



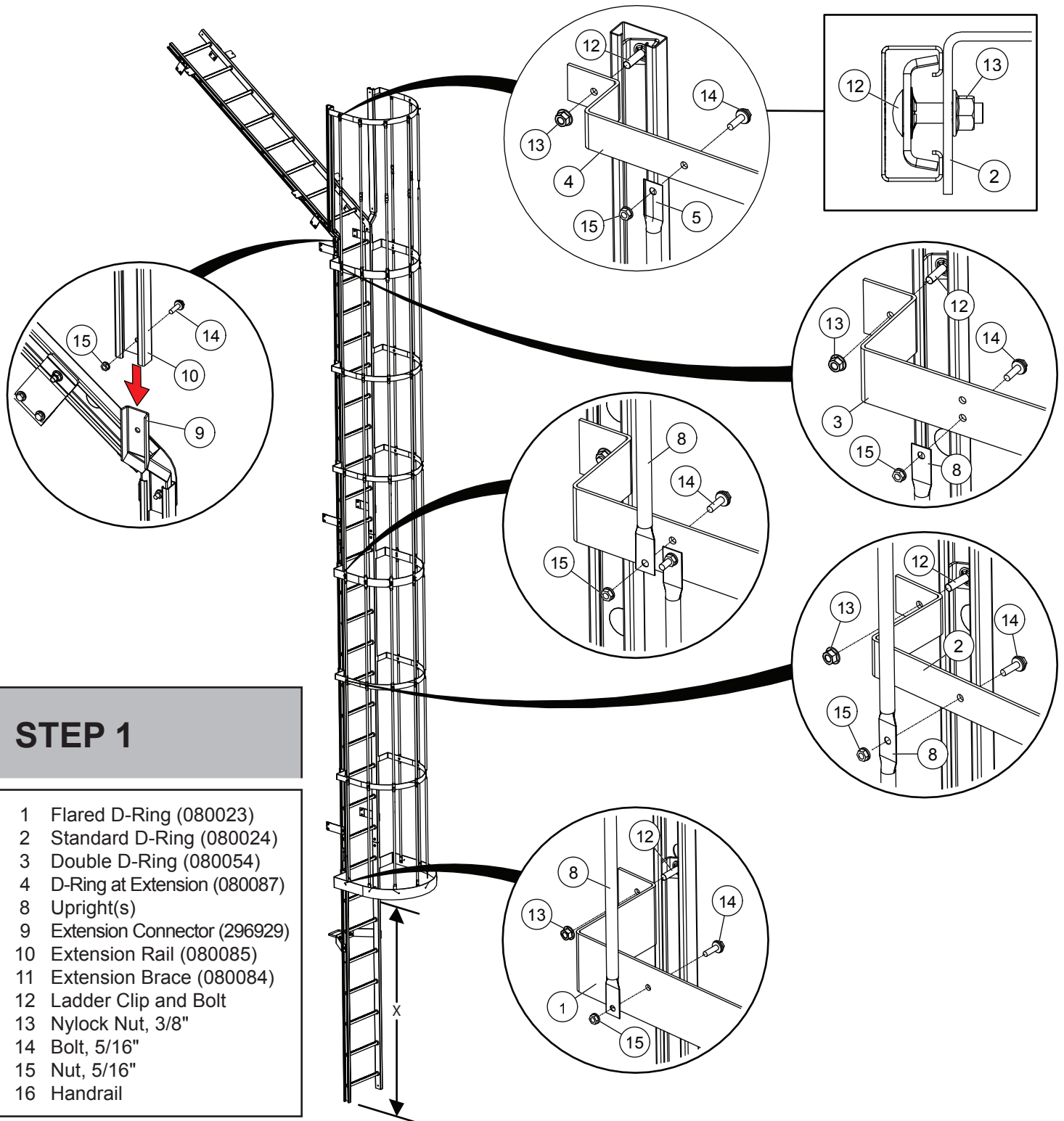
LADDER CAGE AND PLATFORM ASSEMBLY INSTRUCTIONS

The following table outlines the ladder cage layout according to bin model.
Use the sections that follow as a guide to connect the components.

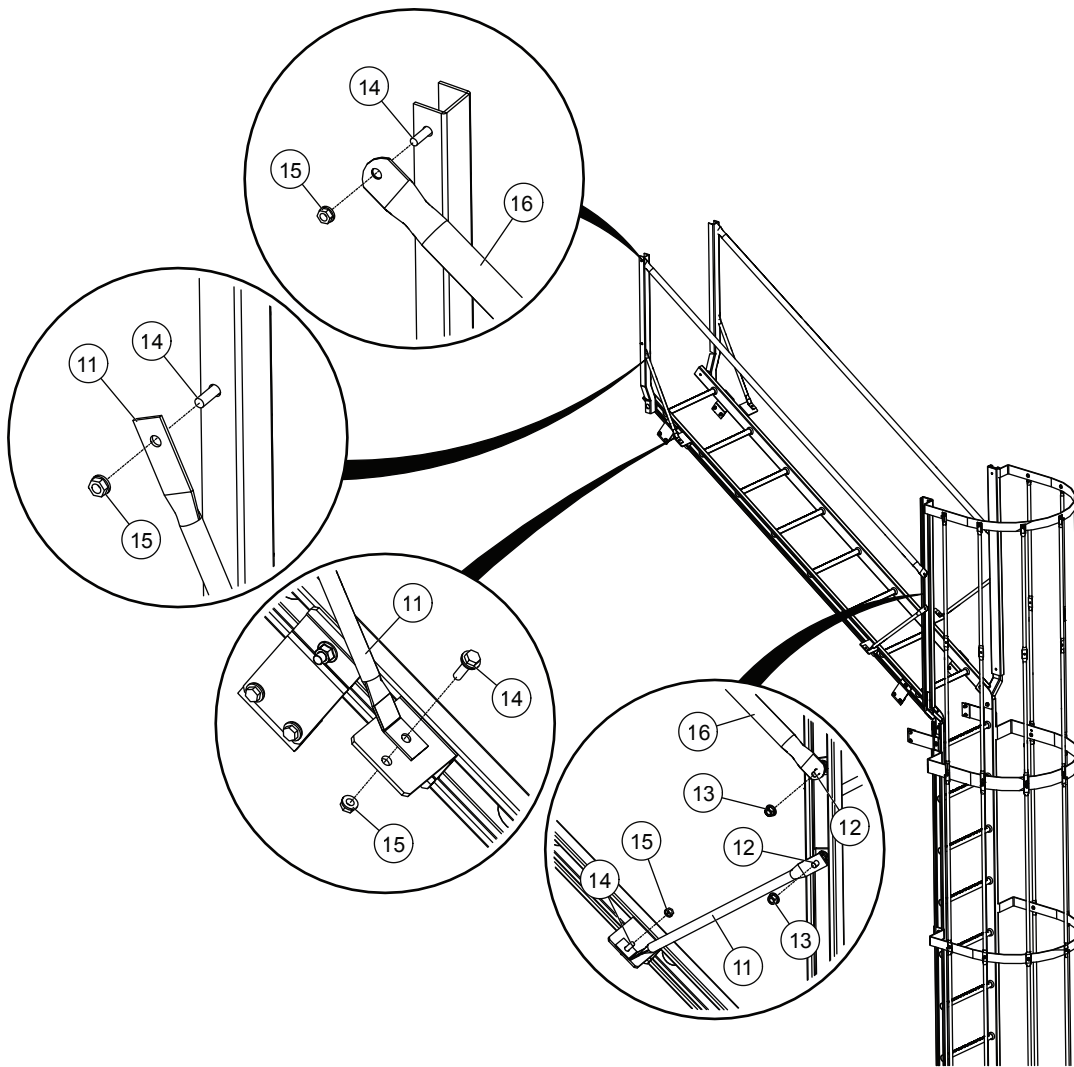
PACKAGE No.	DESCRIPTION	BUILD CONFIGURATION FOR UPRIGHTS				
		Build from Top down				
		TOP > Bottom				
290124	CAGE PACKAGE 1410-55°	10 ft	8 ft FLARED			
290126	CAGE PACKAGE 1412-55°	10 ft	10 ft FLARED			
290127	CAGE PACKAGE 1415-40°	5 ft	10 ft	4 ft FLARED		
290128	CAGE PACKAGE 1415-55°	5 ft	10 ft	8 ft FLARED		
290129	CAGE PACKAGE 1416-40°	10 ft	10 ft FLARED			
290130	CAGE PACKAGE 1416-55°	5 ft	10 ft	8 ft FLARED		
290131	CAGE PACKAGE 1420-40°	10 ft	10 ft	4 ft FLARED		
290132	CAGE PACKAGE 1420-55°	10 ft	10 ft	8 ft FLARED		
290133	CAGE PACKAGE 1424-40°	10 ft	10 ft	8 ft FLARED		
290038	CAGE PACKAGE 1425	10 ft	10 ft	8 ft FLARED		
290142	CAGE PACKAGE 1608-55°	5 ft	8 ft	4 ft FLARED		
290143	CAGE PACKAGE 1610-40°	5 ft	10 ft FLARED			
290144	CAGE PACKAGE 1610-55°	5 ft	10 ft	4 ft FLARED		
290145	CAGE PACKAGE 1612-40°	5 ft	8 ft	4 ft FLARED		
290146	CAGE PACKAGE 1612-55°	5 ft	8 ft	8 ft FLARED		
290147	CAGE PACKAGE 1615-40°	5 ft	10 ft	5 ft FLARED		
290148	CAGE PACKAGE 1615-55°	5 ft	10 ft	5 ft	4 ft FLARED	
290149	CAGE PACKAGE 1616-40°	5 ft	8 ft	8 ft FLARED		
290150	CAGE PACKAGE 1616-55°	5 ft	8 ft	8 ft	4 ft FLARED	
290151	CAGE PACKAGE 1620-40°	5 ft	10 ft	10 ft FLARED		
290152	CAGE PACKAGE 1620-55°	5 ft	10 ft	10 ft	4 ft FLARED	
290153	CAGE PACKAGE 1624-40°	5 ft	8 ft	8 ft	8 ft FLARED	
290154	CAGE PACKAGE 1624-55°	5 ft	8 ft	8 ft	8 ft	4 ft FLARED
290155	CAGE PACKAGE 1625-40°	5 ft	10 ft	10 ft	5 ft FLARED	
290156	CAGE PACKAGE 1625-55°	5 ft	10 ft	10 ft	5 ft	4 ft FLARED
290157	CAGE PACKAGE 1628-40°	5 ft	8 ft	8 ft	8 ft	4 ft FLARED
290158	CAGE PACKAGE 1628-55°	5 ft	8 ft	8 ft	8 ft	8 ft FLARED
290159	CAGE PACKAGE 1630-40°	5 ft	10 ft	10 ft	10 ft FLARED	
290160	CAGE PACKAGE 1632-40°	5 ft	8 ft	8 ft	8 ft	8 ft FLARED
290161	CAGE PACKAGE 1635-40°	5 ft	10 ft	10 ft	10 ft	5 ft FLARED
290162	CAGE PACKAGE 1640-40°	5 ft	10 ft	10 ft	10 ft	10 ft FLARED
290170	CAGE PACKAGE 1815-40°	5 ft	10 ft	5 ft FLARED		
290171	CAGE PACKAGE 1815-55°	5 ft	10 ft	10 ft FLARED		
290172	CAGE PACKAGE 1820-40°	5 ft	10 ft	10 ft FLARED		
290173	CAGE PACKAGE 1820-55°	5 ft	10 ft	10 ft	5 ft FLARED	
290174	CAGE PACKAGE 1825-40°	5 ft	10 ft	10 ft	5 ft FLARED	
290175	CAGE PACKAGE 1825-55°	5 ft	10 ft	10 ft	10 ft FLARED	
290176	CAGE PACKAGE 1830-40°	5 ft	10 ft	10 ft	10 ft FLARED	
290177	CAGE PACKAGE 1835-40°	5 ft	10 ft	10 ft	10 ft	5 ft FLARED
290178	CAGE PACKAGE 1840-40°	5 ft	10 ft	10 ft	10 ft	10 ft FLARED

LADDER CAGE

- Start building the cage at the top of the extension rail.
- Depending on the size of the bin, the distance ("X") will vary between 7' and 8' from the ground level.

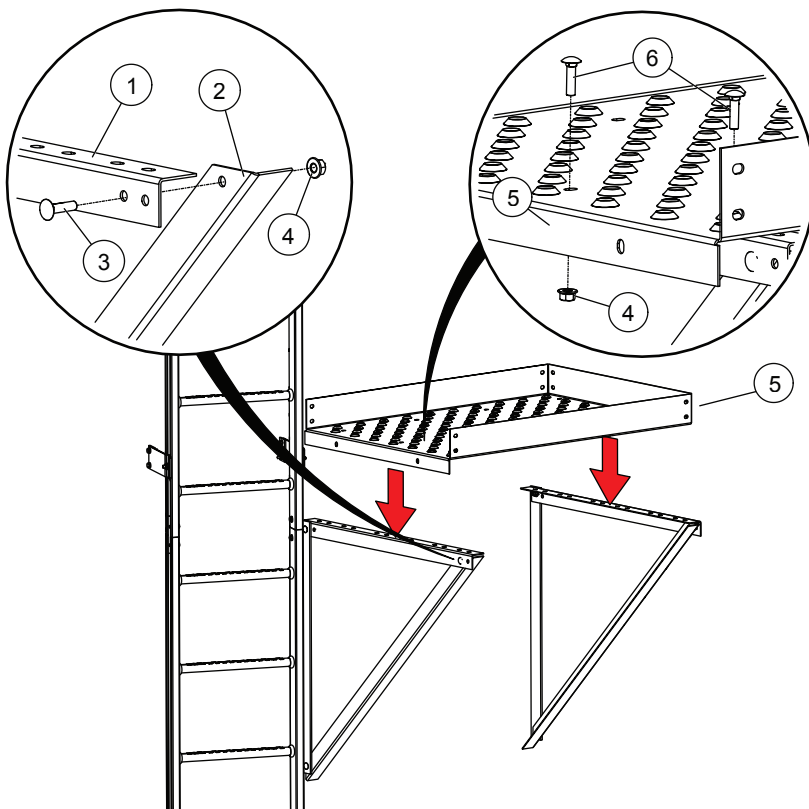


STEP 2



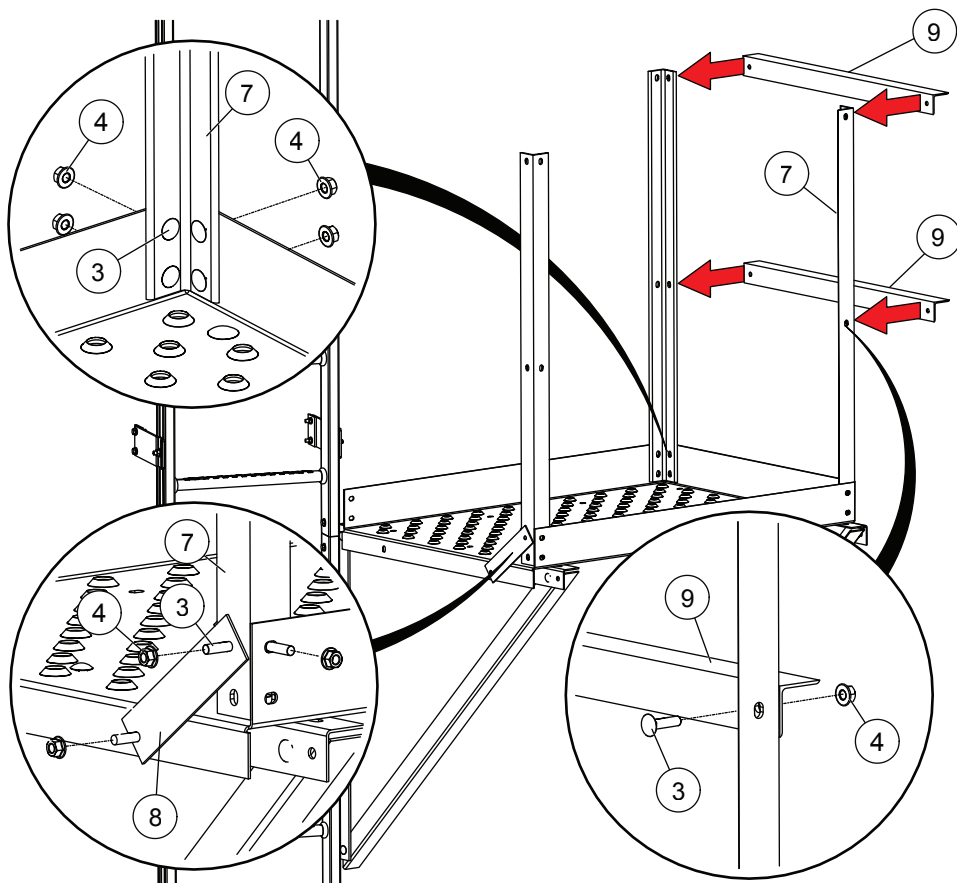
- 1 Flared D-Ring (080023)
- 2 Standard D-Ring (080024)
- 3 Double D-Ring (080054)
- 4 D-Ring at Extension (080087)
- 8 Upright(s)
- 9 Extension Connector (296929)
- 10 Extension Rail (080085)
- 11 Extension Brace (080084)
- 12 Ladder Clip and Bolt
- 13 Nylock Nut, 3/8"
- 14 Bolt, 5/16"
- 15 Nut, 5/16"
- 16 Handrail

PLATFORM (OPTIONAL)



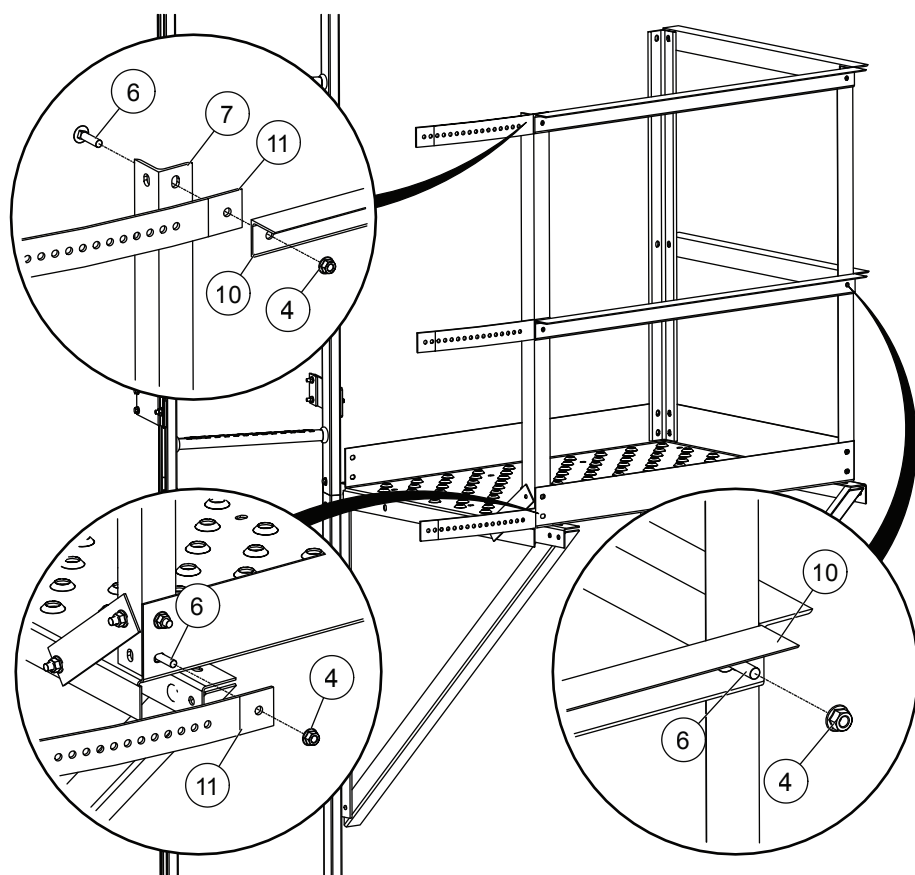
STEP 1

- 1 Floor Support
- 2 Gusset Angle
- 3 Bolt, 3/8"
- 4 Nut, 3/8"
- 5 Platform Base (080075)
- 6 Carriage Bolt, 3/8"
- 7 Post (10033147)
- 8 Stabilizer Strap (080012)
- 9 Rail (080080)
- 10 Rail (080079)
- 11 Connector Strap (080082)
- 12 Ladder Clip and Bolt
- 13 Half D-Ring (080081)
- 14 Upright(s)
- 15 Bolt, 5/16"
- 16 Nut, 5/16"



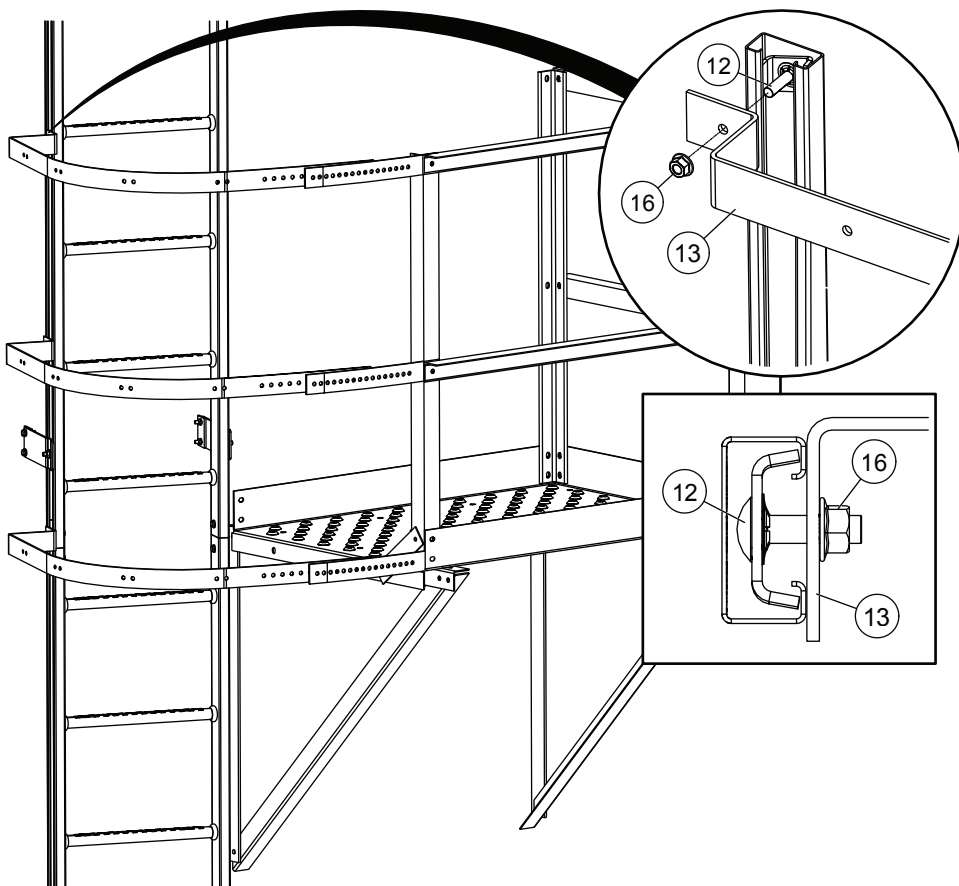
STEP 2

- 1 Floor Support
- 2 Gusset Angle
- 3 Bolt, 3/8"
- 4 Nut, 3/8"
- 5 Platform Base (080075)
- 6 Carriage Bolt, 3/8"
- 7 Post (10033147)
- 8 Stabilizer Strap (080012)
- 9 Rail (080080)
- 10 Rail (080079)
- 11 Connector Strap (080082)
- 12 Ladder Clip and Bolt
- 13 Half D-Ring (080081)
- 14 Upright(s)
- 15 Bolt, 5/16"
- 16 Nut, 5/16"



STEP 3

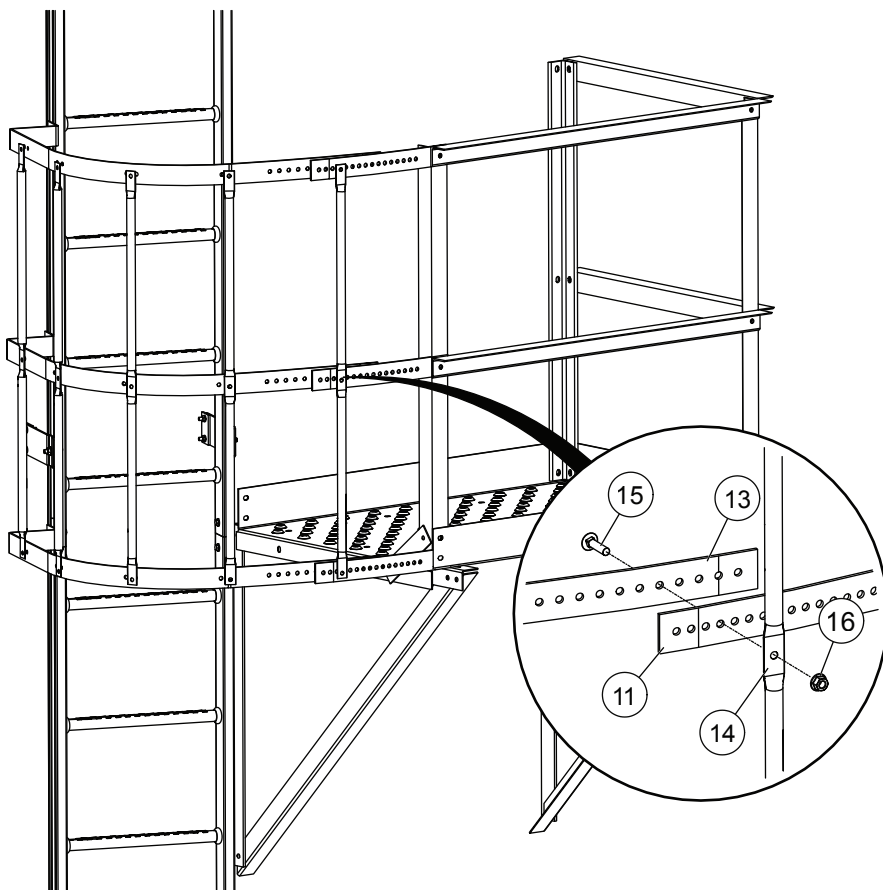
- 1 Floor Support
- 2 Gusset Angle
- 3 Bolt, 3/8"
- 4 Nut, 3/8"
- 5 Platform Base (080075)
- 6 Carriage Bolt, 3/8"
- 7 Post (10033147)
- 8 Stabilizer Strap (080012)
- 9 Rail (080080)
- 10 Rail (080079)
- 11 Connector Strap (080082)
- 12 Ladder Clip and Bolt
- 13 Half D-Ring (080081)
- 14 Upright(s)
- 15 Bolt, 5/16"
- 16 Nut, 5/16"



STEP 4

- 1 Floor Support
- 2 Gusset Angle
- 3 Bolt, 3/8"
- 4 Nut, 3/8"
- 5 Platform Base (080075)
- 6 Carriage Bolt, 3/8"
- 7 Post (10033147)
- 8 Stabilizer Strap (080012)
- 9 Rail (080080)
- 10 Rail (080079)
- 11 Connector Strap (080082)
- 12 Ladder Clip and Bolt
- 13 Half D-Ring (080081)
- 14 Upright(s)
- 15 Bolt, 5/16"
- 16 Nut, 5/16"

Note: Confirm the half D-rings are level.



STEP 5

- 1 Floor Support
- 2 Gusset Angle
- 3 Bolt, 3/8"
- 4 Nut, 3/8"
- 5 Platform Base (080075)
- 6 Carriage Bolt, 3/8"
- 7 Post (10033147)
- 8 Stabilizer Strap (080012)
- 9 Rail (080080)
- 10 Rail (080079)
- 11 Connector Strap (080082)
- 12 Ladder Clip and Bolt
- 13 Half D-Ring (080081)
- 14 Upright(s)
- 15 Bolt, 5/16"
- 16 Nut, 5/16"



450 Desautels Street
P.O. Box 792
Winnipeg, Manitoba, R3C 2N5 Canada
Phone: (866) 299-4312
Fax: (204) 235-0796

Website: www.westeel.com
Email: info@westeel.com
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