INSTALLATION MANUAL FOR RIGHT, PERPENDICULAR AND LEFT STAIRS ASSEMBLY

INSTALLATION INSTRUCTIONS:
1. BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
   - IF ANYTHING IS MISSING, CONTACT WESTEEL.
2. INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
3. REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.

STEP 1: BOLT THE PLATFORM TO THE TANK
NOTE: DO NOT RELEASE THE PLATFORM BEFORE IT'S BOLTED.
ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
RISK OF WARPING THE TANK.

STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT 285171

STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND.

STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NO.</th>
<th>GENERAL DESCRIPTION</th>
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WESTEEL DESIGN STANDARD

MANUAL - STAIR ACCESS 900710 SERIES 900710 - RIGHT SIDE OF THE TANK

WESTEEL DRAWING: 198806

DRAWING TITLE: MANUAL - STAIR ACCESS 900710 SERIES 900710 - RIGHT SIDE OF THE TANK

WESTEEL DESIGN STANDARD

CALCULATED WEIGHT: N/A

LOCATION: 5067

DRAWING NO.: 198806

REV.: 0

SHEET: 1 of 3
**INSTALLATION INSTRUCTIONS:**

1. BEFORE PROCEEDING, VERIFY ALL THE PARTS FOR THIS STAIR PACKAGE.
   - IF ANYTHING IS MISSING, CONTACT WESTEEL.
2. INSTALL THE STAIRS ON SAME LEVEL AS THE TANK AND MAKE SURE THE GROUND IS HARD AND EVEN.
3. REMOVE THE PLATFORM GRATE FIRST FOR EASE OF INSTALLATION.

**STEP 1:** BOLT THE PLATFORM TO THE TANK
NOTE: DO NOT RELEASE THE PLATFORM AFTER IT'S BOLTED.
ENSURE PLATFORM HAS SUPPORT WHILE DIAGONAL BRACES ARE BEING BOLTED.
RISK OF WARping THE TANK.

**STEP 2:** INSTALL DIAGONAL BRACES USING BOLT KIT 285171

**STEP 3:** INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND

**STEP 4:** INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

**ITEM** | **QTY** | **PART NO.** | **GENERAL DESCRIPTION**
--- | --- | --- | ---
1 | 1 | 263507P | PLATFORM
2 | 1 | 263508P | STAIRS
3 | 2 | 263493 | STAIR HANDRAIL
4 | 2 | 900136 | PLATFORM HANDRAIL
5 | 2 | 900475 | 24 INCH DIAGONAL BRACE
6 | 2 | 900473 | 30 INCH DIAGONAL BRACE
7 | 1 | 900213 | BOLT KIT FOR PLATFORM
7.1 | 4 | | HEX BOLT 1.5 IN
7.2 | 6 | | NYLON HEX NUTS
7.3 | 8 | | FLAT WASHER
7.4 | 2 | | HEX BOLT 2 IN
8 | 1 | 285171 | BOLT KIT FOR DIAGONAL BRACES
8.1 | 9 | | HEX BOLTS 2 IN
8.2 | 9 | | HEX NUTS
8.3 | 18 | | FLAT WASHER
9 | 4 | 900214 | BOLT KIT FOR HANDRAIL
9.1 | 8 | | HEX BOLTS 2.5 IN
9.2 | 8 | | HEX BOLTS 3 IN
9.3 | 16 | | HEX NUTS
9.4 | 32 | | FLAT WASHER

**DIMENSIONS SHOWN ARE MM**
IMPERIAL UNITS ARE IN BRACKETS

**TOLERANCES**

**LESS OTHERWISE NOTED**

**METRIC (mm) IMPERIAL (in.)**

\[
\begin{array}{c|c|c|c|c}
\times x .2 & \times x .1 & \times x 1.0 & \times x .03 & \times x .010 \\
\times x .05 & \times x .010 \\
\end{array}
\]

ANGULAR: ± 1°

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**CALCULATED WEIGHT**

**LOCATION**

**DRAWING TITLE**

**MANUAL - STAIR ACCESS 900710 SERIES**

**900710 - PERPENDICULAR SIDE OF THE TANK**

**WESTEEL DESIGN STANDARD**

**REV.**

0

**SHEET**

2 of 3
INSTALLATION INSTRUCTIONS:
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RISK OF WARPING THE TANK.

STEP 2: INSTALL DIAGONAL BRACES USING BOLT KIT J85171

STEP 3: INSTALL STAIRS TO THE PLATFORM USING 900213 BOLT KIT
NOTE: VERIFY THE STAIRS ARE LEVEL WITH THE GROUND.

STEP 4: INSTALL ALL THE HANDRAILS USING 900214 BOLT KITS

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WESTEEL DESIGN STANDARD

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DIMENSIONS SHOWN ARE MM
IMPERIAL UNITS ARE IN BRACKETS
TOLERANCES
(UNLESS OTHERWISE NOTED)
DIMENSIONS:
METRIC (mm)  IMPERIAL (in.)
+0.1 x ± 1.0  ±0.03
+0.1 x ± 0.03  ±0.01
ANGULAR: ± 1°

DRAWING TITLE
MANUAL - STAIR ACCESS 900710 SERIES
900710 - LEFT SIDE OF THE TANK

WESTEEL DESIGN STANDARD

CALCULATED WEIGHT
N/A

LOCATION
5067

QUOTE NO.
ORDER NO.

DRAWING NO.
198806

REV.
0

SHEET
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