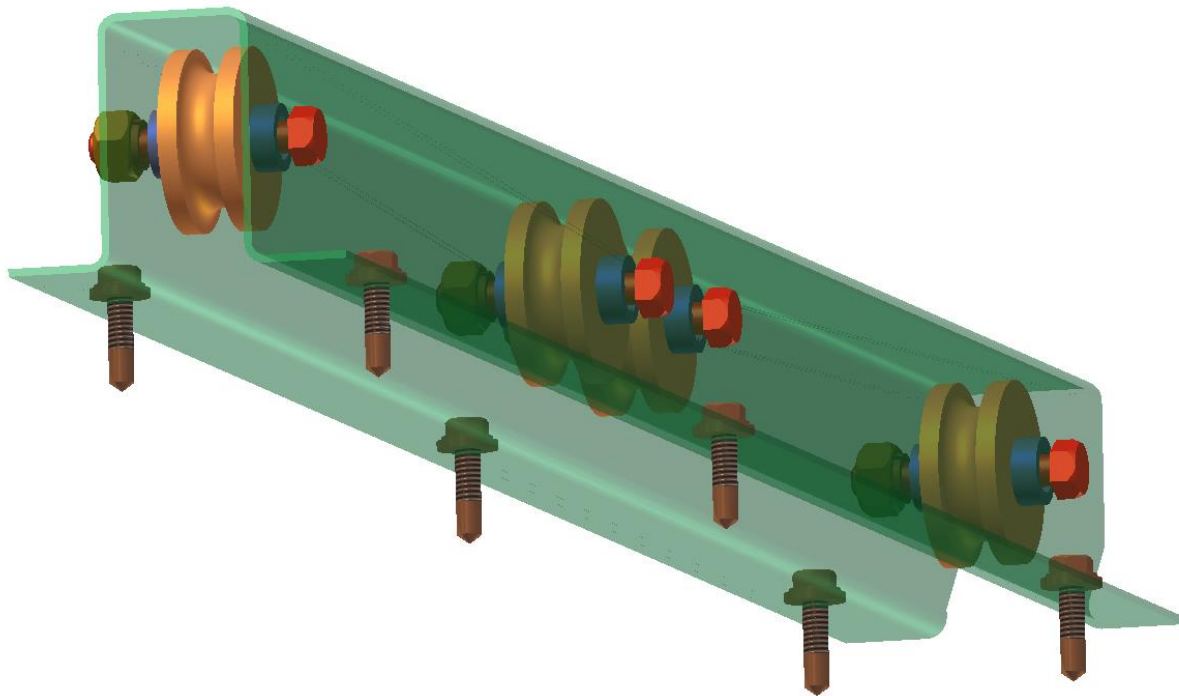


Water Level Indicator

Water Tank Installation Instructions



Read this manual before using product. Failure to follow instructions and safety precautions can result in serious injury, death, or property damage. Keep manual for future reference.

Part Number: 199052 R7

Revised: November 2020

Original Instructions

New in this Manual

The following changes have been made in this revision of the manual:

Description	Section
Falling Hazard decal 8110-00136 has been replaced by new decal 8110-00228.	Figure 1 on page 7

CONTENTS

- 1. Introduction 4**
- 2. Safety..... 5**
 - 2.1 Safety Alert Symbol and Signal Words..... 5
 - 2.2 General Safety 5
 - 2.3 Personal Protective Equipment..... 6
 - 2.4 Safety Decals 6
 - 2.5 Decal Installation/Replacement 6
 - 2.6 Safety Decal Locations and Details 7
- 3. Before You Begin 10**
 - 3.1 Tank Design and Capacity 10
 - 3.2 Site and Assembly 10
 - 3.3 Methods of Installation 10
 - 3.4 Critical Assembly Requirements 11
 - 3.5 Product Storage 11
 - 3.6 Important Notes 12
- 4. Preparation 13**
 - 4.1 Check Shipment..... 13
 - 4.2 List of Tools and Equipment..... 13
 - 4.3 Order Optional Equipment..... 13
- 5. Assembly 14**
 - 5.1 Assembly Safety 14
 - 5.2 Water Tank Level Indicator Installation 15
- 6. Appendix 19**
 - 6.1 Parts List 19
- 7. Limited Warranty: Westeel Water Tank Containment Systems 20**

1. Introduction

Before assembling, please read this manual. Familiarize yourself with the process and the necessary precautions for efficient and safe assembly of this Westeel Water Level Indicator.

Everyone present at the assembly site is required to be familiar with all safety precautions.

Keep this manual available for frequent reference and review it with new personnel. Call your local distributor or dealer if you need assistance or additional information.


2. Safety


2.1. Safety Alert Symbol and Signal Words





This safety alert symbol indicates important safety messages in this manual. When you see this symbol, be alert to the possibility of injury or death, carefully read the message that follows, and inform others.

Signal Words: Note the use of the signal words **DANGER**, **WARNING**, **CAUTION**, and **NOTICE** with the safety messages. The appropriate signal word for each message has been selected using the definitions below as a guideline.

 **DANGER** Indicates an imminently hazardous situation that, if not avoided, will result in serious injury or death.

 **WARNING** Indicates a hazardous situation that, if not avoided, could result in serious injury or death.

 **CAUTION** Indicates a hazardous situation that, if not avoided, may result in minor or moderate injury.

 **NOTICE** Indicates a potentially hazardous situation that, if not avoided, may result in property damage.

2.2. General Safety

Read and understand all safety instructions, safety decals, and manuals and follow them when assembling the equipment.

- Only experienced personnel who are familiar with this type of assembly and installation should perform this work. Untrained assemblers/installers expose themselves and bystanders to possible serious injury or death.
- Do not modify the water level indicator in any way or deviate from the instructions in this manual without written permission from the manufacturer. Unauthorized modification or methods may impair the function and/or safety. Any unauthorized modification will void the warranty.
- Follow a health and safety program for your worksite. Contact your local occupational health and safety organization for information.
- Contact your local representative or Westeel if you need assistance or additional information.
- Always follow applicable local codes and regulations.

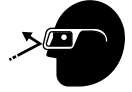


2.3. Personal Protective Equipment

The following Personal Protective Equipment (PPE) should be worn when installing the equipment.

Safety Glasses

- Wear safety glasses at all times to protect eyes from debris.



Coveralls

- Wear coveralls to protect skin.



Hard Hat

- Wear a hard hat to help protect your head.



Steel-Toe Boots

- Wear steel-toe boots to protect feet from falling debris.



Work Gloves

- Wear work gloves to protect your hands from sharp and rough edges.



2.4. Safety Decals

- Keep safety decals clean and legible at all times.
- Replace safety decals that are missing or have become illegible. See decal location figures that follow.
- Replaced parts must display the same decal(s) as the original part.
- Replacement safety decals are available **free of charge** from your distributor, dealer, or factory as applicable.

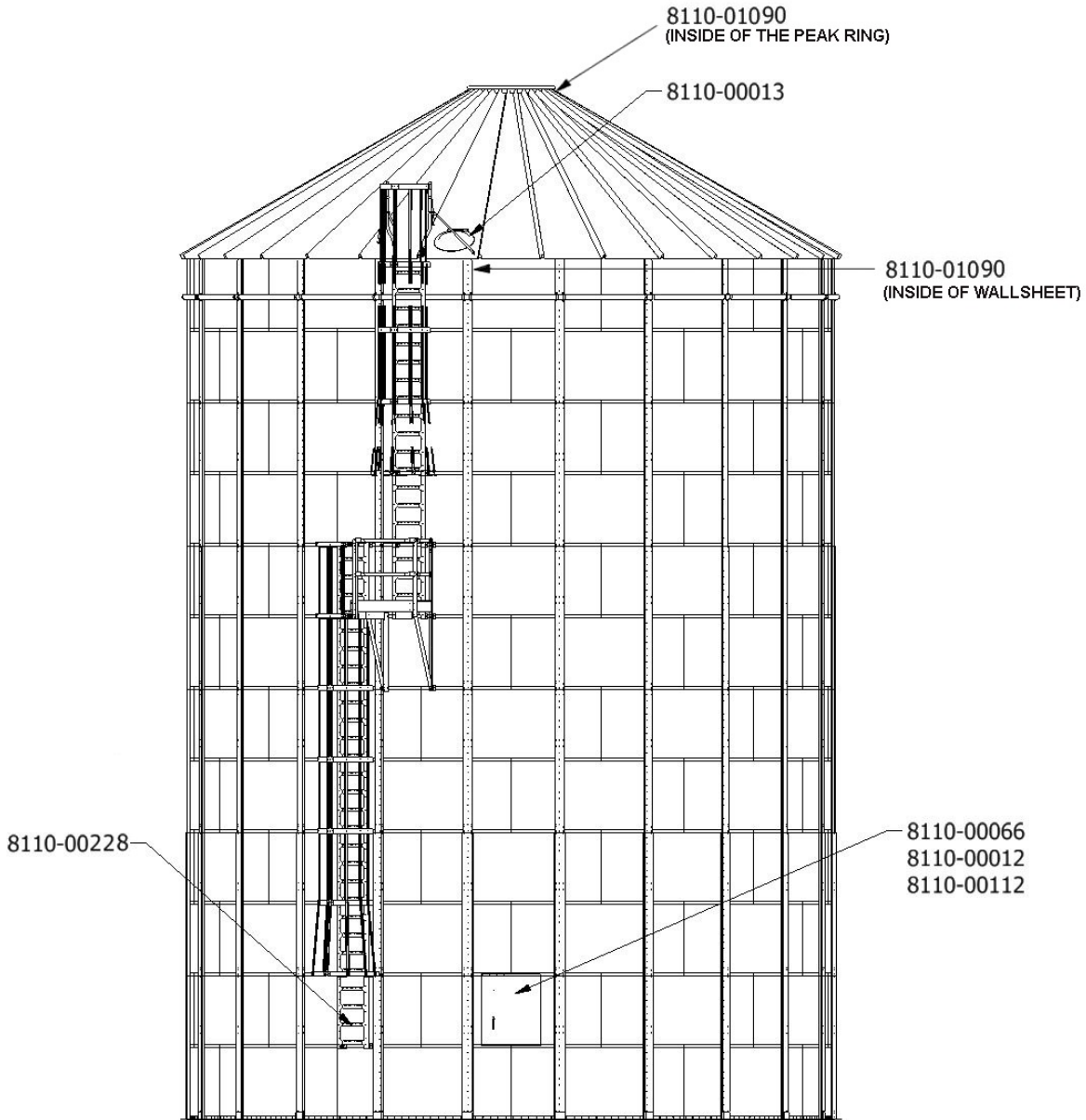
2.5. Decal Installation/Replacement

1. Decal area must be clean and dry, with a temperature above 50°F (10°C).
2. Decide on the exact position before you remove the backing paper.
3. Align the decal over the specified area and carefully press the small portion with the exposed sticky backing in place.
4. Slowly peel back the remaining paper and carefully smooth the remaining portion of the decal in place.
5. Small air pockets can be pierced with a pin and smoothed out using the decal backing paper.

2.6. Safety Decal Locations and Details

Replicas of the safety decals that are attached to the water level indicator and their messages are shown in the figure(s) that follow. Safe operation and use of the water level indicator requires that you familiarize yourself with the various safety decals and the areas or particular functions that the decals apply to, as well as the safety precautions that must be taken to avoid serious injury, death, or damage.

Figure 1. Safety Decals







 WARNING	
	
SAFETY INSTRUCTIONS	
<ul style="list-style-type: none"> • Read operator’s manual and all safety decals before assembling, using, or servicing bin. • Close/latch all access doors when not in use. • Do not alter or modify bin structure. • Replace any damaged components only with factory made components. • This bin should only be used to store free flowing, granular material, unless specifically designed and marked otherwise. • When filling, use top filler cap and direct material to center of bin. • Do not over-fill bin. Material should not be in contact with or place pressure on roof sheets. 	

Part Number: 8110–00012


 WARNING	
	
ENTRAPMENT HAZARD	
<p>Never enter the bin when loading or unloading grain.</p> <p>If you must enter the bin:</p> <ol style="list-style-type: none"> 1. Shut off and lock out all power. 2. Use a lifeline, safety harness, and have an observer outside before entering the bin. 3. Wear proper breathing equipment or a respirator. 4. Avoid the center of the bin. <p>Failure to heed these warnings could result in serious injury or death.</p>	

Part Number: 8110–00013

 WARNING		
		
Rotating flighting could kill or dismember.	Flowing material could trap and suffocate.	Crusted material could collapse and suffocate.
Keep clear of all augers. DO NOT ENTER this bin!		
<p>If you must enter the bin:</p> <ol style="list-style-type: none"> 1. Shut off and lock out all power. 2. Use a safety harness and safety line. 3. Station another person outside the bin. 4. Avoid the center of the bin. 5. Wear proper breathing equipment or respirator. <p>Failure to heed these warnings could result in serious injury or death.</p>		

Part Number: 8110–00112

WARNING



FALLING HAZARD

To prevent serious injury or death:

- Do not climb ladder if damaged, wet, icy, greasy, or slippery.
- Maintain good balance by having at least three points of contact at all times. Face the ladder while climbing.
- Safe working load is 350 lb (160 kg). Do not overload.
- Do not carry items while climbing.

Part Number: 8110-00228

NOTICE

When equipped with aeration system, to prevent roof and/or bin damage:

- Use a minimum 1 square foot (0.1m²) opening for each 1000ft³/min (30m³/min) of air.
- Ensure all roof vents are open and unobstructed.
- Discontinue use of aeration fan if roof vents become obstructed with ice.

Part Number: 8110-00066



**FALL RESTRAINT
ANCHOR POINT
MAX WORKING LOAD:
1,000 lb [453 kg]**

SEE MANUFACTURER ROOF MANUAL FOR
DETAILED INSTRUCTIONS REGARDING
ANCHOR POINT LOCATIONS

Part Number: 8110-01090

3. Before You Begin

3.1. Tank Design and Capacity

Standard Westeel Water Tanks are designed for, unless otherwise requested and specified in writing from Westeel:

1. Containment of liquids with a specific gravity of less than or equal to 1.0
2. Maximum horizontal gusted wind speed of 94 mph (151 km/h).
3. Seismic zone 2a (U.B.C. 1997).
4. Roof Loading

Snow Load		Peak Load (evenly distributed on peak ring)			
		15' — 24' bins		27' — 48' bins	
Imperial	Metric	Imperial	Metric	Imperial	Metric
15.0 lbs/ft ²	.72 kPa	4000 lbs.	17.8 kN	5000 lbs.	22.2 kN
24.0 lbs/ft ² (when optional roof stiffening rings installed)	1.15 kPa (when optional roof stiffening rings installed)				

3.2. Site and Assembly

Unless otherwise specifically provided in writing, Westeel does not take responsibility for any defects or damages to any property, or injury to any persons, arising from or related to any site or assembly considerations, including but not limited to:

- Tank location and tank siting
- Soil conditions and corresponding foundation requirements (note that the examples provided in manuals are for specifically stated soil conditions)
- Tank assembly (Westeel recommends the use of qualified installers; contact Westeel for information on installers in your area)
- Field modifications or equipment additions that affect the tank structure
- Interconnections with neighboring structures
- Compliance with all applicable safety standards, including but not limited to fall restraint systems (ladders or other systems). Local safety authorities should be contacted as standards vary between jurisdictions.

3.3. Methods of Installation

Recommendations for installing Westeel Water Tanks should be closely followed to achieve the full strength of the tank, and to achieve adequate weather sealing. Warranty is void if the recommendations are not followed including but not limited to:

1. Wall sheets that are not specified for a given tier, are used.
2. Foundations are found to be inadequate or out-of-level.
3. Anchor bolts (cast-in-place, drill-in, chemical type or other) are found to be inadequate.

If using bin jacks, choose a hoist with a suitable capacity for the expected empty tank deadload. Make sure the rated capacity of the hoist is not exceeded.

3.4. Critical Assembly Requirements

To ensure a successful, safe and reliable outcome you must comply with the following assembly techniques and practices:

1. Comply with all local code and jurisdictional requirements applicable to your water level indicator installation.
2. Design and build foundations with the necessary strength for the loads they must support, and for local soil conditions. Westeel foundation guidelines are based on specific stated conditions and may not be applicable to local conditions.
3. Your foundation must provide uniform and level support to the structure being supported. Surface imperfections causing gapping must be remedied. This may involve, but not be limited to a) grouting under the bottom ring of a non-stiffened bin or tank, and b) shimming under the uprights of a stiffened bin or tank, or under the legs of a hopper.
4. Make sure that the proper hardware is utilized for all bolted connections. If a shortage occurs, do not substitute. Take the necessary steps to obtain the proper hardware. Make sure nuts are tightened to the required torque values as specified in the appropriate assembly manual.
5. Comply with all assembly instructions provided in the appropriate assembly manual to make sure your whole water level indicator is constructed safely. **Important: Do not deviate from the wall sheet and upright layouts provided.**
6. Before anchoring your structure to its foundation, make sure the structure is round. The maximum variation from perfect roundness is 3/4" on the radius. Locate anchor bolts toward the outside of the anchor bolt holes (away from the circle) to permit the incremental expansion that can occur with the initial filling.

3.5. Product Storage

Rust on Galvanized Parts

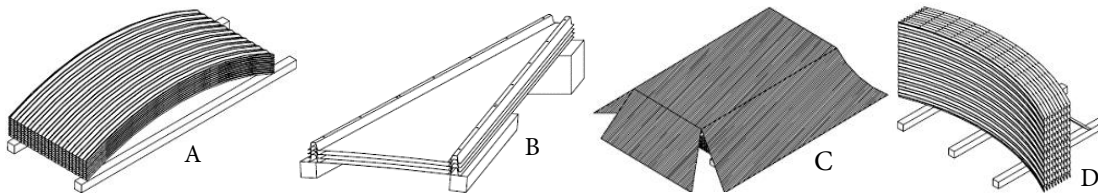
1. White rust forms when moisture is allowed to collect on galvanized surfaces that have yet to develop the durable zinc oxide layer. This zinc oxide layer naturally occurs as the surface interacts with carbon dioxide, and is characterized over time by the dull grey appearance that weathered galvanized surfaces get.
2. Parts that are not well ventilated or well drained can collect water between surfaces and develop white rust.
3. White rust is not a structural concern if its development is stopped in the early stages. A light film or powdery residue can occur after a period of heavy rainfall or a short time of improper storage. If white rust has started to develop, separate parts and wipe off any moisture. Next, using a clean cloth, apply a thin layer of petroleum jelly or food-grade oil to the entire part.
4. If moisture is left on parts, this white rust can become more aggressive and turn into red rust. Red rust can cause degradation in the material and become a structural concern. Any parts that have red rust should be replaced immediately.

Storage Guidelines

- Keep all bundles dry before assembly of the bin.
- Start assembly as soon as possible.

- Do not lay bundles on the bare ground; raise all bundles 6" – 8" off the ground on wood blocks or timbers. (See [Figure 2 on page 12 Detail A](#))
- Store curved wall sheets 'hump-up'. (See [Figure 2 on page 12 Detail A](#)).
- All other bundles material should be placed so that they are well sloped to promote good drainage. (See [Figure 2 on page 12 Detail B](#)).
- Roof sheets must be elevated at least 12" at the small end of the sheets (See [Figure 2 on page 12 Detail B](#)).
- Temporary storage can be provided by erecting a simple framework supporting a waterproof tarp. (See [Figure 2 on page 12 Detail C](#))
- All hardware boxes should be stored inside. These are not waterproof, and will deteriorate in normal weather conditions, allowing moisture to contact the parts inside.

Figure 2. Product Storage



If Parts Become Wet

1. If goods become submerged or wet, the bundles should be opened as soon as possible, sheets or material separated and dried. Keep separated until assembly.
Brace goods properly so as to avoid damage or injury from material falling when in storage. (See [Figure 2 on page 12 Detail D](#)).
2. Any boxed goods that become wet should be dried and stored in a new box that is free of moisture.
3. In addition to wiping down wall sheets, a food-grade oil can also be applied with a clean, lint-free cloth. This will assist in preventing any further moisture from contacting the galvanizing on the steel. Due to safety concerns with installation and use, Westeel does not recommend the use of oil on other parts such as roof sheets and safety ladders.

3.6. Important Notes

1. In order to maintain your wall sheets in good condition separate sheets and allow air circulation between them. Store sheets in a dry place. Do not store sheets with ends pointing upwards.
2. Contact local power officials for minimum power line clearance.
3. See the Tank Design and Capacity section of this manual for information about materials that can be stored in these vessels.
4. Tighten all bolts to the recommended torque setting (see Recommended Bolt Torques in the related installation layout document).

Note

Consistent with Westeel's policy of continued research and development of our products, we reserve the right to modify or change information contained in this publication without notice.

4. Preparation

4.1. Check Shipment

Unload the parts at the assembly site and compare the packing slip to the shipment. Ensure that all items have arrived and that none are damaged.

Report damaged parts or shortages immediately to your dealer. Your dealer will order replacement parts immediately to ensure that assembly will not be held up by missing parts. All parts will be charged for and credit will be issued by party at fault. No credit will be issued if freight bills are signed as received in good condition.

4.2. List of Tools and Equipment

Use quality tools and equipment. Use them safely, and correctly, for their intended use. Tools for this application should include:

Tools

- Electric or pneumatic (air) impact tools
- Power drill and drill bits
- Sockets (multiple 9/16" and 1/2" sockets recommended)
- Large-pocket carpenter pouch
- 8" (20 cm) metal punches (for aligning bolt holes)
- Step and extension ladders, construction grade
- 6-point wrenches (Imperial, box end)
- Metal-cutting saw suitable for cutting roof rings and wind rings
- Scaffolding
- Centre-post bin stand
- Crane and/or bin jacks

Minimum Recommended Safety Equipment

- A properly-stocked first-aid kit
- Eye, foot, head, and hand protection (safety glasses, steel-toed boots, hard hat, work gloves)
- Cable, chain, or rope to tie-off bin or jacks in case of wind
- Body harness and lifeline (for use where falling hazard exists)
- Ground fault interrupt protected electrical hook-ups

4.3. Order Optional Equipment

Optional equipment such as unloading augers, aeration equipment, anchor bolts, foundation sealant, external ladders, safety cage and platforms, etc., should all be on site and checked before assembly starts. Plan your installation in advance. For details, see assembly instruction supplied with optional equipment.

5. Assembly



Before continuing, ensure you have completely read and understood this manual's Safety section, in addition to the safety information in the section(s) below.

5.1. Assembly Safety

WARNING

- Do not take chances with safety. The components can be large, heavy, and hard to handle. Always use the proper tools, rated lifting equipment, and lifting points for the job.
- Carry out assembly in a large open area with a level surface.
- Always have two or more people assembling the water level indicator.
- Make sure you have sufficient lighting for the work area.
- Tighten all fasteners according to their specifications. Do not replace or substitute bolts, nuts, or other hardware that is of lesser quality than the hardware supplied by the manufacturer.
- Stay away from overhead power lines and other obstructions during assembly. Contact with power lines can cause electrocution.
- Do not work in high winds.
- The equipment shall be installed in accordance with applicable local codes and regulations.

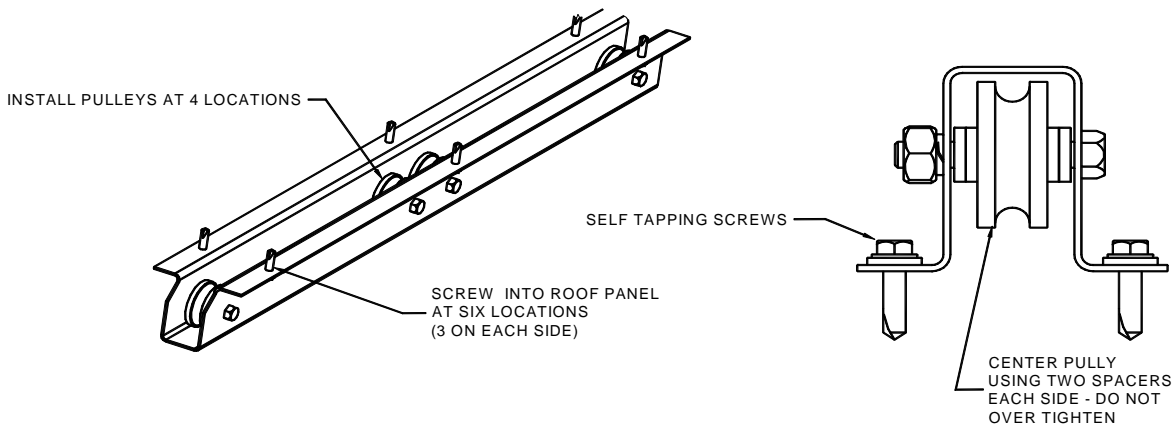
5.2. Water Tank Level Indicator Installation

The water tank level indicator system is designed for installation on flat roof panels or ribbed roof panels. Do not attempt to install it over the stiffening rib that runs from peak to lower edge of the roof. It is acceptable to install the system across horizontal raised ridges on a roof panel if such exists.

1. Assemble Pulley Housing

- a. Install four (4) pulleys into the pulley housing using 5/16" X 2.0" bolts and lock nuts. (See [Figure 3 on page 15.](#))

Figure 3. Pulley Housing Assembly

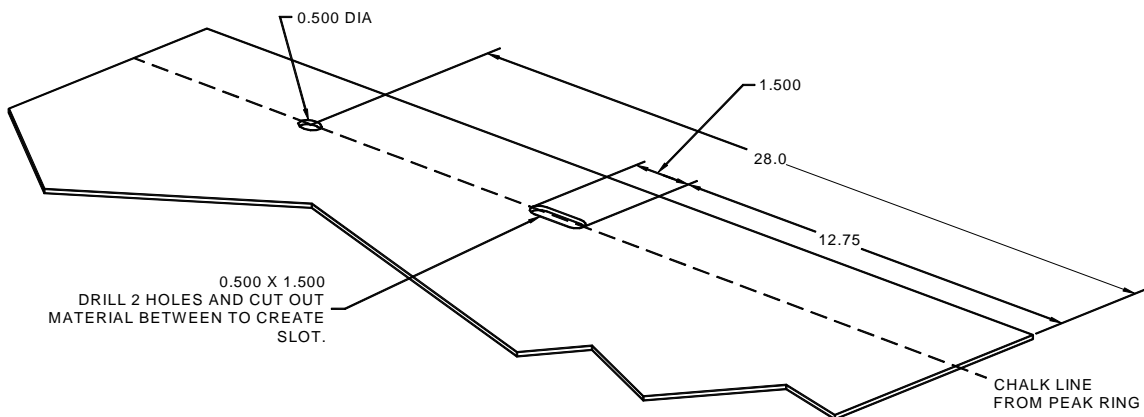


- b. Center the pulleys inside the housing using plastic washers as spacers.
Do not over tighten and squeeze pulleys. Pulleys must spin freely.

2. Install the Pulley Housing

- a. Select a water bin roof panel which is on the side of the bin where the water level gauge is desired.
Do not install right next to water inlet tubes. Leave as much space as possible.
- b. Mark locations for top hole and slot through the roof panel as diagrammed. (See [Figure 4 on page 15.](#))
- c. Drill holes and cut in slot.

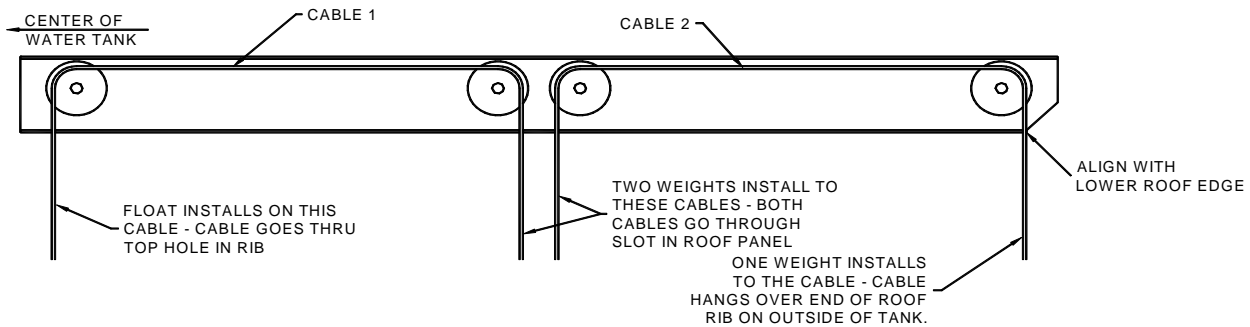
Figure 4. Roof Cutout Template



- d. Thread Cable 1 and 2 through the pulleys and hang loosely into the tank and over the eave as shown.

The lower end of the pulley housing (the end with the 45° notch) aligns with the lower end of the roof panel. At this location the pulley cable should hang freely over the edge of the roof and not interfere with roof flange (or roof panel edge if using flat roof panels).

Figure 5. Cable Installation



The other pulley cable locations should align with the top hole and slot respectively and not interfere with the roof material once the weights are installed.

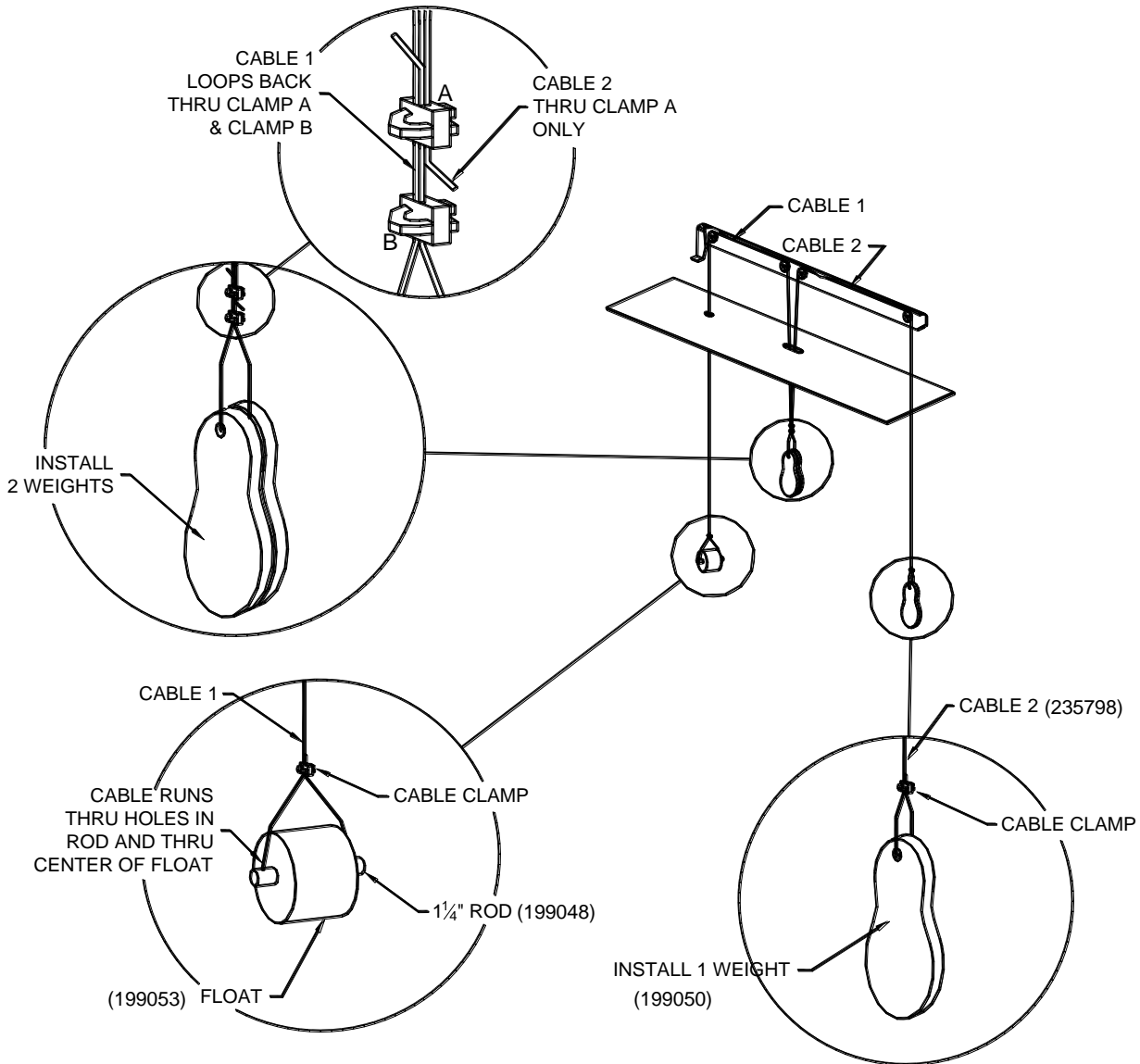
- e. Make adjustments to hole sizes or housing location if necessary to insure freedom of movement of the pulley cables.
- f. Secure the pulley housing to the roof panel using six (6) self-drilling screws through the pilot holes.

Note

It is convenient to install the pulley housing right after installing the roof on the water tank and before jacking, when it is accessible from the ground. Throughout the rest of the water tank assembly secure the cables in such a way that they do not interfere with the assembly process. When the tank assembly is complete the level indicator installation can be completed.

3. Install Cable 1
- Push the 1 ¼" solid rod through the center of the float such that it is centered on the float.
 - On the end of Cable 1 nearest to the center of the water tank, thread the cable through one of the holes in the solid rod, the center of the float, and the hole in the other end of the solid rod.
 - Loop the cable back on itself and secure it with a cable clamp as shown.

Figure 6. Float and Weight Assembly



d. On the other end of cable 1, install two (2) weights by running the cable through the holes.

e. Loop the cable back on itself, and secure with a cable clamp.

Install the weights such that, when the float is touching the bottom of the water tank, the weights are hanging just below the roof, but not interfering with the pulley mechanisms.

f. Cut off any excess cable.

4. Install Cable 2

a. Run one end of cable 2 alongside of cable 1, through the slot in the roof panel.

b. Secure cable 2 to cable 1 just above the two weights, using cable clamp A. (See detail in [Figure 6 on page 17.](#))

The other end of cable 2 hangs outside of water tank.

c. Secure the one remaining weight to this end in a similar manner as before.

- d. Position this weight such that, with all components hanging freely and with no slack in the cables, the weight on the outside of the tank is at the same level as the float on the inside of the water tank.
5. Check to make sure that:
- a. the cable connections are tight and secure,
 - b. the pulleys are running freely,
 - c. there is no interference with other elements throughout the complete range of travel,
 - d. the external weight moves up and down relative to, and at the same level as the internal float.

6. Appendix

6.1. Parts List

Table 1. Parts List (199051)

PART #	QTY.	PART DESCRIPTION
199231	1	PULLEY HOUSING 2
199052	1	MANUAL
199048	1	FLOAT WEIGHT ROD
199050	3	FLAT COUNTER WEIGHT
235798	2	RCO CABLE
235224	4	PULLEY
235804	4	RCO CABLE CLAMP
234588	4	BOLT .313-18X2.0
900225	4	HEX NUT .313-18
235974	1	STEEL/NEO WASHER .375 (25)
157042	4	SELF TAPPING SCREW .25-14X1
185010	1	CARTON
199053	1	FOAM FLOAT

7. Limited Warranty: Westeel Water Tank Containment Systems

Westeel – Ag Growth International (“Westeel”) warrants products for Water Tank Containment Systems that it has manufactured and/or that are branded with its name (the “goods”) subject to the following terms and limitations, (the “warranty”):

Duration of Warranty

The duration of the warranty is limited as follows:

- 10 years

The duration of the warranty will run from the date of purchase from a dealer or distributor authorized by Westeel (the "warranty period").

Exclusive Remedy — Replacement

Within the warranty period, Westeel will replace the goods and/or original manufactured components thereof which are found, to Westeel's satisfaction, to be defective. Westeel is not responsible for direct, indirect, special, consequential, or any other damages of any kind, including personal injury to any individual, howsoever caused, including caused by transportation of the goods for repair or replacement.

Procedure for Obtaining Service

In the event of a warranty claim, the purchaser must complete any and all information required by Westeel in order to properly assess or investigate the claim. Westeel will not be responsible for the removal of any of the goods found to be defective, or transportation charges to and from Westeel's authorized dealer or distributor, or for installation of any replacement goods and/or parts furnished under the warranty.

Limitations as to Scope of Warranty

The warranty does not extend to defects or damage caused, in whole or in part, by:

1. use of a kind and/or to a degree not reasonably expected to be made of the goods;
2. improper storage of the goods both prior to and after purchase;
3. damage caused by, or in the course of, installation or assembly;
4. any use of the goods which is not an intended use as specified in Westeel's published product literature, or otherwise specified by Westeel in writing;
5. any equipment attached to or used in conjunction with the goods that are not of Westeel's manufacture nor supplied by Westeel;
6. any field modifications or substitutions to original Water Tank Containment System components;
7. acidic environmental conditions affecting the structural integrity of the goods;
8. any other circumstance not in keeping with proper maintenance and/or use of the goods;

9. cosmetic changes such as white rust and scratches
10. Acts of God, accident, neglect or abuse of the goods by the purchaser and/or any other individual or entity; or
11. Any use or installation inconsistent with Westeel's Standard Disclaimers.

Limitations as to Manufacturer

The warranty does not cover products sold by Westeel that are not manufactured by Westeel. In those circumstances, the purchaser is referred to the manufacturer of those products.

Limitation of Implied Warranties and Other Remedies

To the extent allowed by law, neither Westeel nor its dealers, nor any company affiliated with Westeel makes any warranties, representations, or promises as to the quality, performance, or freedom from defect of any Product covered by this Warranty.

WESTEEL HEREBY DISCLAIMS, TO THE EXTENT APPLICABLE, ANY AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. A PURCHASER'S ONLY REMEDIES IN CONNECTION WITH THIS WARRANTY ARE THOSE SET FORTH IN THIS WARRANTY. IN NO EVENT WILL WESTEEL, ITS DEALERS, OR ANY COMPANY AFFILIATED WITH WESTEEL BE LIABLE FOR INCIDENTAL, CONSEQUENTIAL OR PUNITIVE DAMAGES.

Some jurisdictions do not allow waivers of certain warranties, so the above waivers may not apply to you. In that event, any implied warranties are limited in duration to ninety (90) days from delivery of the products. You may also have other rights which vary from jurisdiction to jurisdiction.

Exclusive Warranty

This warranty is the only warranty provided by Westeel and all other warranties and/or commitments, whether express or implied and no matter by whom made, statutory or otherwise, are subsumed and replaced by it and are of no legal effect. If any provision of the warranty is held by a court of competent jurisdiction to be void or unenforceable, in whole or in part, such provision shall be deemed severable and will not affect or impair the legal validity of any other provision of the warranty.



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Please include the part number listed on the cover page in your message.