler Chain



7.9. Service the Boot and Hopper Chain Drive

1. Remove chain cover plate from the boot or hopper.
2. Check the chain slack at the midpoint of the longest span. It should be no more than 1/4" (6 mm).

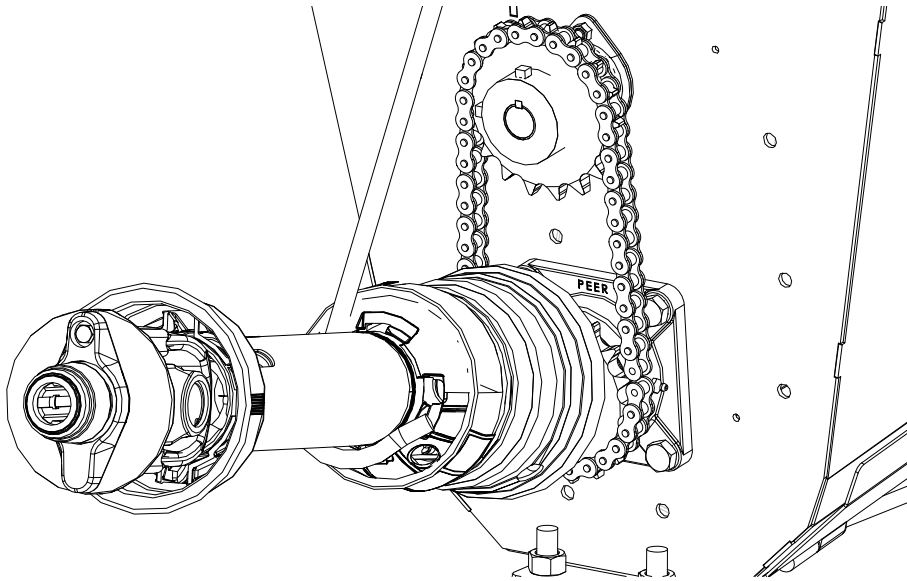
Note

The Hopper has two chains, one for each flighting.

3. Adjust the chain slack for the boot by loosening the 4 bolts of the lower bearing and adjust the chain slack [Figure 30](#).

Note

If the chain can't be tightened enough, remove a link from the chain. If the chain will not fit with one link removed, add a half link to the chain and replace.

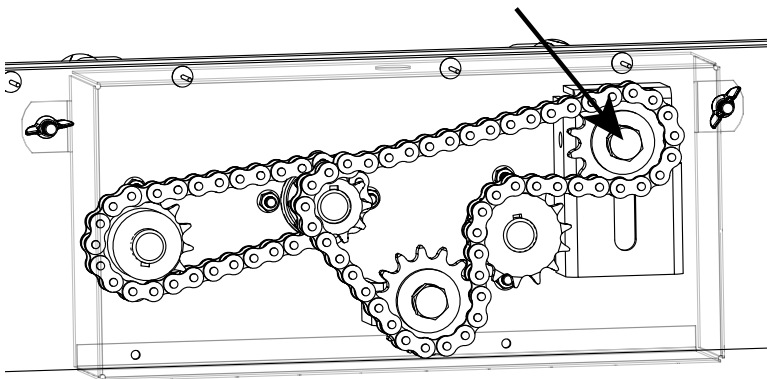
Figure 30. Boot Chain Drive

4. Adjust the chain slack for the Hopper by loosening the two bolts of the flighting bearing on the side that needs adjustment and set the chain slack, see [Figure 31](#).
5. Tighten the chain tension roller idler bolt to 120ft-lb using a torque wrench.

NOTICE

Improper adjustment of chain will result in premature wear.

6. Lightly oil the chain.

Figure 31. Hopper Chain Drive

7.10. Check the Gearbox Oil

1. Remove fill/vent plug to check gearbox oil level. Insert an improvised dipstick (rolled paper or plastic tie) into the oil filler hole to determine the oil level.

2. Note the level and the condition of the oil. Maintain oil level at half full (center of cross shaft) with 90W or equivalent gear oil, adding as necessary or drain and refill if condition is poor.
3. Ensure gearbox is level when checking or refilling.
4. Do not overfill when adding oil.
5. Replace fill/vent plug.

7.10.1 Check the Gearbox Oil

Upper Gearbox: Unfasten latches, open spout-head lid, and service gearbox as required.

Lower Gearbox: Open square service door and service gearbox as required.

7.11. Change the Gearbox Oil

Refer to the Specifications Section for the gearbox oil information.

1. Remove gearbox from the auger.
2. Place a pan under the drain plug.
3. Use a wrench and remove the drain plug.
4. Loosen the filler plug so air can enter the gearbox and the oil will drain freely.
5. Allow the oil to drain completely.
6. Replace the drain plug.
7. Add oil until the gearbox is half full (center of cross shaft) and replace filler plug. A flexible funnel may be required. Gearbox should be level when checking or refilling. **Do not overfill.**
8. Reinstall the gearbox and guards.

7.12. Check Speed Reducer Gearbox Oil Level

Accessing Gearbox

Remove the hairpin securing the gearbox safety cover, fold up the safety cover, and service gearbox as required. Replace and secure the gearbox safety cover after service is complete.

Checking Oil Level

The speed reducer gearbox should be level when checking or refilling oil.

1. Check the sight glass located to the right of the lower flight gearbox shaft. Note the level and the condition of the oil.
2. If the condition of the oil is poor, consider replacing the oil ahead of schedule.
3. If the oil level is low (does not appear in the sight glass), remove the oil filler plug from the right-hand side of the speed reducer gearbox, and top up the oil level. Do not overfill. Replace and fully tighten the oil filler plug when complete.

7.13. Change the Speed Reducer Gearbox Oil

Note

The speed reducer gearbox should be level when changing oil.

1. Place a pan under the drain plug located on the bottom of the speed reducer gearbox.
2. Remove the drain plug.
3. Remove the filler plug on the right-hand side of the gearbox, so air can enter the gearbox and allow the oil to drain freely.
4. When the oil has drained completely, replace the drain plug, ensuring that it is tightened firmly.
5. Add oil to the gearbox until the oil level is up to the middle of the sight glass located to the right of the lower flight gearbox shaft. A flexible funnel may be required. Do not overfill.
6. Re-install the filler plug, ensuring that it is tightened firmly.

7.14. Service the Power Swing Drive Chain

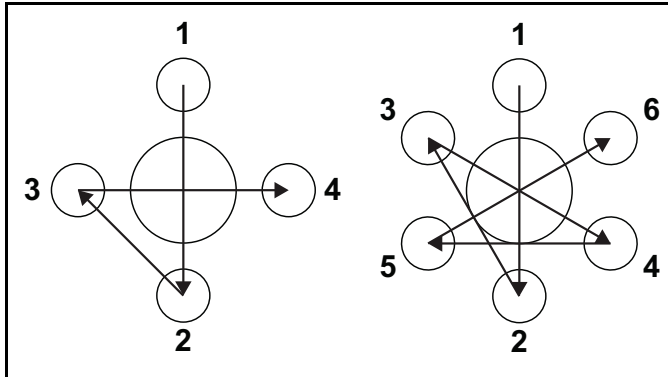
1. Keep the drive chain tension adjusted to about 1/4" deflection by loosening the two bolts on the hydraulic or electric motor mount, then retighten. Apply the same procedure to the chain between the wheels. The tension for the inter-wheel drive chain is adjusted by loosening the two bolts on the wheel adjust plate; retighten when finished.
2. Oil chain frequently enough to keep a light film of oil on it.
3. Replace guards when complete.

7.15. Clean and Wash the Equipment

1. Clean out excess grain from all areas of the auger.
2. Make sure water can drain from the auger tube and intake, then wash the tube with a water hose or pressure washer until all dirt, mud, debris, or residue is gone.
3. Provide sufficient time for the water to drain from the auger.

7.16. Repack the Wheel Bearings with Grease

1. Block wheels and ensure unit is stable.
2. Remove the wheel bolts and the wheels.
3. Clean wheel and hub mounting surfaces to ensure there is no rust or debris.
4. Remove the wheel bearing and pack with grease. Use SAE multi-purpose high-temperature grease with extreme pressure (EP) performance. SAE multi-purpose lithium-based grease is also acceptable.
5. Tighten the wheel bolts (diagonal pattern) with a torque wrench to 80 ft-lb (±10 ft-lb) of torque. Inspect to make sure the wheel is sitting flush with the hub.

Figure 32. Diagonal Pattern for 4-bolt and 6-bolt Tires

7.17. Check/Adjust the Truss Cables

➡ When equipped with Truss Cables:

Check the Truss Cables:

Check tube for straightness, no slack in the cables, and a just noticeable upward deflection of the discharge end. During operation, it is normal that for the tube to deflect downward.

If required, adjust cables by following the procedure below:

1. Lift the discharge end of the auger with a overhead crane, front end loader, or other proper lifting device so that the tube has a slight upward deflection at the discharge to give the cable some slack.



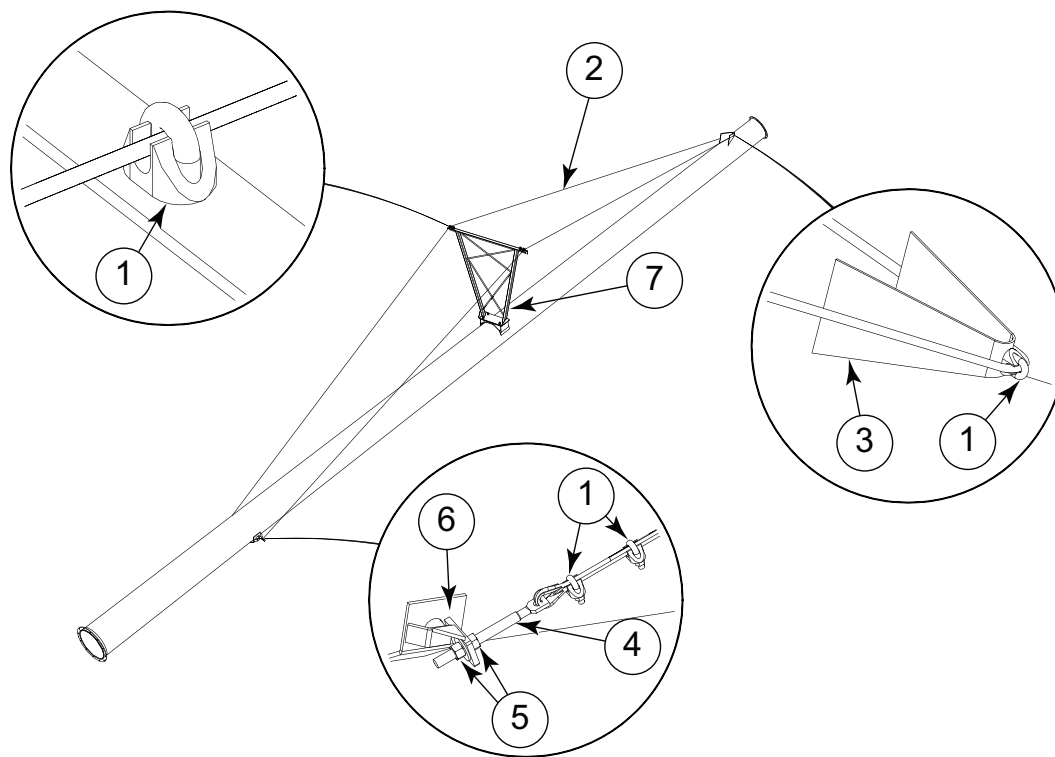
CAUTION The lifting device must be capable of supporting approximately half of the weight of the auger as provided in the Specifications section.

- ➡ 2. When the auger has more than one set of cables start from the innermost cables and work your way out.
3. Loosen cable clamps on cable truss where the cable requires adjustment.
4. Locate the eyebolt anchors for the cable. Refer to [Figure 33 on page 61](#).
5. Tighten cable eyebolts evenly on both sides (use eyebolt nuts to tighten eyebolts) until the discharge end just starts to angle upward.
 - The tube should not deflect to the left or right if tightened evenly.
 - Tension should be greater on shorter cables than on longer cables. If the auger tubes remain straight then the cables are tensioned properly.
6. If the proper cable tension can't be obtained before the eyebolts run out of adjustment, then do the following:
 - a. Loosen the eyebolts.
 - b. At the eyebolts, loosen the cable clamps, shorten the cables until there is tension on the cable, then tighten the cable clamps fully.
 - c. Return to step 5.
7. Secure jam nut on cable eyebolt and re-tighten any cable clamps that were loosened.
8. The cables are properly tightened when:
 - There is no slack in the cables.

- The discharge end is deflected slightly upwards.
- The tube is straight side-to-side.

Table 4. Truss Cable Adjustment

Item	Description
1	Cable Clamp
2	Truss Cable
3	Cable Return Bracket
4	Cable Eyebolt
5	Eyebolt Nuts
6	Eyebolt Anchor
7	Cable Truss

Figure 33. Typical Cable Truss Assembly

8. Troubleshooting

⚠ WARNING Shut down and lock out all power sources before diagnosing any of the causes or attempting any of the solutions below.

In the following section, we have listed some causes and solutions to some of the problems you may encounter.

If you encounter a problem that is difficult to solve, even after having read through this section, please contact your local dealer or distributor. Before you contact them, please have this operation manual and the serial number from your machine ready.

Auger

Problem	Cause	Solution
Poor product flow.	Input speed is too slow.	Increase engine rpm.
	Inadequate material flow from truck or hopper.	Increase flow of material.
	Flow into the hopper is restricted.	Clear grating of obstructions.
	Material is too wet or heavy.	Unloading rates are for dry grain.
	Flighting is worn.	Repair or replace as required.
The flighting does not turn.	Auger flighting is plugged or obstructed.	Identify and remove obstruction.
	The coupler bolt below the non-rotating section is broken or missing.	Replace the bolt.
	Bearing is seized.	Identify the bearing and replace.
	A chain is broken.	Identify the chain and repair or replace.
	Gearbox is seized.	Fix or replace the gearbox.
	Gearbox coupler bolt is broken or missing.	Replace the bolt.
	A PTO shear bolt has failed.	Replace both PTO shear bolts.
Auger flighting is noisy.	Obstruction in the auger tube.	Identify and remove obstruction.

	Flighting shaft bolts are loose or damaged.	Tighten or replace bolts.
	Flighting shaft is bent.	Repair or replace flighting shaft.
	Flighting is damaged.	Repair or replace flighting.
	Worn bearing.	Repair or replace bearing.
	Low gear oil level.	Inspect the gearbox, replace if damaged or add oil if not damaged.
Tube is misaligned.	Loose truss cables.	Tighten cables as required.

A-Frame

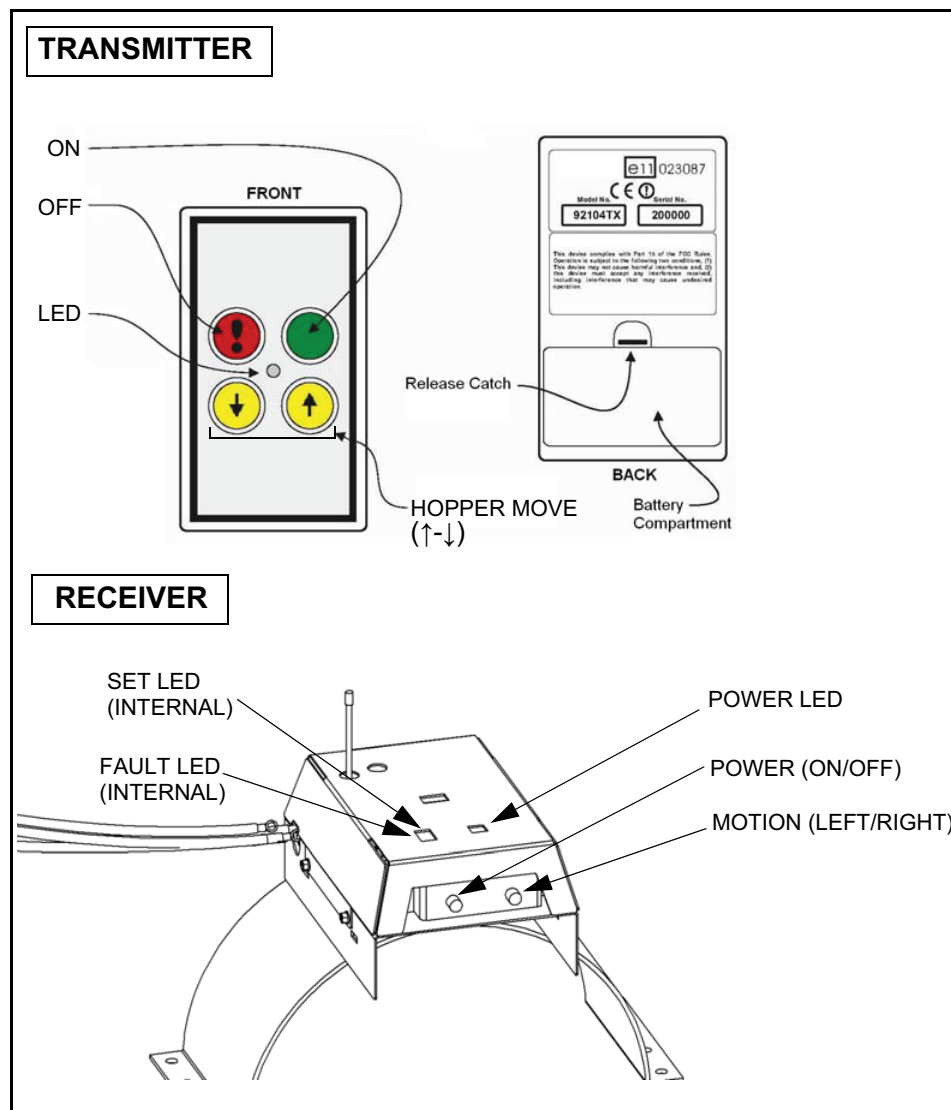
Problem	Cause	Solution
The auger will not raise or lower.	Closed hydraulic valve.	Open hydraulic valve.
	Inadequate hydraulic pressure.	Adjust the pressure if possible, or use an alternate hydraulic supply.
	Damaged cylinder.	Fix or replace the cylinder.
	Missing or broken cylinder pin.	Replace cylinder pin.
	Hydraulic system leak.	Identify and repair leak.
	Auger movement is obstructed.	Identify and clear the obstruction.
The auger will not stay in the elevated position.	Leak in auger hydraulic cylinder, fittings, or hose.	Lower auger to transport position and repair leaks as required.
	Leak in tractor hydraulics.	Close hydraulic valve to isolate cylinder from tractor hydraulics.

9. Appendix

9.1. Power Swing Remote Transmitter Instructions

Figure 34 shows the controls and indicators for the power swing remote and receiver.

Figure 34. Remote Transmitter and Receiver Controls and Indicators



Important

The transmitter LED blinks on and off when the transmitter and receiver are active (turned on by the transmitter) and no other button is pressed. The LED turns fully on while a transmitter button is pressed, unless the transmitter battery is low, in which case the LED pulses on and off.

NOTICE

The transmitter automatically transmits a **STOP** signal after 30 minutes; this de-activates the receiver and the transmitter keypad.

NOTICE

The remote transmitter that comes with each power swing is normally factory programmed to function with the power swing receiver. Refer to specific instructions for programming additional or replacement remotes according to the serial number of the power swing receiver.

9.2. Programming Receivers

Turn on all the remote transmitters before programming.

Note

To de-register all remote transmitters from the receiver, hold down the OFF button on a remote for at least 60 seconds.

TO REGISTER THE FIRST REMOTE TRANSMITTER:

1. Switch OFF the receiver.

Important

Steps 2 and 3 must be done within 10 seconds of each other. The FAULT LED on the receiver flashes for the duration of the registration window.

2. Switch ON the receiver.
3. On the first remote, press the ON button and the yellow Down-Arrow Motion button at the same time and hold until the red light on the receiver SET LED illuminates solid red. Release buttons. The remote is programmed, and should be set aside.

TO REGISTER A SECOND REMOTE TRANSMITTER:

1. Switch OFF the receiver.

Important

Steps 2 and 3 must be done within 10 seconds of each other. The FAULT LED on the receiver flashes for the duration of the registration window.

2. Switch ON the receiver.
3. On a 2nd remote, press and release the ON button once, then press the ON button and the Down-Arrow Motion button at the same time and hold until the red light on the receiver SET LED illuminates solid red. Release buttons. The remote is programmed, and should be set aside.

TO REGISTER A THIRD REMOTE TRANSMITTER:

1. Switch OFF the receiver.

Important

Steps 2 and 3 must be done within 10 seconds of each other. The FAULT LED on the receiver flashes for the duration of the registration window.

2. Switch ON the receiver.
3. On a 3rd remote, press and release the ON button twice, then press the ON button and the Down-Arrow Motion button at the same time and hold until the red light on the receiver SET LED illuminates solid red. Release buttons. The remote is programmed, and should be set aside.

TO REGISTER A FOURTH REMOTE TRANSMITTER:

1. Switch OFF the receiver.

Important

Steps 2 and 3 must be done within 10 seconds of each other. The FAULT LED on the receiver flashes for the duration of the registration window.

2. Switch ON the receiver.
3. On a 4th remote, press and release the ON button three times, then press the ON button and the Down-Arrow Motion button at the same time and hold until the red light on the receiver SET LED illuminates solid red. Release buttons. The remote is programmed, and should be set aside.

9.3. Charge the Lift System (MKX 100-83 Only)

The hydraulic cylinders are shipped without oil and must be charged with oil before auger is put into operation the first time. The cylinder will require about 9 L (2.5 US gallons). Check your tractor's operation manual for correct oil type and specifications.

Before charging cylinders, ensure that:

- Tractor is correctly hooked up.
 - Hydraulic hoses are connected.
 - Shut-off valve is open.
 - Auger is parked on level ground.
1. Start with the tractor's hydraulic oil level in a normal operating range.
 2. Add about 4 L (1 US gallon) to the tractor's hydraulic oil reservoir.
 3. Start tractor, then raise auger until the lift assist is fully extended and track shoe has moved about one foot from track stop.
 4. With tractor still running, lower auger to full down position.
 5. Repeat steps 2, 3, and 4 until about 9 L (2.5 US gallons) have been added and tractor hydraulic oil level in the reservoir remains within the operating range.

10. Specifications

Model		100-53	100-63	100-73	100-83
Unloading Rate		6600 Bu/Hr			
Tube Size		10" (25.4 cm)			
Transport	Length	54' 6" (16.6 m)	64' 6" (19.7 m)	74' (22.6 m)	85' (25.9 m)
	Width	106" (2.7 m)	112" (2.8 m)	118" (3 m)	112" (2.8 m)
	Height	12' 6" (3.8 m)	12' 8" (3.9 m)	13' 10" (4.2 m)	12' 8" (3.9 m)
Discharge Clearance	Min.	10' 11" (3.3 m)	11' 4" (3.5 m)	12' 5" (3.8 m)	11' 4" (3.5 m)
	Max.	35' 7" (10.9 m)	40' 6" (12.3 m)	47' 4" (14.4 m)	54' (16.5 m)
Reach to Wheels	Min.	21' 4" (6.5 m)	25' 2" (7.7 m)	28' 10" (8.8 m)	31' 11" (9.7 m)
	Max.	25' 9" (7.9 m)	30' (9.1 m)	35' 7" (10.9 m)	42' 5" (12.9 m)
Tires	Type	15"			16"
	Inflation Pressure	50 PSI			80 PSI
	Hubs	4 Bolt Automotive Type			Heavy duty 6-bolt cast-iron
Total Weight		2,788 lb (1,265 kg)	2,912 lb (1,321 kg)	3,170 lb (1,438 kg)	3,856 lb (1,749 kg)
PTO Drive	Power Requirements	50 HP	60 HP	65 HP	75 HP
	PTO Speed	540 RPM			
	PTO Shaft	14R			35R
	PTO Maximum Operating Angle	15°			
Pressure Required to Raise Auger		1000 PSI	1200 PSI	1400 PSI	1800 PSI
Hitch Jack		2000 lb (side wind)			
Upper/Lower Gearbox Oil Capacity		0.45 US quarts (0.43 L)			
Hydraulic Hoses		Minimum 2500 psi (17200 kPa) working pressure			
Shear Bolt Size		5/16" x 1"			

11. Westfield Limited Warranty

This warranty relates to Westfield Augers (the “Product”) sold by Westfield, (which is a division of Ag Growth Industries Partnership, referred to herein as the “Seller”) and applies only to the first user of the Product (meaning a purchaser directly from the Seller or from an authorized dealer or distributor of the Product, referred to herein as the “Buyer”).

This warranty shall only be effective if properly registered with the Seller in accordance with information provided to the Buyer at the time of sale.

1. The Seller warrants to the Buyer that the Product is free from defects in material and workmanship **under normal and reasonable use.**
2. This warranty applies only to defects in materials and workmanship and not to damage incurred in shipping or handling, through normal wear and tear, or damage due to causes beyond the control of the Seller such as lightning, fire, flood, wind, earthquake, excessive voltage, mechanical shock, water damage, or damage arising out of abuse, alteration, improper assembly, improper installation, improper maintenance or improper repair of the Product.
3. **The warranty period for the Product shall be two years from delivery of the Product to the Buyer where the Product is used in a normal farm operation. First year of warranty coverage of parts and labour, second year warranty coverage of parts only. Warranty period for the Product shall be 90 days from delivery of the Product to the Buyer where the Product is used in a commercial operation.** In the event that any part incorporated into the Product is manufactured and sold to the Seller by a third party vendor, such part is only warranted to the extent of the warranty given by that third party.
4. The obligations set forth in this warranty are conditional upon the Buyer promptly notifying the Seller of any defect and completing reasonably required documentation and, if required, promptly making the Product available for correction. The Seller shall be given reasonable opportunity to investigate all claims and no Product shall be returned to the Seller or part disposed of until after inspection and approval by the Seller and receipt by the Buyer of written shipping instructions, with transportation charges prepaid.
5. Upon return of the Product, or such part of the Product that requires correction, the Seller shall, at the Seller’s option, either repair or replace the Product or such part. The Seller shall replace or attempt to repair and return the Product or such part within a reasonable period of time from receipt of an approved warranty claim from the Buyer. If the Seller is unable to repair or replace the Product, the Buyer shall be entitled to a credit note in the amount of the purchase price for the Product.
6. The total liability of the Seller on any claim, whether in contract, tort or otherwise, arising out of, connected with, or resulting from the manufacture, sale, delivery, repair, replacement or use of the Product or any part thereof **shall not exceed the price paid for the Product** and the Seller shall not be liable for any special indirect, incidental or consequential damages caused by reason of the installation, modification, use, repair, maintenance or mechanical failure of the Product. **Consequential or special damages as used herein include, but are not limited to, lost or damaged products or goods, costs of transportation, lost sales, lost orders, lost income, increased overhead, labor and incidental costs and operational inefficiencies.**
7. **Notwithstanding anything contained herein to the contrary, the foregoing is the Buyer’s sole and exclusive remedy for breach of warranty by the Seller in respect of the Product. The Seller, for itself, its agents, contractors, employees and for any parent or subsidiary of the Seller, expressly disclaims all warranties, either express or implied, written or oral, including implied warranties of merchantability or fitness for a particular purpose and undertakes no obligation with respect to the conformity of the Product except as set out in the purchase agreement, if any, or marketing materials.**
8. The foregoing warranty is the entire warranty of the Seller to the Buyer and the Buyer shall not be entitled to rely upon any representation or warranty contained in any marketing material of the Seller in respect of the Product. The Seller neither assumes, nor authorizes any other person purporting to act on its behalf to modify or to change this warranty, nor to assume for it any other warranty or liability concerning the Product.

WARRANTY VOID IF NOT REGISTERED



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