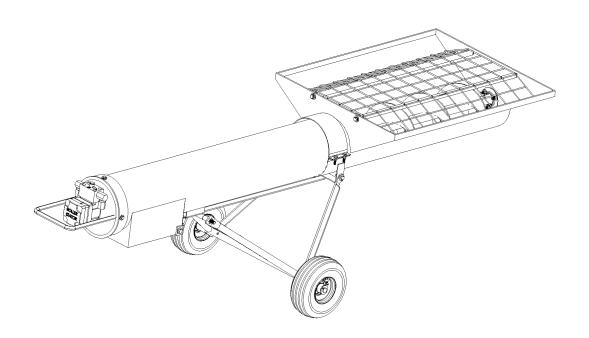


9-Inch Poly Model Transfer Auger

Transfer Auger Safety and Operation Manual

This manual applies to:

Westfield, AGI, Hutchinson, Mayrath







Part Number: 30955 R2

Revised: May 2021
Original Instructions

This product has been designed and manufactured to meet general engineering standards. Other local regulations may apply and must be followed by the operator. All personnel must be trained in the correct operational and safety procedures for this product. Use the sign-off sheet below to record initial and periodic reviews of this manual with all personnel.

Date	Employee Name and Signature	Employer Name and Signature

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1. Introduction

Thank you for your purchase. Follow the instructions in this manual for safe use of this transfer auger. Following proper operation and maintenance will help to keep the transfer auger running in optimal condition.

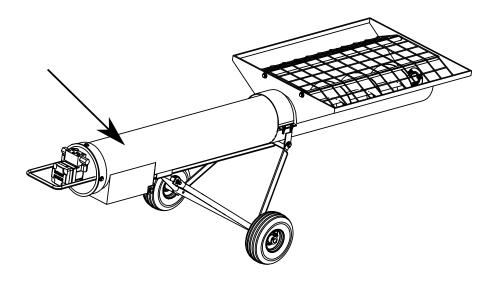
Keep this manual handy for frequent reference and to review with new personnel. A sign-off form is provided on the inside front cover for your convenience. If any information in this manual is not understood or if you need additional information, please contact AGI or your representative for assistance.

This manual should be regarded as part of the equipment.

1.1. Serial Number Location

The serial number location for your transfer auger is shown in the figure below. Have the serial number ready when ordering parts or requesting service or other information. Record information in the table below for easy reference.

Model Number	
Serial Number	
Date Received	



1.2. Intended Use

The transfer auger is intended for use as listed below and described throughout this manual. Use in any other way is considered contrary to the intended use and is not covered by the warranty.

Intended use for the transfer auger:

Handling grain, pulse crops, treated seeds, fertilizer, or other similar materials.

1.2.1 Misuse

Do not install/use the transfer auger for/with:

• transferring material other than dry, free-flowing food-grains.

2. Safety

2.1. Safety Alert Symbol and Signal Words



This safety alert symbol indicates important safety messages in this manual. When you see this symbol, be alert to the possibility of injury or death, carefully read the message that follows, and inform others.

Signal Words: Note the use of the signal words **DANGER**, **WARNING**, **CAUTION**, and **NOTICE** with the safety messages. The appropriate signal word for each message has been selected using the definitions below as a guideline.

▲ DANGER

Indicates an imminently hazardous situation that, if not avoided, will result in serious injury or death.

⚠ WARNING

Indicates a hazardous situation that, if not avoided, could result in serious injury or death.

⚠ CAUTION

Indicates a hazardous situation that, if not avoided, may result in minor or moderate injury.

NOTICE

Indicates a potentially hazardous situation that, if not avoided, may result in property damage.

2.2. Follow Safety Instructions

Read and understand all safety instructions, safety decals, and manuals and follow them when operating or maintaining the equipment.

 Owners must give instructions and review the information initially and annually with all personnel before allowing them in the work area. Untrained users/operators expose themselves and bystanders to possible serious injury or death.



- Use for intended purposes only.
- Do not modify the transfer auger in any way without written permission from the manufacturer and is not covered by the warranty.
- Follow a health and safety program for your worksite. Contact your local occupational health and safety organization for information.
- Follow applicable local codes and regulations.

2.3. Rotating Flighting Safety



- KEEP AWAY from rotating flighting.
- DO NOT remove or modify flighting guards, doors, or covers. Keep in good working order. Have replaced if damaged.
- DO NOT operate the transfer auger without all guards, doors, and covers in place.
- NEVER touch the flighting. Use a stick or other tool to remove an obstruction or clean out.
- Shut off and lock out power to adjust, service, or clean.



2.4. Rotating Parts Safety



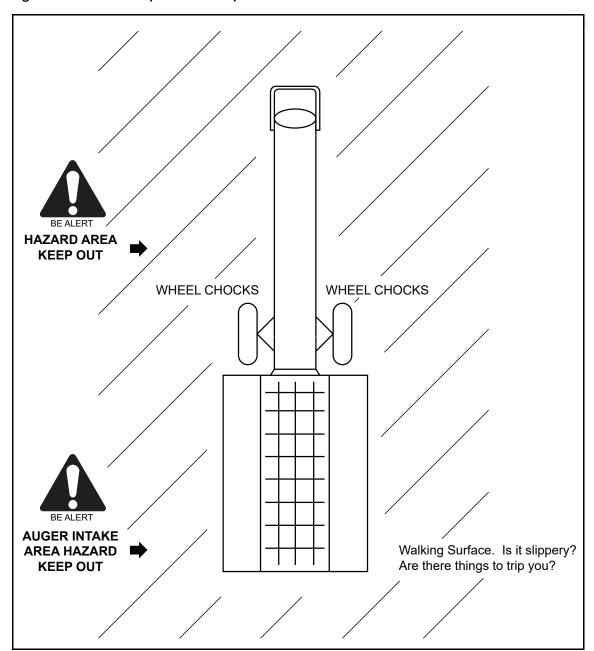
- Keep body, hair, and clothing away from rotating pulleys, belts, chains, and sprockets.
- Do not operate with any guard removed or modified. Keep guards in good working order.
- Shut off and lock out power source before inspecting or servicing machine.



2.5. Work Area Safety

- Have another trained person nearby who can shut down the transfer auger in case of accident.
- The work area should be kept clear of bystanders, including children.
- Keep the work area clean and free of debris.

Figure 1. Work Area (Electric Drive)



2.6. Guards Safety



- ⚠ WARNING Keep guards in place. Do not operate with guard removed.
 - Do not walk on, step on, or damage guards.
 - Lock out power before removing a guard.
 - Ensure all guards are replaced after performing maintenance.

2.7. Towing the Transfer Auger



 Do not tow the transfer auger behind a motor vehicle; tires are not rated for highway transport.

2.8. Drives and Lockout Safety

Inspect the power source(s) before using and know how to shut down in an emergency. Whenever you service or adjust your equipment, make sure you shut down the power source and unplug or remove the key (as applicable) to prevent inadvertent start-up and hazardous energy release. Know the procedure(s) that applies to your equipment from the following power source(s). Ensure that all personnel are clear before turning on power to equipment.



2.8.1 Hydraulic Power Safety

WARNING Power Source

- Refer to the rules and regulations applicable to the power source operating your hydraulic drive.
- Do not connect or disconnect hydraulic lines while system is under pressure.
- Keep all hydraulic lines away from moving parts and pinch points.
- Escaping hydraulic fluid under pressure will cause serious injury if it penetrates the skin surface (serious infection or toxic reaction can develop). See a doctor immediately if injured.
- Use metal or wood as a backstop when searching for hydraulic leaks and wear proper hand and eye protection.
- Check all hydraulic components are tight and in good condition. Replace any worn, cut, abraded, flattened, or crimped hoses.
- Clean the connections before connecting to equipment.
- Do not attempt any makeshift repairs to the hydraulic fittings or hoses with tape, clamps, or adhesive. The hydraulic system operates under extremely high pressure; such repairs will fail suddenly and create a hazardous and unsafe condition.

Lockout

 Always place all hydraulic controls in neutral and relieve system pressure before disconnecting or working on hydraulic system.



2.9. Personal Protective Equipment

The following Personal Protective Equipment (PPE) should be worn when operating or maintaining the equipment.

Safety Glasses

• Wear safety glasses at all times to protect eyes from debris.



Coveralls

• Wear coveralls to protect skin.



Hard Hat

Wear a hard hat to help protect your head.



Steel-Toe Boots

• Wear steel-toe boots to protect feet from falling debris.



Work Gloves

• Wear work gloves to protect your hands from sharp and rough edges.



Dust Mask

Wear a dust mask to prevent breathing potentially harmful dust.



2.10. Safety Equipment

The following safety equipment should be kept on site.

Fire Extinguisher

 Provide a fire extinguisher for use in case of an accident. Store in a highly visible and accessible place.



First-Aid Kit

 Have a properly-stocked first-aid kit available for use should the need arise, and know how to use it.



2.11. Safety Decals

- Keep safety decals clean and legible at all times.
- Replace safety decals that are missing or have become illegible. See decal location figures that follow.
- Replaced parts must display the same decal(s) as the original part.
- Replacement safety decals are available free of charge from your distributor, dealer, or factory as applicable.

2.11.1 Decal Installation/Replacement

- 1. Decal area must be clean and dry, with a temperature above 50°F (10°C).
- 2. Decide on the exact position before you remove the backing paper.
- 3. Align the decal over the specified area and carefully press the small portion with the exposed sticky backing in place.
- 4. Slowly peel back the remaining paper and carefully smooth the remaining portion of the decal in place.
- 5. Small air pockets can be pierced with a pin and smoothed out using the decal backing paper.

2.11.2 Safety Decal Locations and Details

Replicas of the safety decals that are attached to the transfer auger and their messages are shown in the figure (s) that follow. Safe operation and use of the transfer auger requires that you familiarize yourself with the various safety decals and the areas or particular functions that the decals apply to, as well as the safety precautions that must be taken to avoid serious injury, death, or damage.

Figure 2. Safety Decal Locations

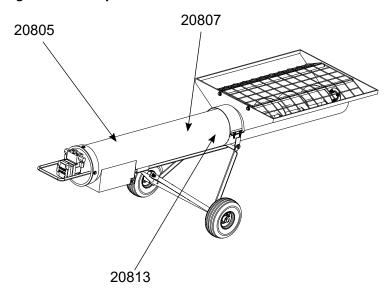


Table 1. Safety Decals

Part Number	Description	
20813	DANGER	
	ROTATING FLIGHTING HAZARD	
	To prevent death or serious injury:	
	KEEP AWAY from rotating auger flighting.	
	DO NOT remove or modify auger flighting guards, doors, or covers. Keep in good working order. Have replaced if damaged.	
	DO NOT operate the auger without all guards, doors, and covers in place.	
	NEVER touch the auger flighting. Use a stick or other tool to remove an obstruction or clean out.	
	Shut off and lock out power to adjust, service, or clean.	
20805	WARNING	
	HIGH PRESSURE FLUID HAZARD	
	Hydraulic fluid can cause serious injury if it penetrates the skin. If it does, see a doctor immediately.	
	 Relieve system pressure before repairing, adjusting or disconnecting. 	
	Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.	

Table 1 Safety Decals (continued)

Part Number	Description	
20807	<u> </u>	
	To prevent serious injury or death:	
	Read and understand the manual before assembling, operating, or maintaining the equipment.	
	Only trained personnel may assemble, operate, or maintain the equipment.	
	Children and untrained personnel must be kept outside of the work area.	
	Do not modify the equipment. Keep in good working order.	
	If the manual, guards, or decals are missing or damaged, contact factory or representative for free replacements.	
	Lock out power before performing maintenance.	
	To prevent equipment collapse or upending, support equipment tube while disassembling certain components.	
	Follow grain storage structure manufacturer's warnings when loading and unloading.	
	Electric motors must be grounded. Disconnect power before resetting overloads.	

3. Transport



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

3.1. Transport Safety

▲ WARNING • Do not tow the transfer behind a vehicle, tires are not rated for highway transport.

3.2. Transport Procedure

When transporting, place on a transport vehicle and tie down securely.

4. Placement



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

4.1. Placement Safety



- WARNING Anchor intake end before using.
 - Chock the transfer auger wheels after placement.

4.2. Positioning the Transfer auger

Follow this procedure when placing the transfer auger:

- 1. Be sure there is enough clearance from other equipment to move the transfer auger into its working position.
- 2. Position the transfer auger under the truck or storage facility.

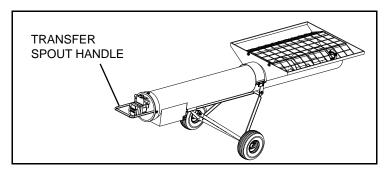
The transfer auger is almost evenly balanced. Pushing down a little on the discharge end will raise the intake end off the ground and allow easy maneuvering.

- 3. Place chocks in the front and rear of each wheel.
- 4. Position the next transfer auger or conveying system under the discharge and secure.

4.3. Transfer Spout Handle

1. Use the transfer spout handle to position the equipment.

Figure 3. Transfer Spout Handle



5. Operation



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

5.1. Operation Safety

- MARNING Keep away from rotating and moving parts, including the auger/mixer flighting, drive components, shafts, and bearings.
 - Always operate with guards, covers, and shields in place.
 - Have another trained person nearby who can shut down the equipment in case of accident.
 - Keep the work area clear of bystanders.
 - Keep the work area clean and free of debris.
 - Ensure maintenance has been performed and is up to date.

5.2. Start-up and Break-in

Check the following during the first hours of operation.

1. Check that the transfer auger intake and discharge areas are free of obstructions.



Foreign objects can damage the transfer auger. Remove any obstructions from the intake and discharge areas before operating the transfer auger.

- 2. Visually inspect the transfer auger, see Visual Inspection in Maintenance Section.
- 3. Check tightness of all bolts/nuts, fasteners, and hardware (re-torque if necessary).
- 4. Ensure adequate power is supplied to operate the transfer auger, see Section 8. Specifications on page 26.
- 5. Start the transfer auger and operate normally.
- 6. Be aware of unusual sounds. If any are heard, determine the source and stop the transfer auger. Lock out the power and correct the problem before resuming work. If you are unsure of the problem or procedure, contact your local dealer.

The auger may run rough until the tube is polished.

- 7. Do not run the transfer auger for long periods of time without material because it increases wear. Try to run only when moving material.
- 8. Stop the transfer auger when it is empty of grain and lockout power.

Important

After the initial start-up and inspection, the transfer auger should be shut down and visually inspected (see Maintenance Section) after approximately ten hours of operation.

5.3. Operation - Hydraulic Motor Models

- 1. Inspect all hydraulic lines, hoses, fittings, and couplers for tightness. Use a clean cloth to wipe any accumulated dirt from the couplers before connecting to the hydraulic system of the tractor.
- 2. Position the tractor next to the transfer auger.
- 3. Place chocks in the front and rear of each wheel of the tractor, and be sure the hoses are routed out of the way.
- 4. Connect hydraulic hoses to the couplers.
- 5. Place all tractor controls in neutral.
- 6. Start the tractor and run at low idle.
- 7. Engage the tractor hydraulic control lever to "float" position, and increase the engine RPM to desired speed.

Note

If the auger direction is wrong, then switch the hydraulic hoses around.

Note

The correct operation of a hydraulic system is directly linked to the pump's ability to supply the correct oil flow and pressure. If you cannot obtain the correct augering speed, check with your dealer to ensure the power unit is delivering the correct oil volume and pressure.

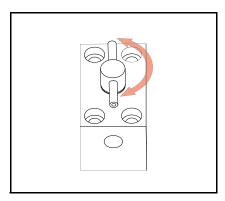
- 8. Run until the transfer auger is empty.
- 9. Reduce tractor engine speed to low idle.
- 10. Place hydraulic control lever in neutral.
- 11. Shut off engine and remove ignition key.
- 12. Disconnect hydraulics from tractor.
- ⚠ WARNING Relieve hydraulic pressure before disconnecting the couplers.

When starting under load: If restarting the transfer auger under load (tube is full), start at low speed since the start-up torque loads are so much higher than normal.

5.3.1 If equipped with a speed control valve

- 1. Adjust the flow of oil to the hydraulic motor as desired.
- 2. To stop the motor, turn the handle so it is parallel to the valve block.
- 3. To run the motor at full speed, position the handle at right angles to the valve block.
- 4. To run at partial speed, set the handle between the stop and full speed positions.

Figure 4. Hydraulic Motor Speed Control Valve



5.4. Emergency Shutdown

In an emergency situation:

- 1. Stop or shut down the power source immediately and lock out all power.
- 2. Stop the flow of material (if applicable).
- 3. Ensure the machine components come to a stop before inspecting.
- 4. Correct the emergency situation before resuming work.

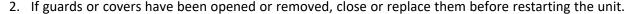
5.5. Restarting with a Full Tube

When the transfer auger is shut down inadvertently or due to an emergency, the tube may still be filled with grain.

1. With the power source locked out, remove as much of the grain as possible from the tube and intake using a shop vacuum or other tool. Do not use your hands.



Starting under load may result in damage to the transfer auger.



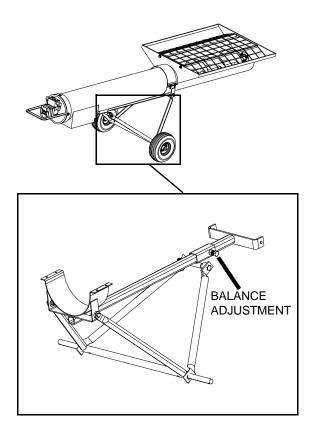


- 3. **Hydraulic Drive Models:** If the auger tube is full of grain, do not restart at full speed. Engage the drive at low power, gradually increasing until normal operating speed is reached.
- 4. Once the transfer auger has been started, you may resume normal operation.

5.6. Adjustable Auger Balance

The wheel position bracket is adjustable to allow the operator to set the machine balance. Use this setting to balance the machine when the power unit is installed. The best results are obtained when a downward force of 10 lb. is required to the discharge end handle.

Figure 5. Auger Balance Adjustment



5.7. Shutdown

When operation has been completed:

- 1. Once the transfer auger is clear of grain, lock out the power source.
- 2. Clean out any remaining grain from the transfer auger with a vacuum or sweep out.
- 3. Clean the entire work area.
- 4. Remove anchors, supports, and chocks.

5.8. Storage

After the season's use, the transfer auger should be thoroughly inspected and prepared for storage. Repair or replace any worn or damaged components and perform maintenance as described in the Maintenance Section to prevent any unnecessary downtime at the start of the next season.

To ensure a long, trouble-free life, this procedure should be followed when preparing the unit for storage.

- 1. Remove all residual material from the hopper and the tube.
- 2. Wash the transfer auger thoroughly using a water hose or pressure washer to remove all dirt, mud, debris, or residue.

- 3. Inspect all moving or rotating parts to see if anything has become entangled in them. Remove any entangled material.
- 4. Touch up all paint nicks and scratches to prevent rusting.
- 5. Check tire pressure and inflate. For inflation pressure, refer to Section 8. Specifications on page 26.
- 6. Inspect the transfer auger for cracks, tightness of fittings and fasteners, hydraulic hose cracks (if applicable). Have required repairs performed to replace worn or damaged components.
- 7. Store in an area that is dry, level, free of debris, and away from human activity. Store inside if possible.
- 8. Cover with waterproof tarpaulin if stored outside to protect from weather.
- 9. Chock wheels.

6. Maintenance



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

6.1. Maintenance Safety

MARNING

- Keep components in good condition. Follow the maintenance procedures.
- Ensure the service area is clean, dry, and has sufficient lighting.
- Do not modify any components without written authorization from the manufacturer. Modification can be dangerous and result in serious injuries.
- Shut down and lock out power before maintaining equipment.
- After maintenance is complete, replace all guards, service doors, and/or covers.
- Use only genuine AGI replacement parts or equivalent. Use of unauthorized parts will void warranty. If in doubt, contact AGI or your local dealer.

Before attempting maintenance of any kind:

- · Chock wheels.
- If equipped with hydraulics: Before applying pressure to a hydraulic system, make sure all components are tight and that hoses and couplings are in good condition.
- Support tube if performing maintenance on the undercarriage assembly.

6.2. Maintenance Schedule

Proper maintenance habits mean a longer life, better efficiency, and safer operation. Please follow the Maintenance Schedule below. Keep good records of the hours the transfer auger has been operated and the maintenance performed.

Daily:

Section 6.3 – Visually Inspect the Equipment on page 23

Section 6.4 – Lubricate the Equipment on page 23

Annually:

Section 6.5 - Clean and Wash the Equipment on page 23

6.3. Visually Inspect the Equipment

⚠ WARNING

Lock out power before inspecting.

Check the following during a visual inspection:

- 1. Ensure all guards are in place and in good working order.
- 2. Examine the transfer auger for damage or unusual wear.
- 3. Inspect the machine for evidence of oil leaks.
- 4. Inspect hydraulic hoses and fittings for leaks and wear. Fix or replace where necessary.
- 5. **Electric Drive:** Check that the drive belts are not frayed or damaged. Ensure they are properly adjusted and aligned.
- 6. Be sure all safety decals are in place and are legible.
- 7. Check that the discharge and intake area are free of obstructions.
- 8. Inspect all moving or rotating parts to see if anything has become entangled in them. Remove any entangled material.
- 9. Check wheel bolts are tight and examine tires for gashes, uneven wear, or loss of air pressure. See Section 8.
 Specifications on page 26 for recommended tire pressure and torque information.
- 10. Inspect the transfer auger shaft bushing for unusual wear or discoloration.

6.4. Lubricate the Equipment

Your equipment can operate at top efficiency only if clean fluids and lubricants are used. Use clean containers to handle all fluids and lubricants. Store them in an area protected from dust, moisture, and other contaminants.

- 1. Wipe the grease fittings with a clean cloth before greasing to avoid injecting dirt and grit.
- 2. Use a hand-held grease gun for all greasing.
- 3. If fittings will not take grease, remove and clean thoroughly.
- 4. Replace fittings if they are broken or will not accept grease.
- 5. If Intake Bushing is present in your auger, lubricate it.

Use SAE multi-purpose high-temperature grease with extreme pressure (EP) performance. SAE multi-purpose lithium-based grease is also acceptable.

6.5. Clean and Wash the Equipment

- 1. Clean out excess grain from all areas of the transfer auger.
- 2. Make sure water can drain from the transfer auger tube and intake, then wash the tube with a water hose or pressure washer until all dirt, mud, debris, or residue is gone.

Important

Do not contact electronic controls with high pressure washer.

3. Provide sufficient time for the water to drain from the transfer auger.

7. Troubleshooting



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

⚠ WARNING

Shut down and lock out all power sources before diagnosing any of the causes or attempting any of the solutions below.

In the following section, we have listed some causes and solutions to some of the problems you may encounter.

If you encounter a problem that is difficult to solve, even after having read through this section, please contact your local dealer or distributor. Before you contact them, please have this operation manual and the serial number from your machine ready.

Auger

Problem	Cause	Solution	
Poor product flow.	Poor product flow.	Input speed is too slow.	
	Inadequate material flow from truck or hopper.	Increase flow of material.	
	Flow into the hopper is restricted.	Clear grating of obstructions.	
	Material is too wet or heavy.	Unloading rates are for dry grain.	
	Flighting is worn.	Repair or replace as required.	
Transfer auger flighting is noisy.	Obstruction in the transfer auger tube.	Identify and remove obstruction.	
	Flighting shaft bolts are loose or damaged.	Tighten or replace bolts.	
	Flighting shaft is bent.	Repair or replace flighting shaft.	
	Flighting is damaged.	Repair or replace flighting.	
	Worn bearing.	Repair or replace bearing.	
	Low gear oil level.	Inspect the gearbox, replace if damaged or add oil if not damaged. (Where equipped)	
The flighting does not turn.	Transfer auger flighting is plugged or obstructed.	Identify and remove obstruction.	

Problem	Cause	Solution
	Bearing is seized.	Identify the bearing and replace.
	A chain is broken.	Identify the chain and repair or replace.
	Gearbox is seized.	Fix or replace the gearbox.
	Gearbox coupler bolt is broken or missing.	Replace the bolt.

Drive

Problem	Cause	Solution
Drive belts jumping off pulleys.	Motor misaligned.	Ensure drive and driven pulleys are correctly aligned.
	Belts mismatched.	Check Specifications section for correct belt sizes and only replace in pairs.
Belt tension inadequate.		Adjust tension.
	Using a lower horsepower motor than recommended.	See Specifications for recommended motor sizes.

8. Specifications

Specifications

	9" Poly Transfer		
Tube Size	9" (22.9 cm)		
CAPACITIES			
Unloading Rate	Up to 5000 Bu/hr (176 m³/hr)		
DIMENSIONS			
Hopper Size	27" x 36" (68.6 cm x 91.4 cm)		
Hopper Clearance	20" (50.8 cm)		
Overall Length	8'4" (20.3 m)		
Discharge Clearance	20" (50.8 cm)		
TIRES			
Туре	8"		
Inflation Pressure	20 - 24 psi (137-165 kPa)		
WEIGHT			
Total Weight	140 lb (63.8 kg)		
POWER REQUIREMENTS			
Hydraulic Motor	4.6,1/2 NPTF		

9. AGI Limited Warranty

This warranty relates to AGI Augers (the "Product") sold by AGI, (referred to herein as the "Seller") and applies only to the first user of the Product (meaning a purchaser directly from the Seller or from an authorized dealer or distributor of the Product, referred to herein as the "Buyer").

This warranty shall only be effective if properly registered with the Seller in accordance with information provided to the Buyer at the time of sale.

- 1. The Seller warrants to the Buyer that the Product is free from defects in material and workmanship **under normal and reasonable use**.
- 2. This warranty applies only to defects in materials and workmanship and not to damage incurred in shipping or handling, through normal wear and tear, or damage due to causes beyond the control of the Seller such as lightning, fire, flood, wind, earthquake, excessive voltage, mechanical shock, water damage, or damage arising out of abuse, alteration, improper assembly, improper installation, improper maintenance or improper repair of the Product.
- 3. The warranty period for the Product shall be two years from delivery of the Product to the Buyer where the Product is used in a normal farm operation. First year of warranty coverage of parts and labour, second year warranty coverage of parts only. Warranty period for the Product shall be 90 days from delivery of the Product to the Buyer where the Product is used in a commercial operation. In the event that any part incorporated into the Product is manufactured and sold to the Seller by a third party vendor, such part is only warranted to the extent of the warranty given by that third party.
- 4. The obligations set forth in this warranty are conditional upon the Buyer promptly notifying the Seller of any defect and completing reasonably required documentation and, if required, promptly making the Product available for correction. The Seller shall be given reasonable opportunity to investigate all claims and no Product shall be returned to the Seller or part disposed of until after inspection and approval by the Seller and receipt by the Buyer of written shipping instructions, with transportation charges prepaid.
- 5. Upon return of the Product, or such part of the Product that requires correction, the Seller shall, at the Seller's option, either repair or replace the Product or such part. The Seller shall replace or attempt to repair and return the Product or such part within a reasonable period of time from receipt of an approved warranty claim from the Buyer. If the Seller is unable to repair or replace the Product, the Buyer shall be entitled to a credit note in the amount of the purchase price for the Product.
- 6. The total liability of the Seller on any claim, whether in contract, tort or otherwise, arising out of, connected with, or resulting from the manufacture, sale, delivery, repair, replacement or use of the Product or any part thereof shall not exceed the price paid for the Product and the Seller shall not be liable for any special indirect, incidental or consequential damages caused by reason of the installation, modification, use, repair, maintenance or mechanical failure of the Product. Consequential or special damages as used herein include, but are not limited to, lost or damaged products or goods, costs of transportation, lost sales, lost orders, lost income, increased overhead, labor and incidental costs and operational inefficiencies.
- 7. Notwithstanding anything contained herein to the contrary, the foregoing is the Buyer's sole and exclusive remedy for breach of warranty by the Seller in respect of the Product. The Seller, for itself, its agents, contractors, employees and for any parent or subsidiary of the Seller, expressly disclaims all warranties, either express or implied, written or oral, including implied warranties of merchantability or fitness for a particular purpose and undertakes no obligation with respect to the conformity of the Product except as set out in the purchase agreement, if any, or marketing materials.
- 8. The foregoing warranty is the entire warranty of the Seller to the Buyer and the Buyer shall not be entitled to rely upon any representation or warranty contained in any marketing material of the Seller in respect of the Product. The Seller neither assumes, nor authorizes any other person purporting to act on its behalf to modify or to change this warranty, nor to assume for it any other warranty or liability concerning the Product.

WARRANTY VOID IF NOT REGISTERED

AGI is a leading provider of equipment solutions for agriculture bulk commodities including seed, fertilizer, grain, and feed systems with a growing platform in providing equipment and solutions for food processing facilities. AGI has manufacturing facilities in Canada, the United States, the United Kingdom, Brazil, South Africa, India and Italy and distributes its products globally.



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