



A503 Clump Buster Farm U-Trough Bin Unload System Installation Instructions

Applicable Models:

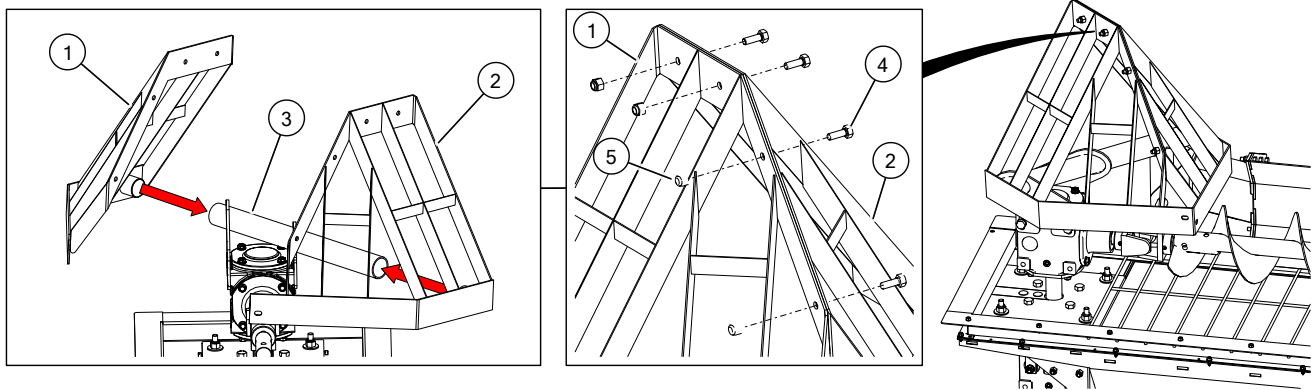
Westeel EasyFlow2 U-Trough Models

Preparation

1. Ensure bin is emptied.
2. Lock out power to the bin unload.
3. Reference your Westeel Farm U-Trough Bin Unload System Manuals and the Westeel Bin Manual for all other safety precautions.

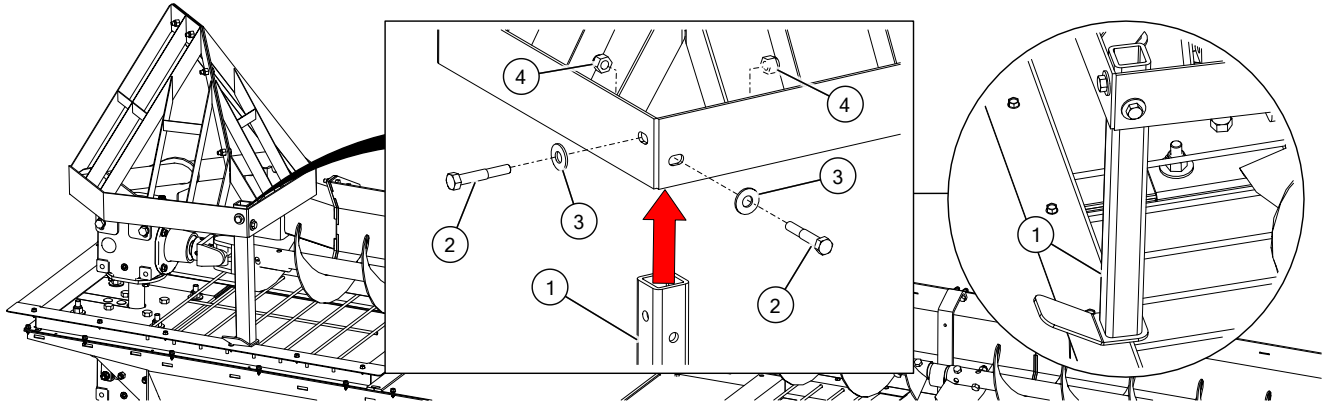
Installation

Installing the Clump Buster Cages (Right and Left)



1	Clump Buster Cage, LH	4	Bolt, 3/8" x 1"
2	Clump Buster Cage, RH	5	Lock Nut, 3/8"
3	Backboard Mount Bracket		

Installing the Clump Buster Leg

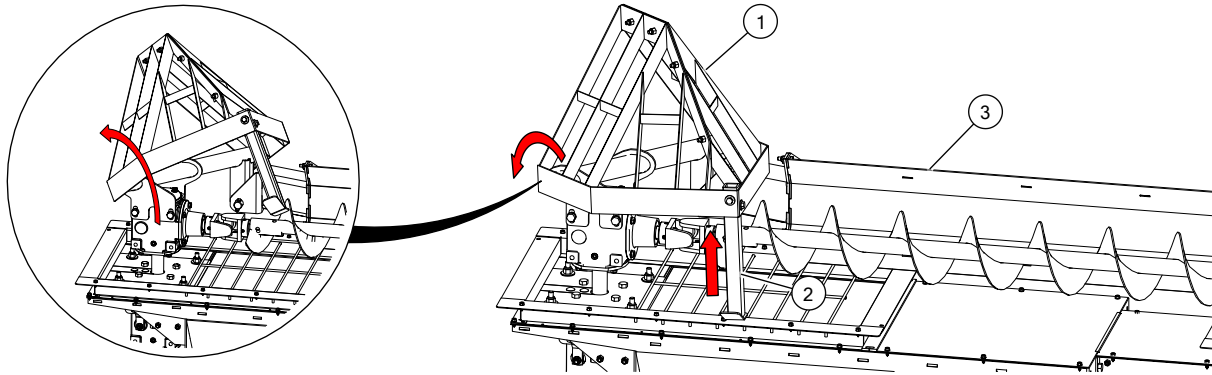


Assembly Note:

- Ensure the raised foot of the leg is facing away from the sweep (otherwise the leg may catch on the aeration floor as it rotates).

1	Clump Buster Leg	3	Flat Washer, 3/8"
2	Bolt, 3/8" x 2-1/4"	4	Lock Nut, 3/8"

Testing the Clump Buster



Assembly Notes:

- Test to see if the fully assembled clump buster can pivot up and down.
- Check that the clump buster leg does not interfere with anything by completing a test run of the sweep.

1	Clump Buster	3	Sweep
2	Clump Buster Leg		

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