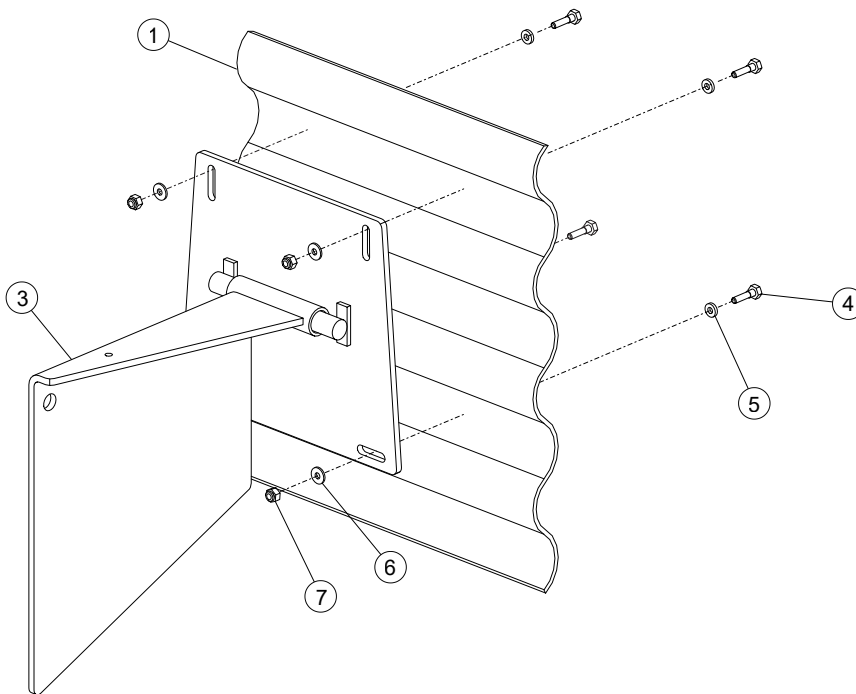


200067 Sweep Stop Kit Installation Instructions

1. Using the sweep stop as a template, mark and drill the four holes in the bin wall (1). The sweep stop should be positioned:
 - Far enough from the bin door so that it won't contact when opened.
 - High enough that the sweep end wheel fender will clear the sweep stop in its raised position. The bottom slot should be approximately 12"-14" (305mm — 356mm) from the top of the bin floor.
2. Mount the sweep stop (3) to the inside of the bin using four 1/4" x 1" bolts (4), flat washers (6), sealing washers (5) and nylon locknuts (7).

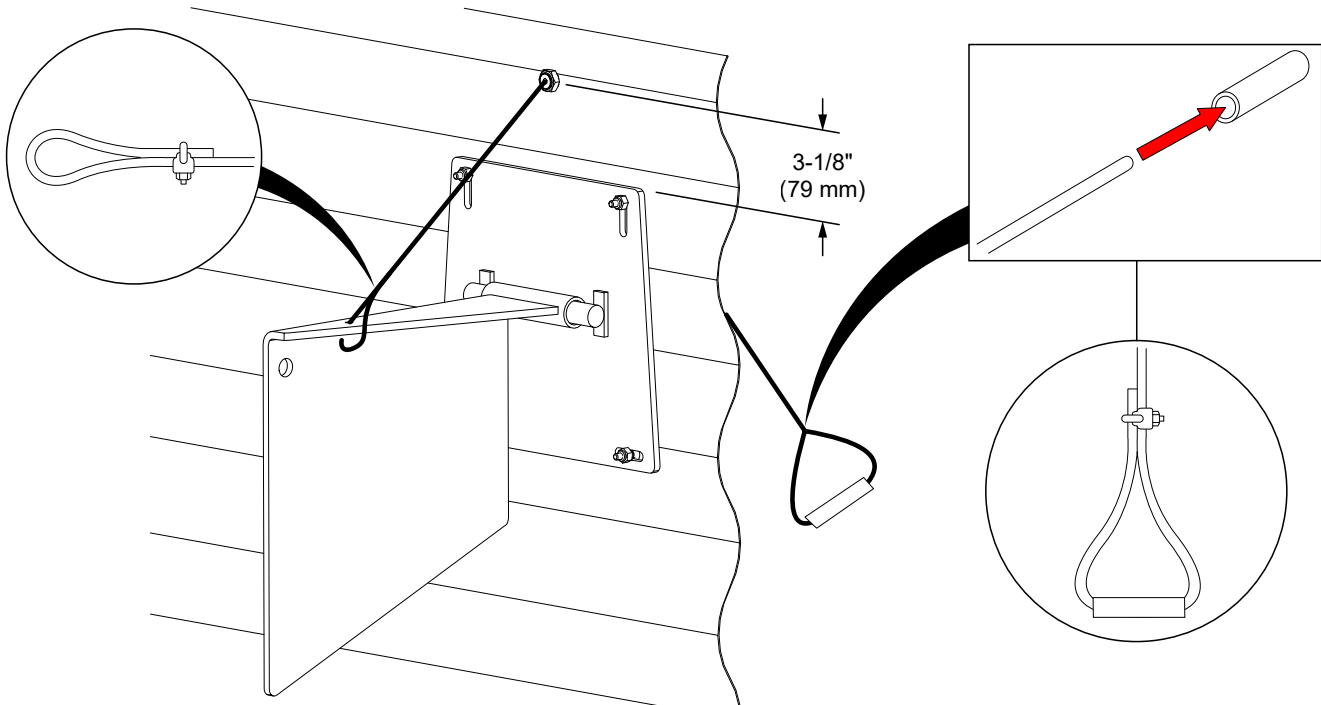
Figure 1. Install the Sweep Stop



3. Measure 3-1/8" (79mm) from the top of the sweep stop to mark and drill a 9/16" hole. Install the hydraulic fitting and 9/16" jam nut.
4. Run one end of the cable through the top hole on the sweep stop, create a loop and secure with a cable clamp.
5. Route the other end of the cable through the hydraulic fitting in the bin wall to the outside of the bin.
6. Route the end of the cable through the pipe handle, create loop, and secure with a cable clamp.

7. Test the sweep stop and make any adjustments if necessary.
 - a. Allow the end wheel to contact the sweep stop to ensure it prevents the sweep from advancing.
 - b. Using the sweep stop cable outside of the bin, lift up the sweep stop to ensure the end wheel will clear it and perform a second pass.

Figure 2. Route the Cable



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